



**Minipack-torre S.p.A.**  
Via Provinciale, 54 - 24044 Dalmine (BG) - Italy  
Tel. (035) 563525  
E-mail: info@minipack.it  
<http://www.minipack.it>



VACUUM PACKING MACHINE

# MVS45L XP

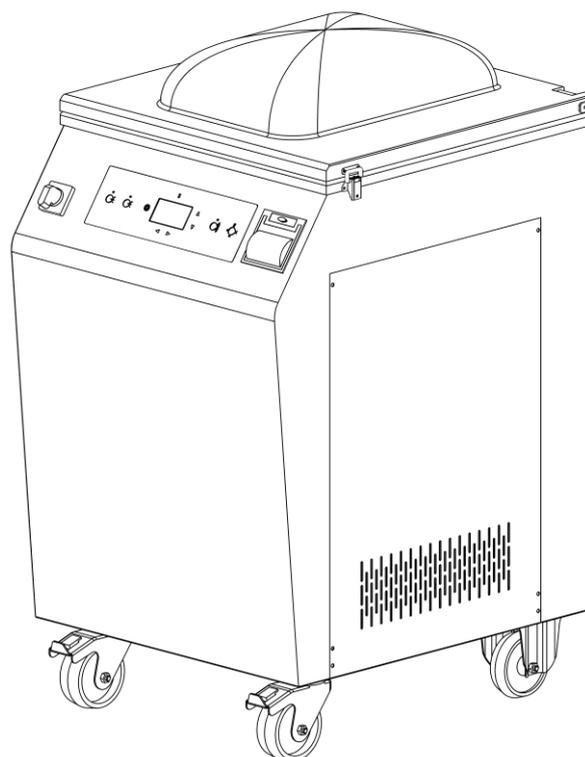
(Machine code: **MV45IA71**, **MV45IE71**)

FRONT BAR VERSION

## Spare parts catalogue

(Valid from serial number 457950 dated 02.2011)

