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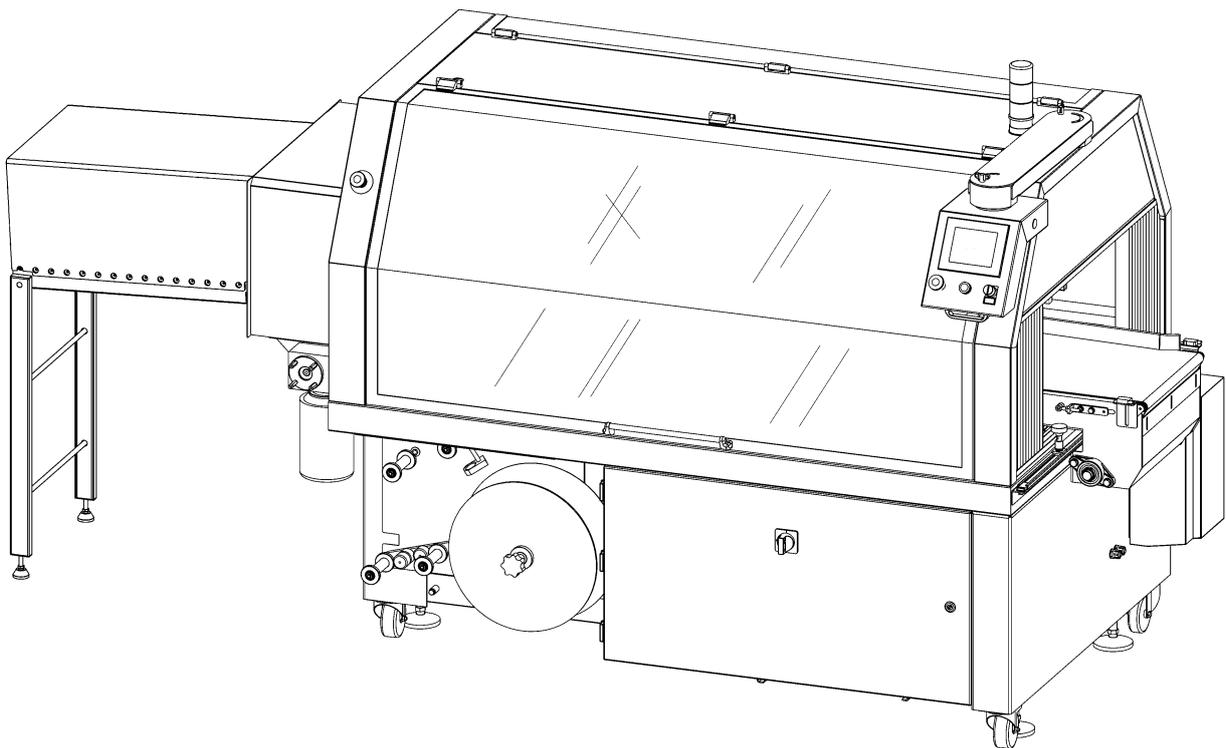
Pratika 56 MPE Reverse

(Machine code: **MF23BA64**, **MF23BA65** – Grey version)
(Machine code: **MF23IA64**, **MF23IA65** – **Stainless steel version**)

Spare parts catalogue

(Valid from serial number 1782 dated 04.2016)

