

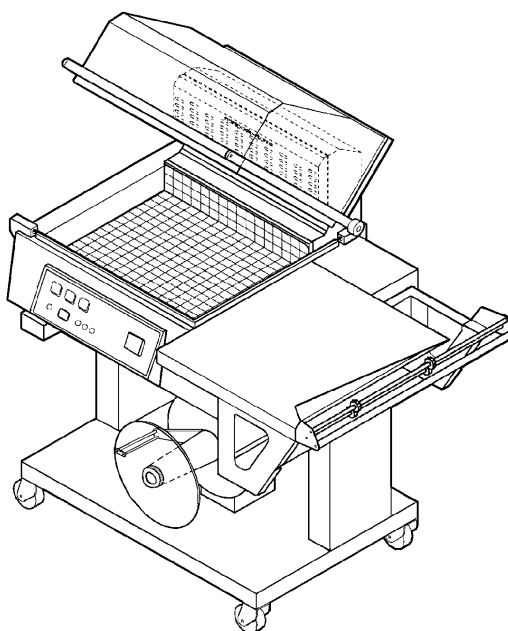


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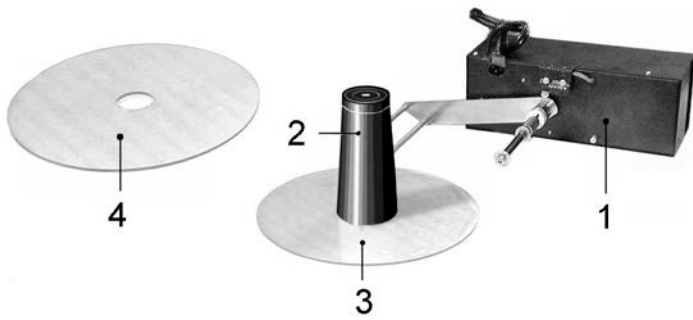


# Waste film rewinder assembly instructions

## Synthesis



DOC. N. FM113099  
REV. 0  
ED. 10.2016



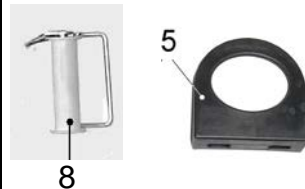
**mod. FC75/FC76 - Synthesis**

This kit is composed of:

1. Waste film rewinder
2. Hub
3. Fixed flange
4. Movable flange
5. Film guiding ring
6. Film guiding ring square
7. Film guiding stake
8. Conveyor roller assembly (only Synthesis)

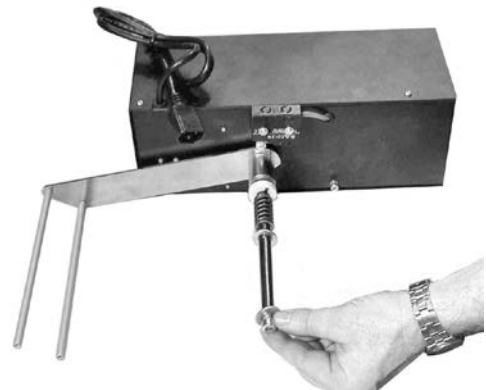


**mod. FC75/FC76**

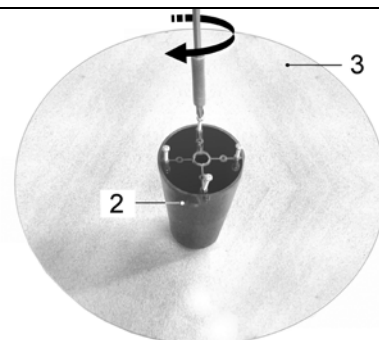


**mod. Synthesis**

Loosen the screw and remove the 2 washers and the spring.



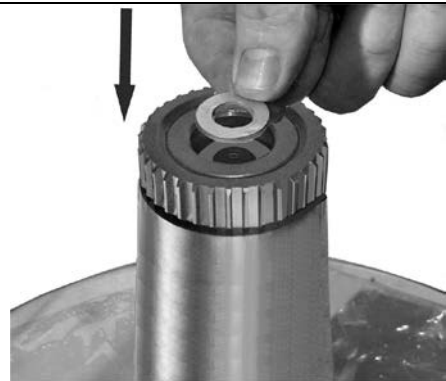
Fix the fixed flange (3) to the hub (2) using the 4 screws supplied.



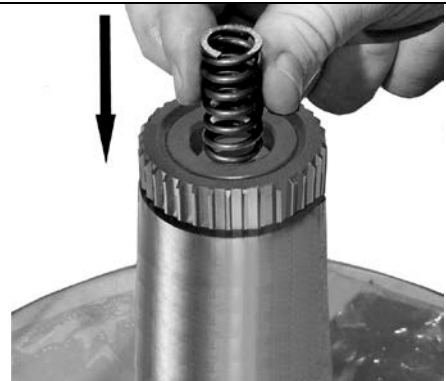
Place the hub with fixed flange on the rewinder shaft.