REV.01: new tray



CAREFULLY READ THIS CATALOGUE BEFORE ORDERING ANY SPARE PART



DOC. N. FM112207  
REV. 01  
Ed: 01.2022

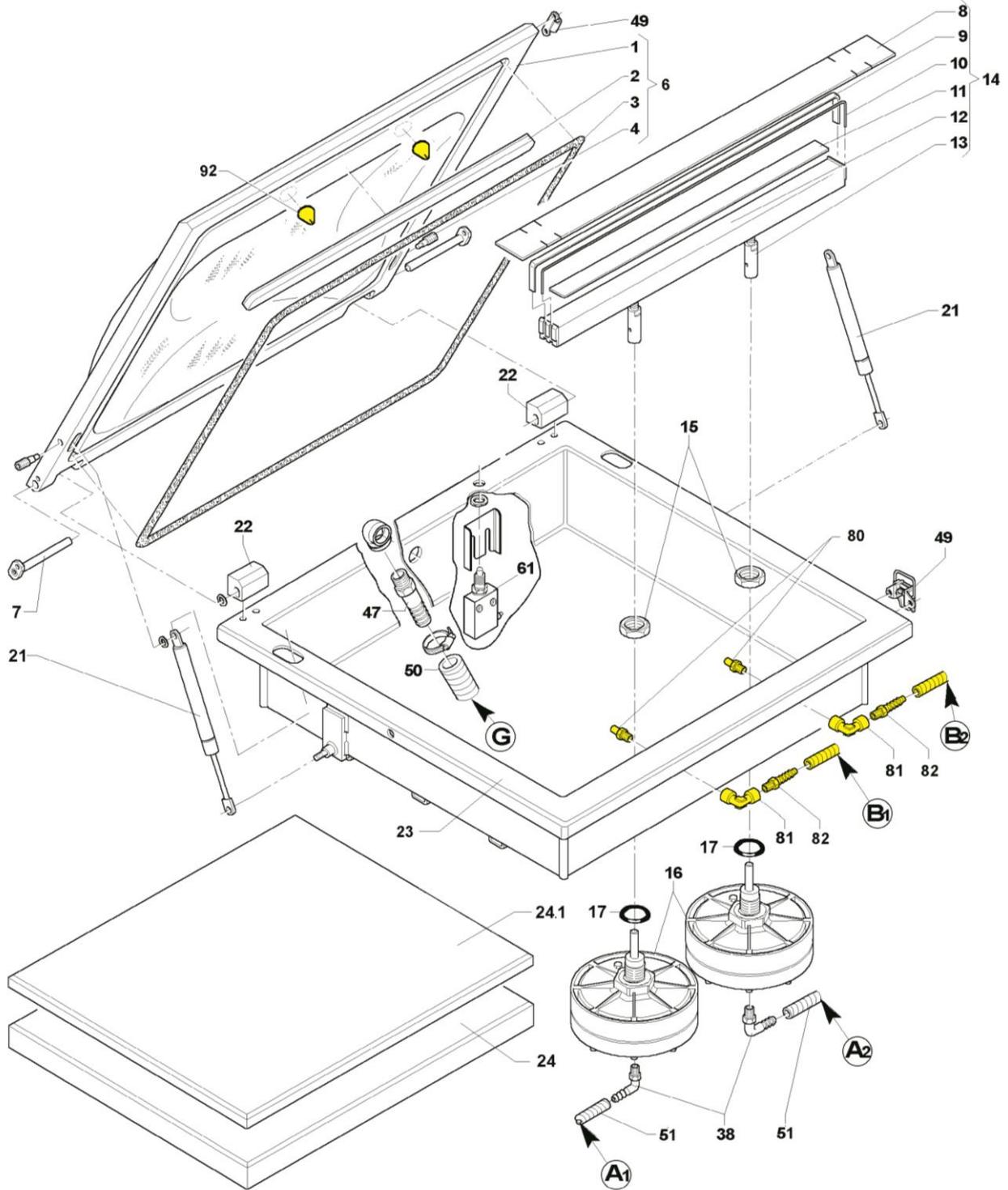
## ITEMS DESCRIPTION

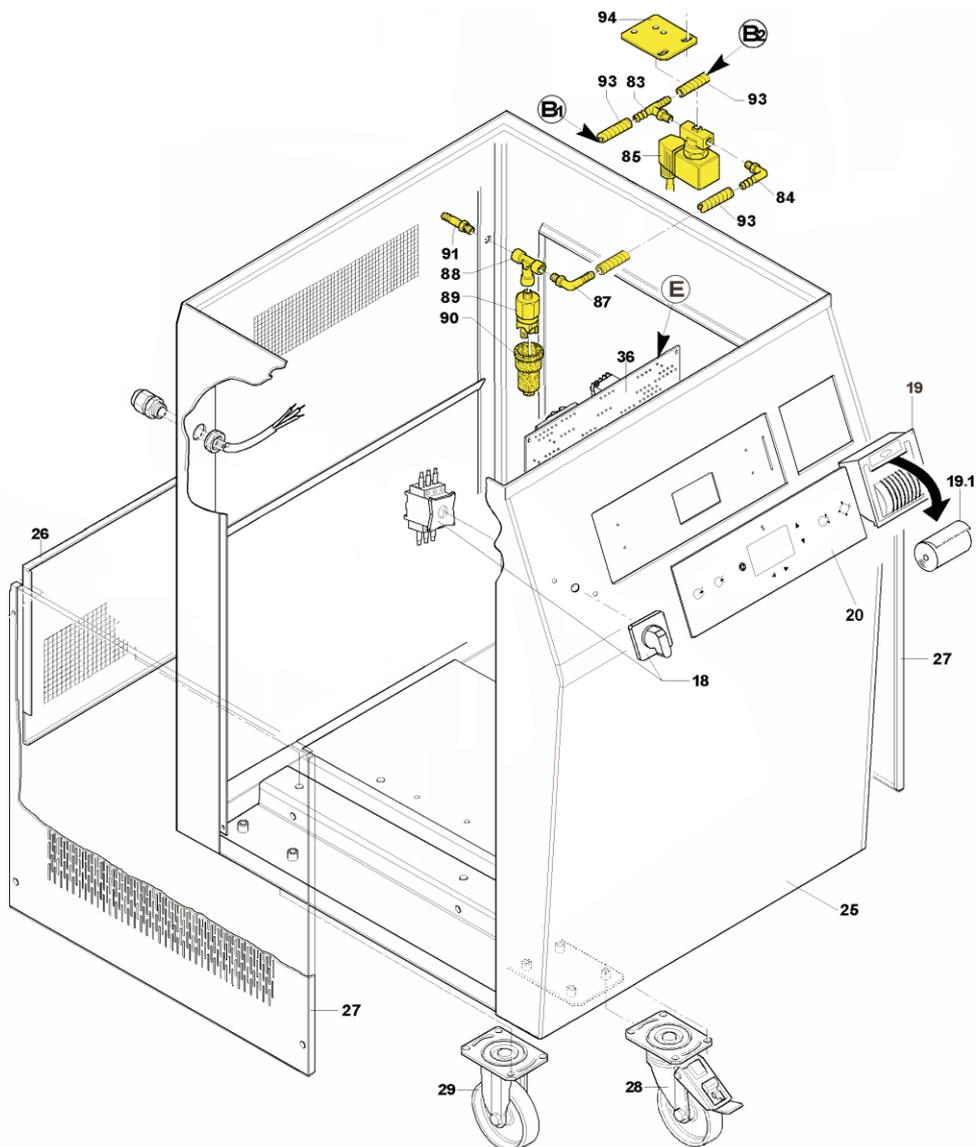
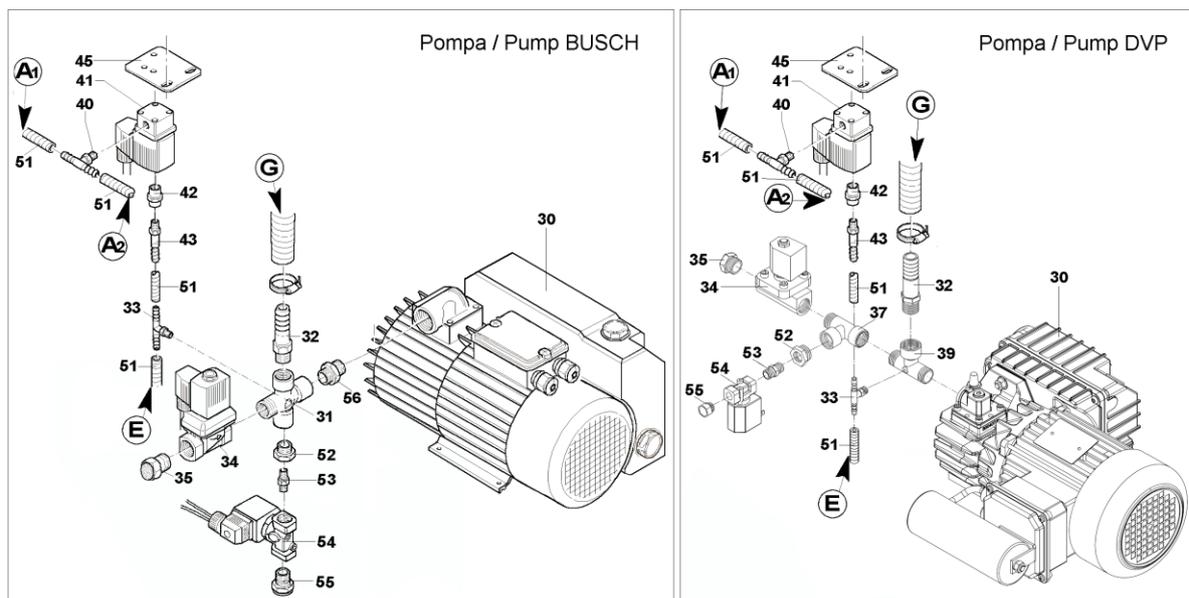
Pos.	Code	Description
1	FM080050	Convex cover
2	FM350201	Silicone counterbar profile
3	KR991066	Rubber gasket
4	FM200080	Extender pin
6	KR450009	Convex cover kit
7	FM200085	Hinge pin
8	KR991006	Teflon kit
9	KR991003	Sealing strap kit
10	KR991004	Cutting edge kit
11	KR991027	White teflon kit 25x1
12	FM050061	Sealing bar
13	FM340058	Multicontact bush
14	BS450004	Sealing bar group
15	FM160089	Lock nut 1/2"
16	ME450003	Membrane group
17	FM650103	Gasket OR 4106
18	FE080001 FE080000	IMain switch (230V) Main switch (120V ETL)
19	KR991077 FE150001 (old)	Printer "24V" kit Printer "5V" (old)
19.1	FM590100	Printer roll
20	FE120617	Membrane keyboard
21	FM640032	Extender 150N run 80mm
22	KR991007	Hinge kit
23	FM090891	Tray
24	FM240051	Insert plate 450x380x30
24.1	FM240058	Insert plate 450x380x10 (optional)