REV. 02: Version with unwinder SB23B009 / **SB23I009**



CAREFULLY READ THIS CATALOGUE BEFORE ORDERING ANY SPARE PART



DOC. N. FM112253
REV. 02
Ed: 07.2019

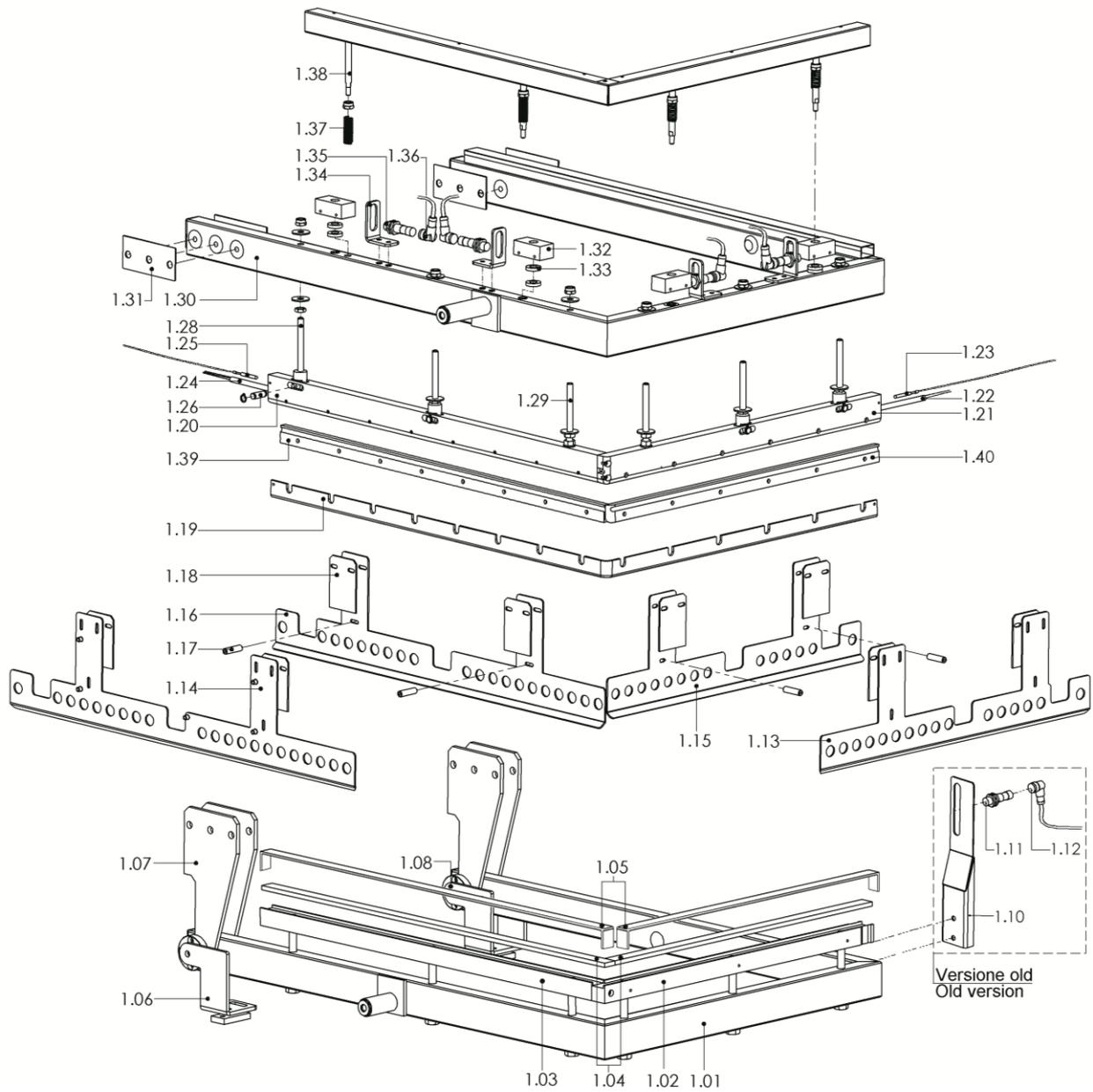
SEALING BARS GROUP

1.0

Pos.	Code	Description
1.01	FM300289 FM300382	Lower frame Lower frame
1.02	FM282069	Short contrast bar
1.03	FM282068	Long contrast bar
1.04	KR230002	Rubber 90 shore kit (long + short sealing bar)
1.05	KR210001	Teflon kit (long + short sealing bar)
1.06	FM282144	Right square
1.07	FM282052	Plate
1.08	FM282143	Left square
1.10	FM282150	Square
1.11	FE220175	Inductive sensor
1.12	FE220171	Connector
1.13	FM230589 FM230057 (old) FM230131 (old)	Outside fender (valid from s.n. 2021) Outside fender (valid up to s.n. 2020) Outside fender (valid up to s.n. 2020)
1.14	FM230591 FM230058 (old) FM230133 (old)	Outside fender (valid from s.n. 2021) Outside fender (valid up to s.n. 2020) Outside fender (valid up to s.n. 2020)
1.15	FM230588 FM230050 (old) FM230130 (old)	Inside fender (valid from s.n. 2021) Inside fender (valid up to s.n. 2020) Inside fender (valid up to s.n. 2020)
1.16	FM230590 FM230052 (old) FM230132 (old)	Inside fender (valid from s.n. 2021) Inside fender (valid up to s.n. 2020) Inside fender (valid up to s.n. 2020)