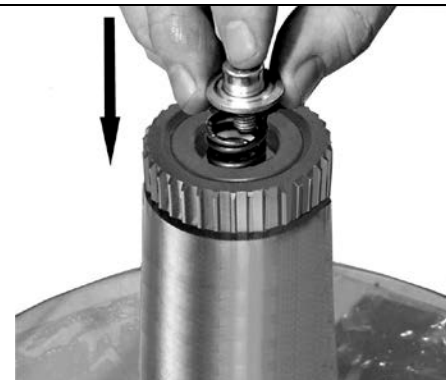
Insert one washer in the rewinder hub.



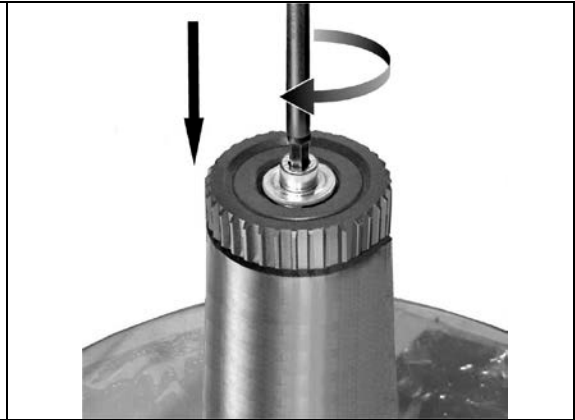
Insert the spring in the hub.



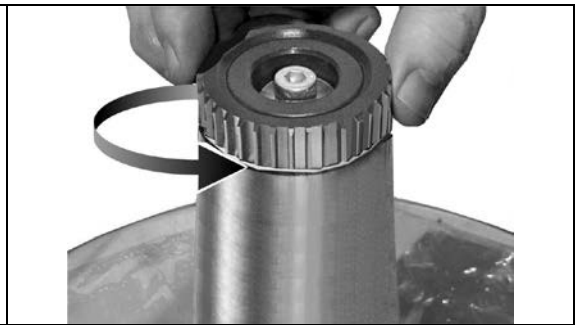
Insert the screw and the other washer in the hub.



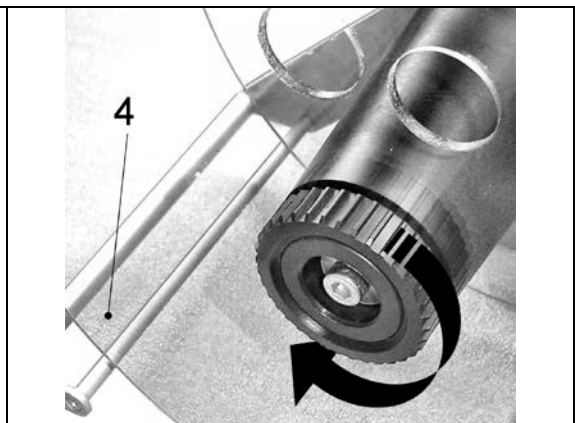
Fix the screw.



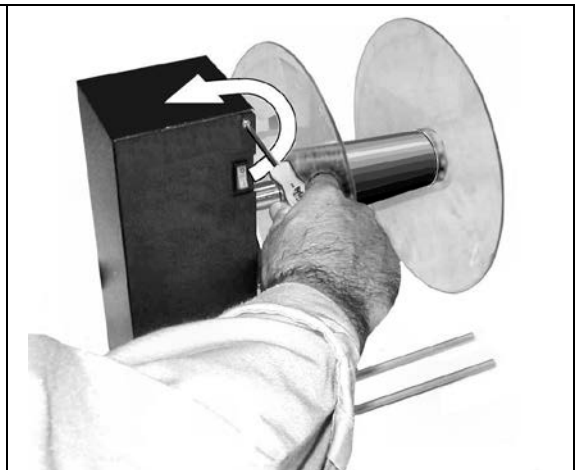
Loosen the ring nut.



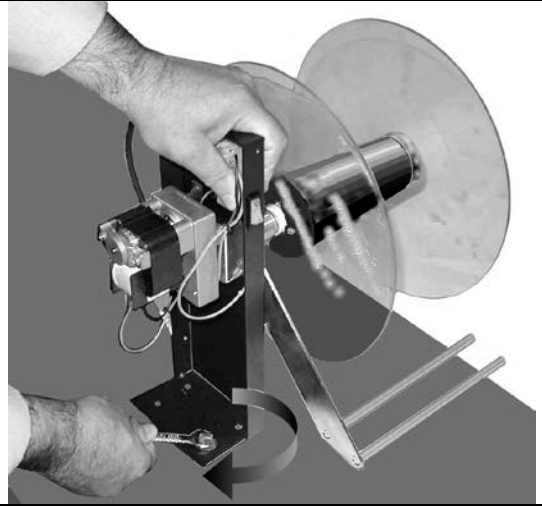
Insert the movable flange (4) on the hub and fix the ring nut.