25	FM091775	Body
26	FM095901	Rear panel
27	FM095900	Side panel
28	FM770541	Swivel wheel with brake
29	FM770540	Fixed wheel
30	<b>FM730063</b>	<b>DVP pump 20mc 120V ETL</b>
	<b>FM730000</b>	<b>BUSCH pump 20mc 220V</b>
	GM670021	Oil VG032 x pump 230V (1lt)
	FM720238	Exhaust filter x pump
	FM720239	O-ring x exhaust filter
	<b>FM730005</b>	<b>BUSCH pump 20mc 120V ETL</b>
	GM630026	Oil VM022 x pump 120V ETL (1lt)
	FM720238	Exhaust filter x pump
	FM720239	O-ring x exhaust filter
31	FM750386	Cross union m.f.f.f. 1/2"
32	FM750209	Rubber holder 1/2" x Ø20
33	FM750205	T-union Ø6-1/8"
34	FE140004	Air return solenoid valve
35	FM750268	Silencer 1/2"
36	FE120390	Control board
37	FM750300	T-union M.F.F G1/2"
38	FM750207	Curved union Ø6-1/8"
39	FM750203	Processing T-fitting 1/2"
40	FM750205	T-union Ø6-1/8"
41	FE140010	Sealing solenoid valve
42	FM750220	Threaded sleeve
43	FM750247	Straight union Ø6-1/8"
45	FM280043	Solenoid valve plate
47	FM750209	Rubber holder 1/2" x Ø20
49	FM630020	Hook + plate for cover
50	GM620045	Armovinpress tube for foodstuffs Ø20x2,5