1.17	FM160977 FM160252 (old) FM160978 FM160909 (old)	Spacer (valid from s.n. 2021) Spacer (valid up to s.n. 2020) Spacer (valid from s.n. 2021) Spacer (valid up to s.n. 2020)
1.18	FM282063	Separatore plate
1.19	FE385618	Sealing blade
1.20	FM282064	Long sealing bar plate
1.21	FM282066	Short sealing bar plate
1.22	FE380054	Short sealing bar heater
1.23	FE435050 FE435001 (old)	Termocouple "PT1000" Ø4x30 lg.1500mm (valid from s.n. 1782) Termocouple Ø4x30 lg.1500mm (valid up to s.n. 1757)
1.24	FE380053	Long sealing bar heater
1.25	FE435051 FE435002 (old)	Termocouple "PT1000" Ø4x30 lg.600mm (valid from s.n. 1782) Termocouple Ø4x30 lg.600mm (valid up to s.n. 1757)
1.26	FM200152 FM200420	Pin Pin
1.28	FM851750 FM851754	Tie rod Tie rod
1.29	FM851751 FM851755	Tie rod Tie rod
1.30	FM300290 FM300377	Upper frame Upper frame
1.31	FM282050	Thickness
1.32	FM040544 FM040097 (old)	Sensor bracket (valid from s.n. 2021) Sensor bracket (valid up to s.n. 2020)
1.33	FM350043	Rubber washer
1.34	FM290498	Sensor square
1.35	FE220175	Inductive sensor
1.36	FE220170	Connector
1.37	FM170108	Spring
1.38	FM200318	Screw
1.39	FM282065	Long sealing bar stop
1.40	FM282067	Short sealing bar stop

