



Minipack-torre S.p.A.
Via Provinciale, 54 - 24044 Dalmine (BG) - Italy
Tel. (035) 563525
E-mail: info@minipack.it
<http://www.minipack.it>



VACUUM PACKING MACHINE

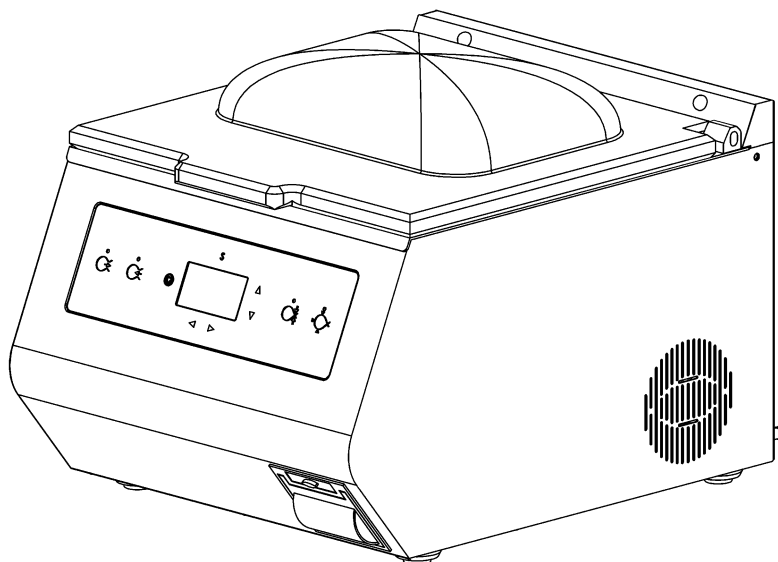
MVS31XP

(Machines codes: **MV31IA38**, **MV31IA39**, **MV31IA40**, **MV31IE38**)

Spare parts catalogue

(Valid from s.n. 315950 dated 06.2015 up to 2132196 dated 07.2021 for 230V)
(Valid from s.n. 315804 dated 02.2015 up to 316490 dated 05.2016 for 120V)

REV.01: Change pump from 6mc DVP to 8mc BUSCH; new manifold FM040247.



CAREFULLY READ THIS CATALOGUE BEFORE ORDERING ANY SPARE PART



DOC. N. FM112241
REV. 01
Ed: 01.2022

ITEMS DESCRIPTION

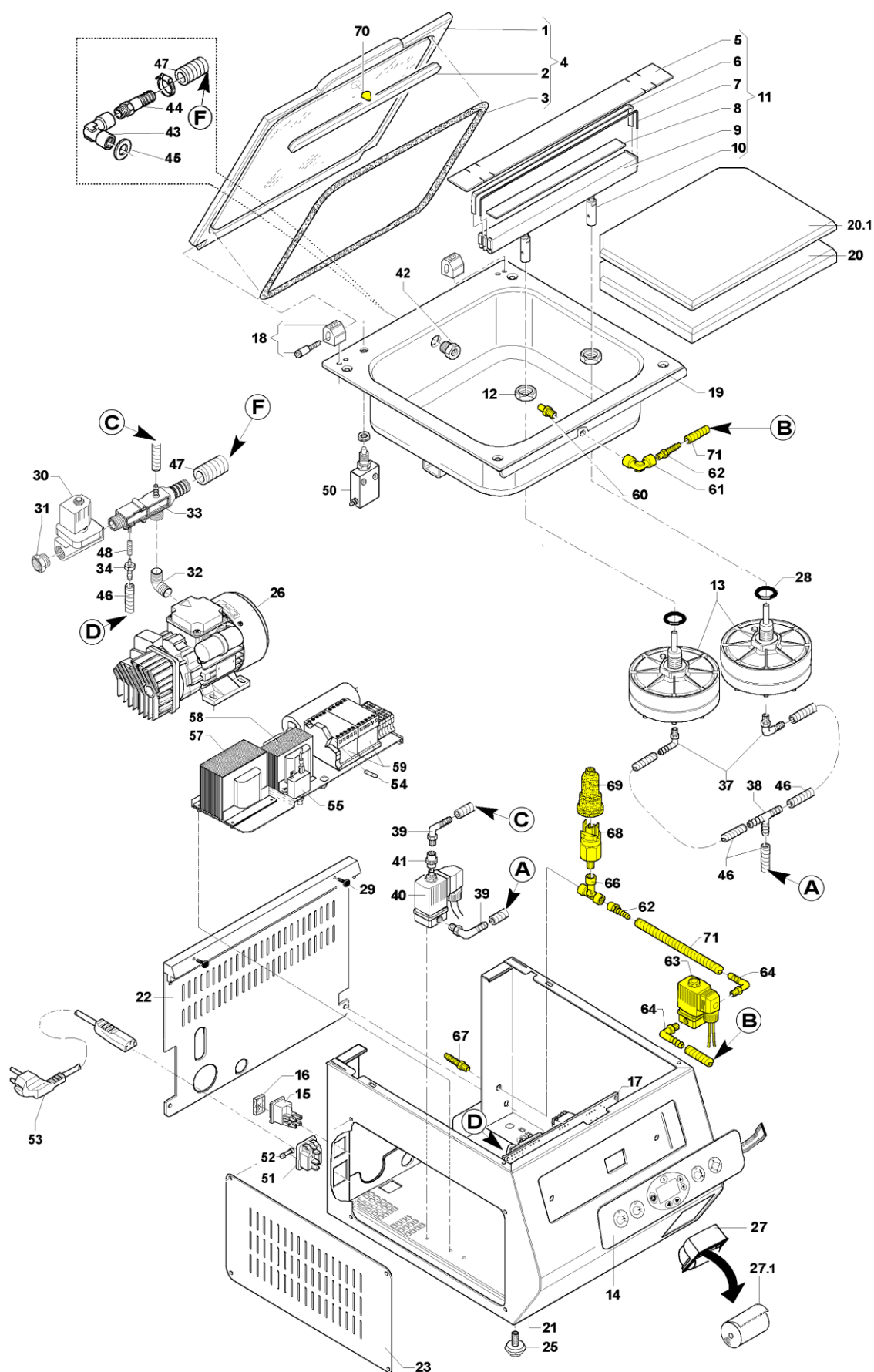
Pos.	Code	Description
1	FM080082	Cover
2	FM350200	Silicone counterbar profile
3	KR991066	Rubber gasket
4	KR310003	Convex cover kit
5	KR991006	Teflon kit
6	KR991003	Sealing strap kit
7	KR991004	Cutting edge kit
8	KR350024	White Teflon kit 25x1
9	FM050060	Sealing bar
10	FM340058	Bush
11	BS350002	Sealing bar group
12	FM160089	Lock nut ½"
13	ME450003	Membrane group
14	FE120617	Membrane keyboard
15	FE190030	Main switch
16	FE190040	Cap for main switch
17	FE120396 FE120407	Control board Control board (russian language)
18	KR350015	Hinge kit
19	FM090940	Tray
20	FM240055	Insert plate 310x230x25
20.1	FM240062	Insert plate 310x230x10 (for 120V only)
21	FM096232	Body
22	FM096229	Rear panel
23	FM096228	Side panel
25	FM330001	Foot
26	FM730052 GM670021 FM720325 FM730053 GM630026 FM720325	BUSCH pump 8mc 230V Oil VG032 for pump 230V (1lt) Exhaust filter for pump BUSCH pump 8mc 120V ETL Oil VM022 for pump 120V (1lt) Exhaust filter for pump
27	KR991077	Printer "24V" kit
27.1	FM590100	Printer roll
28	FM650103	Gasket OR 4106
29	FM510019	Rubber tip
30	FE140004	Air return solenoid valve
31	FM750268	Silencer ½"
32	FM750302	L-union m.m. ¾"
33	FM040247	Manifold
34	FM160411	Junction tube
37	FM750207	Curved union Ø6-½"
38	FM750253	T-union Ø6
39	FM750207	Curved union Ø6-½"
40	FE140010	Sealing solenoid valve