## ITEMS DESCRIPTION

Pos.	Code	Description
51	GM620046	Armovinpress tube for foodstuffs Ø6x2,5
52	FM750387	m.f. ½"-¼" reducer
53	FM750295	Taper nipple ¼"
54	FE140018	Soft-Air solenoid valve
55	FM750013	Silencer ¼"
56	FM750229	Taper nipple ½"
61	FE220147	Microswitch
64	FE440803	Transformer 250VA (230V)
	FE440804	Transformer 250VA (120V ETL)
65	FE440831	Transformer 60VA (230V)
	FE440833	Transformer 60VA (120V ETL)
66	FE290403	Fuse 10.3X38 AM 6A (230V)
	FE290702	Fuse 10.3X38 FNM 10A (120V ETL)
67	FE290403	Fuse 10.3X38 AM 6A (230V)
	FE290701	Fuse 10.3X38 FNQ 15A (120V ETL)
68	FE150002 (old)	Printer power unit (with printer FE150001 only)
69	FE120391	Power board (230V)
	FE120393	Power board (120V ETL)
73	FE120013	Thermal 7A (230V)
	FE120016	Thermal 18A (120V ETL)
74	FE120016	Thermal 18A
75	FE440803	Transformer 250VA (230-24V)
	FE440804	Transformer 250VA (120-24V ETL)
76	FE110310	Contactora (230V)
	FE110306	Contactora (120V ETL)
77	FE290114	Fuse 5X20 T 500mA (230V)
	FE290170	Fuse 5X20 T-Q 1A (120V ETL)
78	FE290404	Fuse 10.3X38 AM 8A (230V)
	FE290701	Fuse 10.3X38 AM 15A (120V ETL)
79	FE440831	Transformer 60VA (230-20V)
	FE440833	Transformer 60VA (120-20V ETL)