SEALING BARS GROUP

1.0



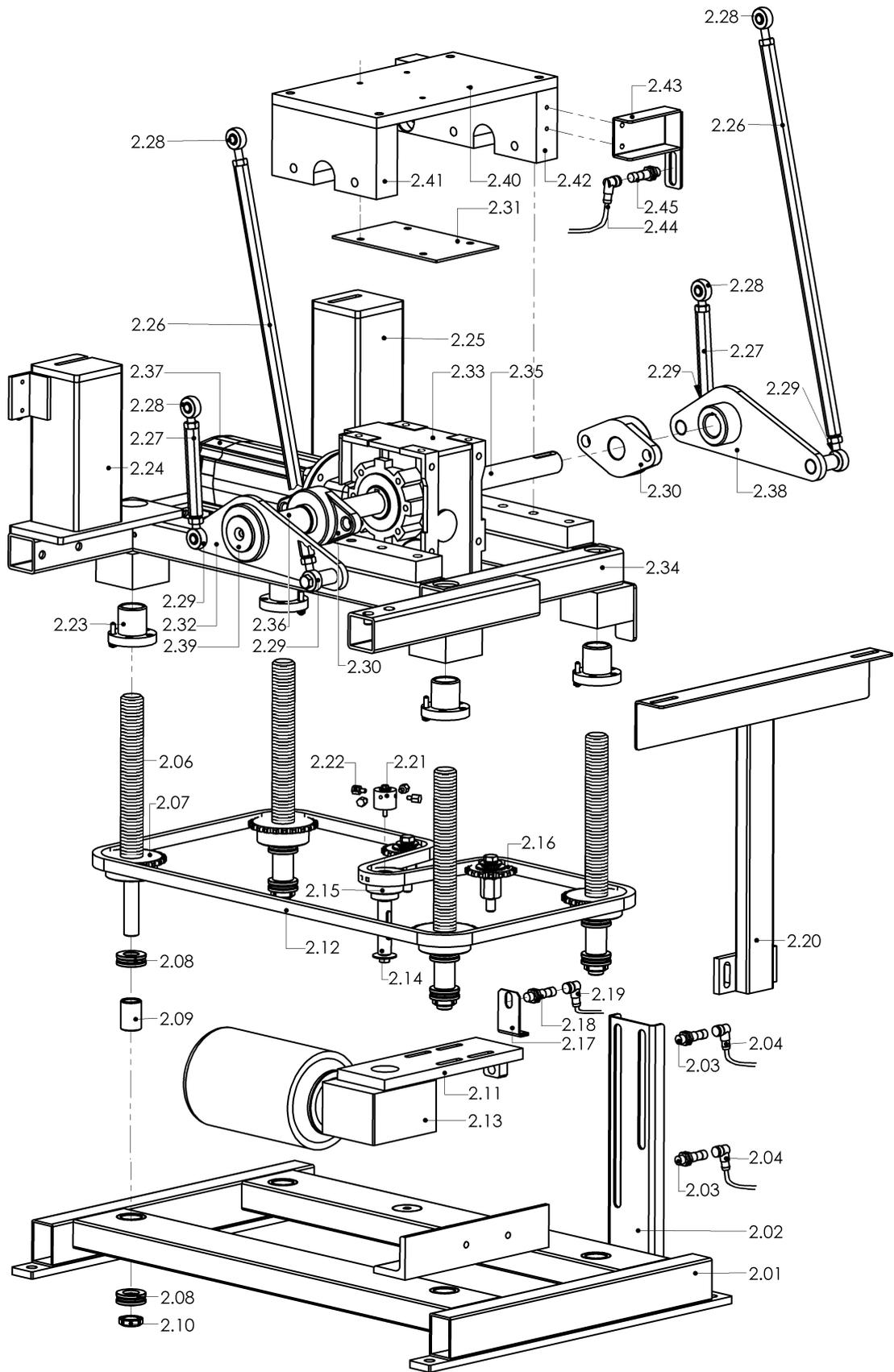
SEALING BAR LIFTING GROUP

2.0

Pos.	Code	Description
2.01	FM300199 FM300376	Lower frame Lower frame
2.02	FM290179 FM291156	Support Support
2.03	FE220175	Inductive sensor
2.04	FE220171	Connector
2.05	FE220175	Inductive sensor
2.06	FM200215 FM200426	Adjustment bar Adjustment bar
2.07	FM260362 FM260406	Pignon Pignon
2.08	FM610201	Bearing
2.09	FM540040	Bush
2.10	FM860803	Ring nut
2.11	FM283584 FM283734	Plate Plate
2.12	KR230032	Chain kit
2.13	FE250057	Motor
2.14	FM010213 FM010303	Shaft Shaft
2.15	FM260094 FM260405	Pignon Pignon
2.16	FM260048	Pignon
2.17	FM282139	Square
2.18	FE220175	Inductive sensor
2.19	FE220171	Connector
2.20	FM290181 FM291151	Support Support
2.21	FM160301	Washer for sensor readout
2.22	FM160300 FM160911	Pin for sensor readout Pin for sensor readout
2.23	FM620001	Nut
2.24	FM300305 FM300378	Front support Front support
2.25	FM300306 FM300379	Rear support Rear support
2.26	FM160751 FM160920	Long bar Long bar
2.27	FM160750 FM160919	Short bar Short bar
2.28	FM640116	Rod end M10 right
2.29	FM640117	Rod end M10 left
2.30	FM610723	Flange support
2.31	FM283614	Plate
2.32	FM060093 FM060108	Right lever Right lever
2.33	FM760003	Reduction gear
2.34	FM300198 FM300375	Upper frame Upper frame
2.35	FM010188	Shaft
2.36	FM160755	Spacer
2.37	FE240014	Brushless motor
2.38	FM060094 FM060109	Left lever Left lever
2.39	FM160455 FM160916	Spacer Spacer
2.40	FM283606 FM283731	Plate Plate
2.41	FM283605	Front plate
2.42	FM283610	Rear plate
2.43	FM290640 FM291168	Sensor support Sensor support
2.44	FE220175	Inductive sensor
2.45	FE220171	Connector

