

MVS Lid Gasket Installation

Important Notes

1. Gasket is shipped at a slightly longer length than needed.

- approximate shipping length

MVS 31 = 49 inch

MVS 45II = 73 inch

MVS 48DV = 89 inch

MVS 41 = 76 inch

MVS 45LII = 73 inch

MVS 50 = 94 inch

MVS 45 = 73 inch

MVS 48 = 89 inch

MVS 65 = 108 inch

A final trimming must be done to ensure proper lid seal. See below for installation procedures.

2. DO NOT pull or stretch the gasket to ease the installation of the gasket into the groove.

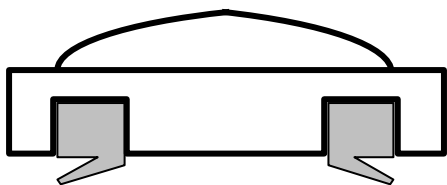
- gasket will stretch during insertion due to narrowness of the groove in the lid.

- the narrow groove will ensure gasket stays in place

3. DO NOT use any kind of powder, lubricant or glue to install the gasket.

Installation Procedures

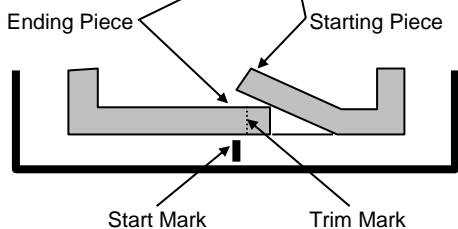
1. All gasket can be replaced with the lid on the machine except for MVS 31 where the lid must be removed and place on a flat surface.



2. Starting from the bottom center of the lid insert the square side of the gasket into the groove with the lip side of the gasket out.



3. Continue pressing the gasket into the groove until the 2 end pieces meet, there will be extra gasket at this point.



4. Using a marker or piece of tape, mark the location of the starting gasket by the groove.

5. Lift out the starting gasket and insert other gasket past the mark.

6. Mark the gasket ending piece slightly past the mark on the lid.

7. Pull out the ending piece and cut at the mark and reinsert both end pieces into the groove. These end pieces should fit tightly against one another.

TRIMMING OF GASKET ENDS