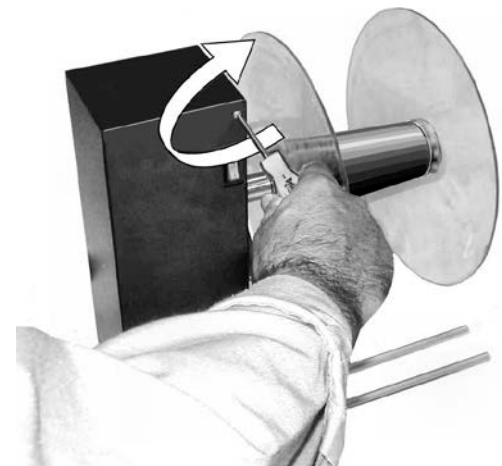
Disassemble the waste film rewinder case by loosening the 4 screws.



Align the waste film rewriter with the holes on the carriage board and tighten the 4 screws M6x16 on issue.

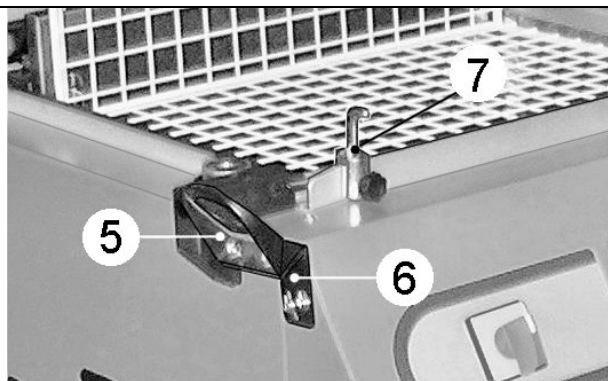


Close the protection case by tightening the 4 screws.



**mod. FC75/FC76**

Fix the square (6) and the film guiding ring (5) to the machine through existing holes.  
Now position the stake (7) on the front safety protection fixing it by tightening the knob.

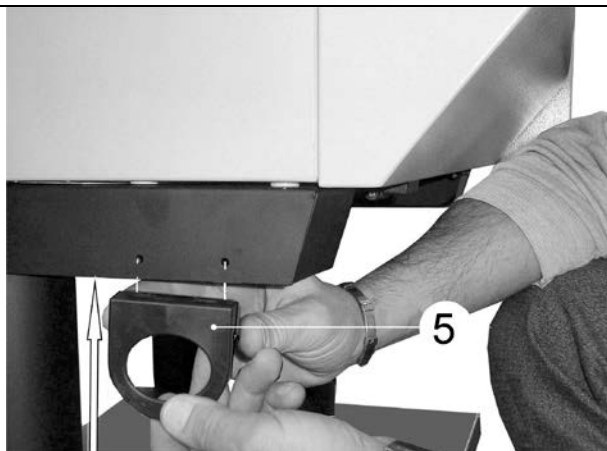


**mod. Synthesis**

Fix the conveyor roller assembly (8) to the machine frame through the 2 existing holes.

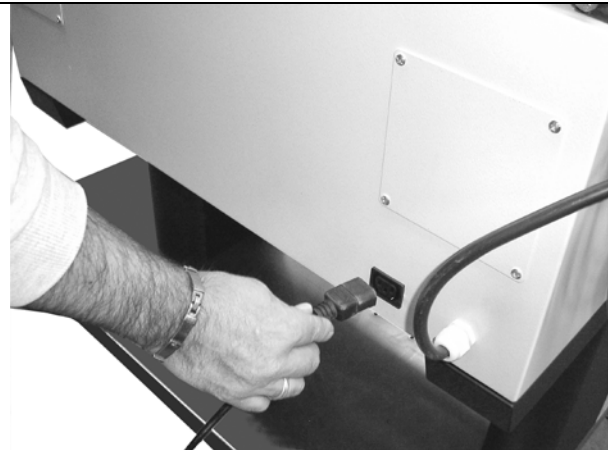


Fix the second film guiding ring (5) screwing it to the square on the support carriage.



**mod. FC75/FC76**

Connect electrically the rewriter either on the back of the machine.



**mod. Synthesis**

Connect electrically the rewriter either on the back of the machine (see picture) or (if the machine doesn't have a socket) connect the feeding cable directly to your electric system.