SEALING BAR LIFTING GROUP

2.0



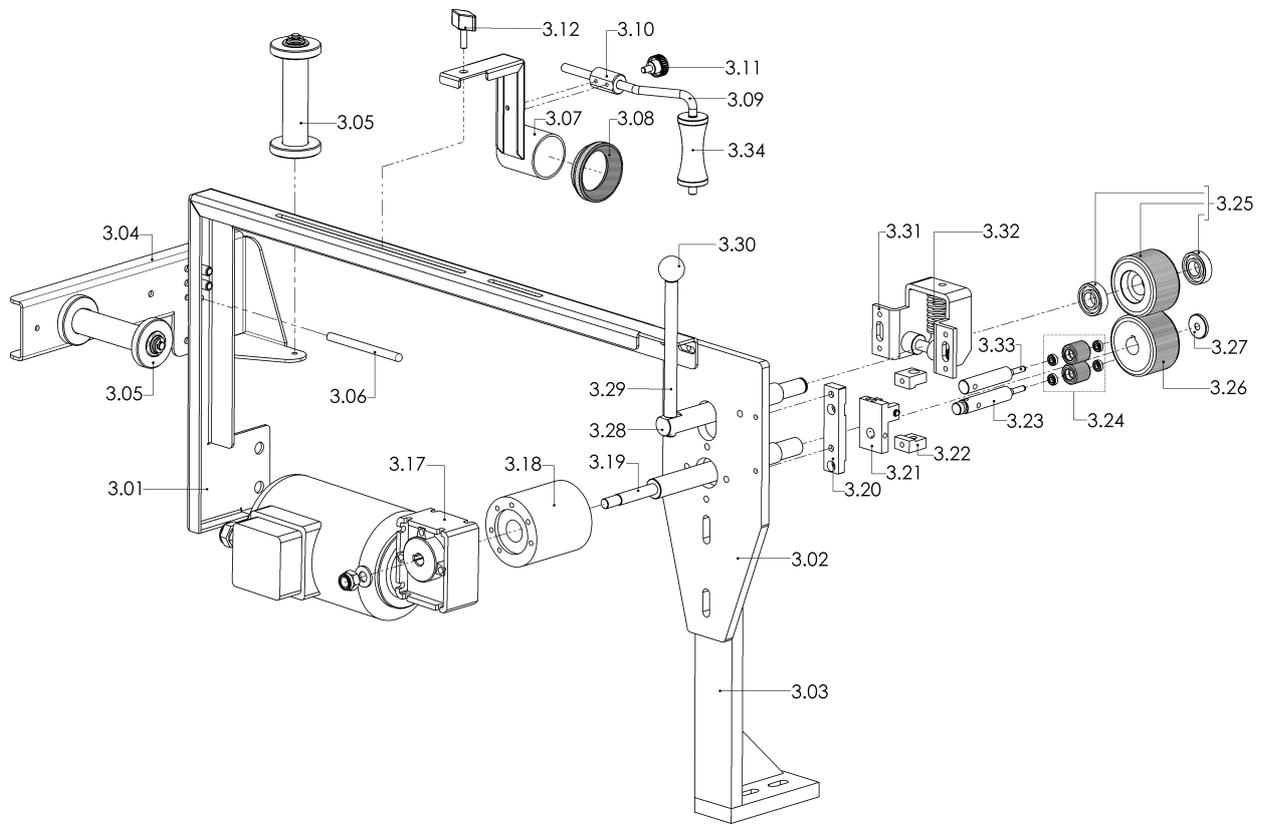
ENTRAINMENT FILM GROUP

3.0

Pos.	Code	Description
3.01	FM290485	Support
3.02	FM283574	Plate
3.03	FM282140 FM283722	Right square Right square
3.04	FM290635 FM291167	Roller support Roller support
3.05	KR230018 No code	Film transmission roller kit Film transmission roller kit
3.06	FM200309	Film transmission pin
3.07	FM283580	Fairlead square
3.08	FM160343	Head for squarer
3.09	FM030224	Waste film guide rod
3.10	FM040131	Film waste rod bracket
3.11	FM510035	Handle
3.12	FM510075	Wing knob M6X16
3.17	FE250069	Gearmotor
3.18	FM120059	Flange
3.19	FM010211	Motor shaft
3.20	FM283010 FM283723	Plate Plate
3.21	FM290362 FM291171	Support Support
3.22	FM283009	Plate
3.23	FM200219	Lower pin
3.24	KR230021	Rollers kit
3.25	KR230022	Wheel kit
3.26	FM160713	Wheel
3.27	FM160336 FM160904	Spacer Spacer
3.28	FM010212	Idle shaft
3.29	FM060005 FM060032	Lever Lever
3.30	FM510034	Spheric handle
3.31	FM290373 FM291158	Support Support
3.32	FM170157	Spring
3.33	FM200216	Upper pin
3.34	FM250613	Film transmission roller