	KR450A02	Gas kit (optional)
80	FM160081	Gas nozzle
81	FM750216	L-union f.f. ⅛"
82	FM750247	Straight union Ø6-⅛"
83	FM750205	T-union Ø6-⅛"
84	FM750207	Curved union Ø6-⅛"
85	FE140003	Solenoid valve for gas
87	FM750207	Curved union Ø6-⅛"
88	FM750213	T-union f.f.f. ⅛"
89	FE470000	Pressure switch
90	FE470001	Cap for pressure switch
91	FM750279	Male rubber holder
92	FM510006	Envelope holder rubber washer
93	GM620046	Armovinpress tube x foodstuffs Ø6x2,5
94	FM280043	Solenoid valve plate





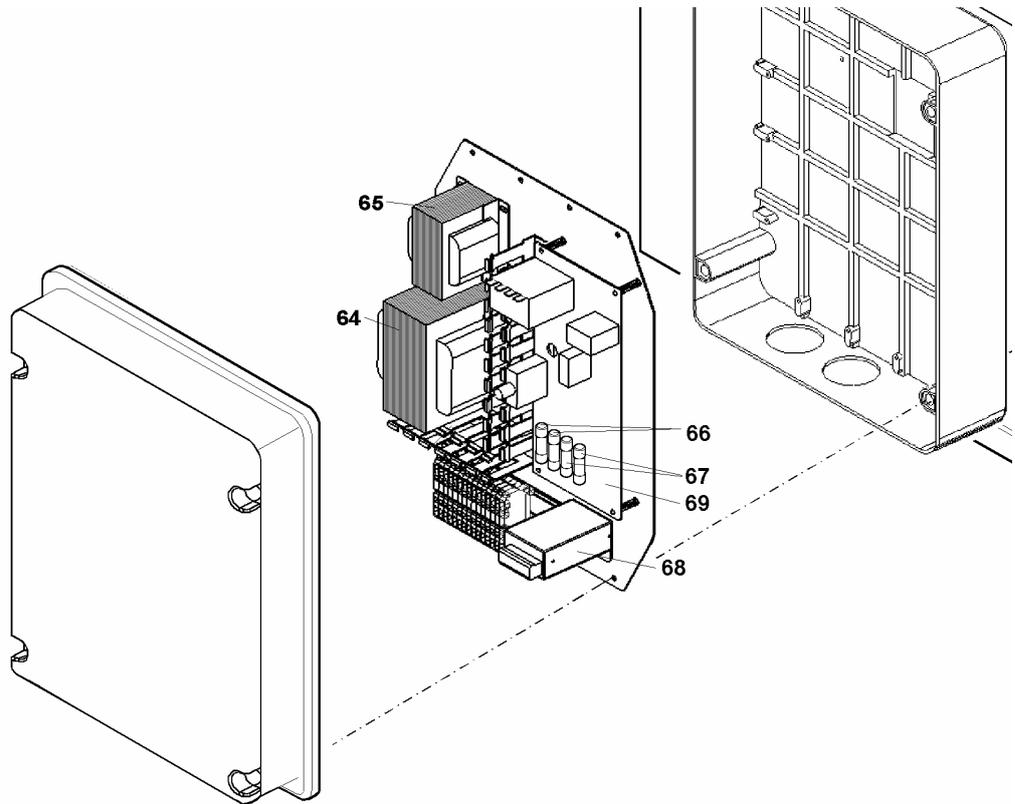
**MACHINE DETAIL DRAWING**

**3/3**

CE450A25 (230V) / CE450E25 (120V)

**230V Version:** Valid up to serial number 459728 dated 06.2013.

**120V Version:** Valid up to serial number 459595 dated 05.2013.



CE450A38 (230V) / CE450E38 (120V)

**230V Version:** Valid from serial number 459729 dated 06.2013.

**120V Version:** Valid from serial number 459596 dated 05.2013.