ITEMS DESCRIPTION

Pos.	Code	Description
41	FM750220	Threaded sleeve 1/8"
42	FM750274	Reduction m.f. 1/2"-1/4"
43	FM750208	L-union f.f. 1/2"
44	FM750209	Rubber holder 1/2" x Ø20
45	FM160150	Washer
46	GM620046	Armovinpress tube x foodstuffs Ø6x2,5
47	GM620045	Armovinpress tube x foodstuffs Ø20x2,5
48	GM620083	Silicon tube Øi2 Øe6
50	FE220147	Microswitch
51	FE310052	In-built plug
52	FE290126	Fuse 5x20 T6,30A (230V)
	FE290140	Fuse 5x20 T10A (120V ETL)
53	FE310112	Power supply cable (230V)
	FE310115	Power supply cable (120V ETL)
54	FE290114	Fuse 5x20 T 500mA (230V)
	FE290170	Fuse 5x20 T-Q 1A (120V ETL)
55	FE120014	Thermal 16A
57	FE440560	Transformer 200VA (230V)
	FE440561	Transformer 200VA (120V ETL)
58	FE440831	Transformer 60VA (230V)
	FE440833	Transformer 60VA (120V ETL)
59	FE110305	Contacteur

Pos.	KR310A51	Gas kit (optional)
60	FM160081	Gas nozzle
61	FM750216	L-union f.f. 1/8"
62	FM750247	Straight union Ø6-1/8"
63	FE140003	Solenoid valve for gas
64	FM750207	Curved union Ø6-1/8"
65	FM750207	Curved union Ø6-1/8"
66	FM750213	T-union f.f.f. 1/8"
67	FM750279	Male rubber holder
68	FE470000	Pressure switch
69	FE470001	Cap for pressure switch
70	FM510005	Envelope holder rubber washer
71	GM620046	Armovinpress tube x foodstuffs Ø6x2,5

Pos.		Variations for the machine version with sealing counter-bar (page 4)
80	FM080111	Cover
81	GM540050	Biadhesive (310mm)
82	FM280348	Plate
83	FM050043	Counter-bar
84	FM096226	Case
85	FM340068	Bush
86	BS350004	Sealing bar group
87	ME450002	Membrane group
88	FM096224	Body
89	FE440560	Transformer 200VA (230V)
90	FE440831	Transformer 60VA (230V)
91	FE110305	Contacteur
92	FE120012	Thermal 20A



Variations for the machine version with sealing counter-bar

