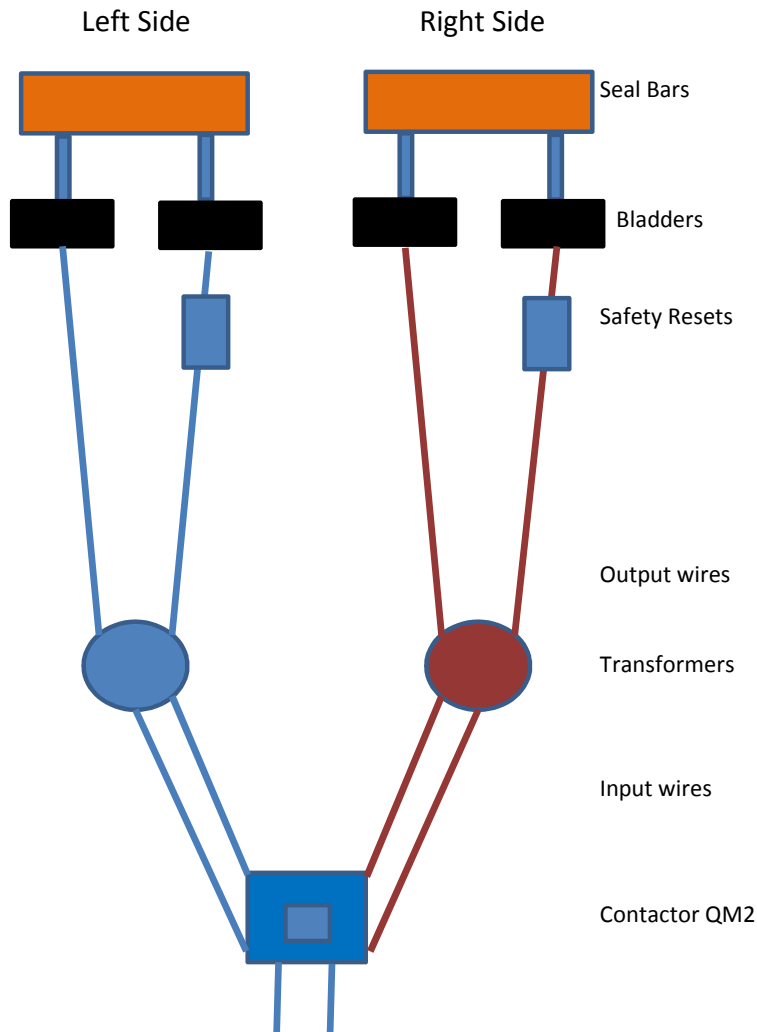


MVS Double Bar - One side is not sealing



1. Switch around seal bars (left to right and right to left)
 - Does problem follow seal bar?
 - YES = a problem with seal bar
 - Check cut/seal wires, continuity and for ground short on seal bar.
 - NO = go to step 2.

2. Check seal safety reset (applicable to the X and XP series, if, NOT, go to step 3).
 - Is safety triggered?
 - YES = Possible ground short in bladders or bar
 - Check connecting wires, continuity and for a ground short in bladders or on seal bar.
 - NO = proceed to step 3

3. Switch around transformer wires to bladders (left transformer wires to right bladders and right transformer wires to left bladders)
 - Does problem follow wire switching?
 - YES = problem with transformer
 - Check input power and output power by manually engaging the contactor QM2
 - NO = problem with bladders
 - Check continuity on both bladders.