ENTRAINMENT FILM GROUP

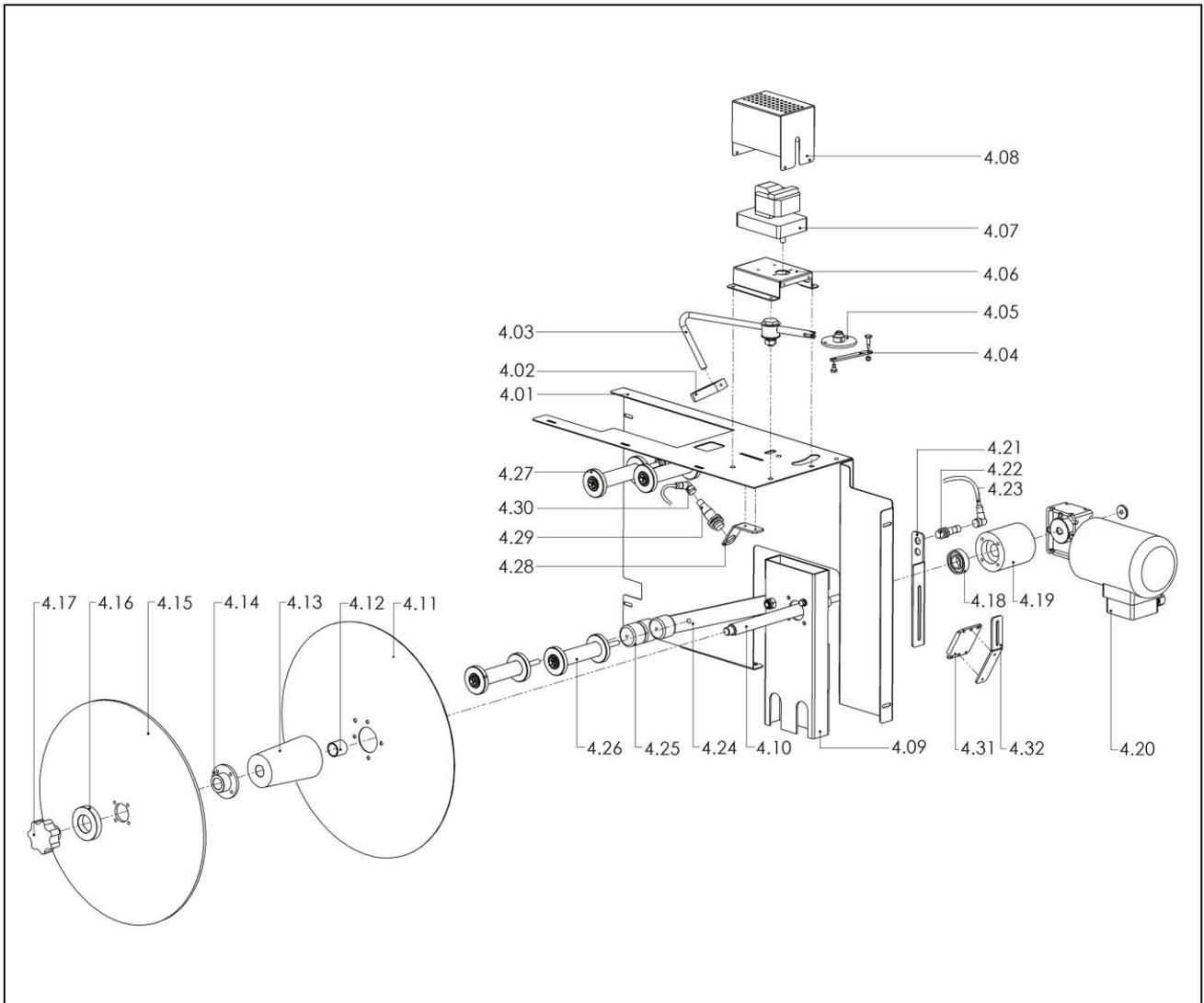
3.0



FILM SCRAP STATIONARY AND REWINDER GROUP

4.0

Pos.	Code	Description
4.01	FM090784 FM091407	Rewinder case Rewinder case
4.02	FM040112	Waste film guide bracket
4.03	FM060030	Lever
4.04	FM060083 FM060107	Connecting rod Connecting rod
4.05	FM120031 FM120047	Disc for rod Disc for rod
4.06	FM290600 FM291163	Motor support Motor support
4.07	FE250024	Gearmotor
4.08	FM096005 FM091409	Film scrap carter Film scrap carter
4.09	FM290097 FM291155	Lower winder support Lower winder support
4.10	FM160237 FM160906	Rewinder pin Rewinder pin
4.11	FM120028	Rear flange
4.12	FM160148 FM160905	Spacer Spacer
4.13	FM250112	Hub
4.14	FM120060	Flange
4.15	FM120061	Front flange
4.16	FM040096	Bracket
4.17	FM510115	Handwheel
4.18	FM610070	Bearing
4.19	FM120059	Flange
4.20	FE250065	Gearmotor
4.21	FM280570 FM283713	Square Square
4.22	FE220175	Inductive sensor
4.23	FE220171	Connector
4.24	FM060056	Lever
4.25	FM160360 FM160862	Bracket Bracket
4.26	KR230019	Film transmission roller kit
4.27	KR230020 No code	Film transmission roller kit Film transmission roller kit
4.28	FM283565 FM283727	Photocell support Photocell support
4.29	FE220183	Photocell
4.30	FE220171	Connector
4.31	FE220164	Reflex
4.32	FM283566 FM283715	Reflex support Reflex support



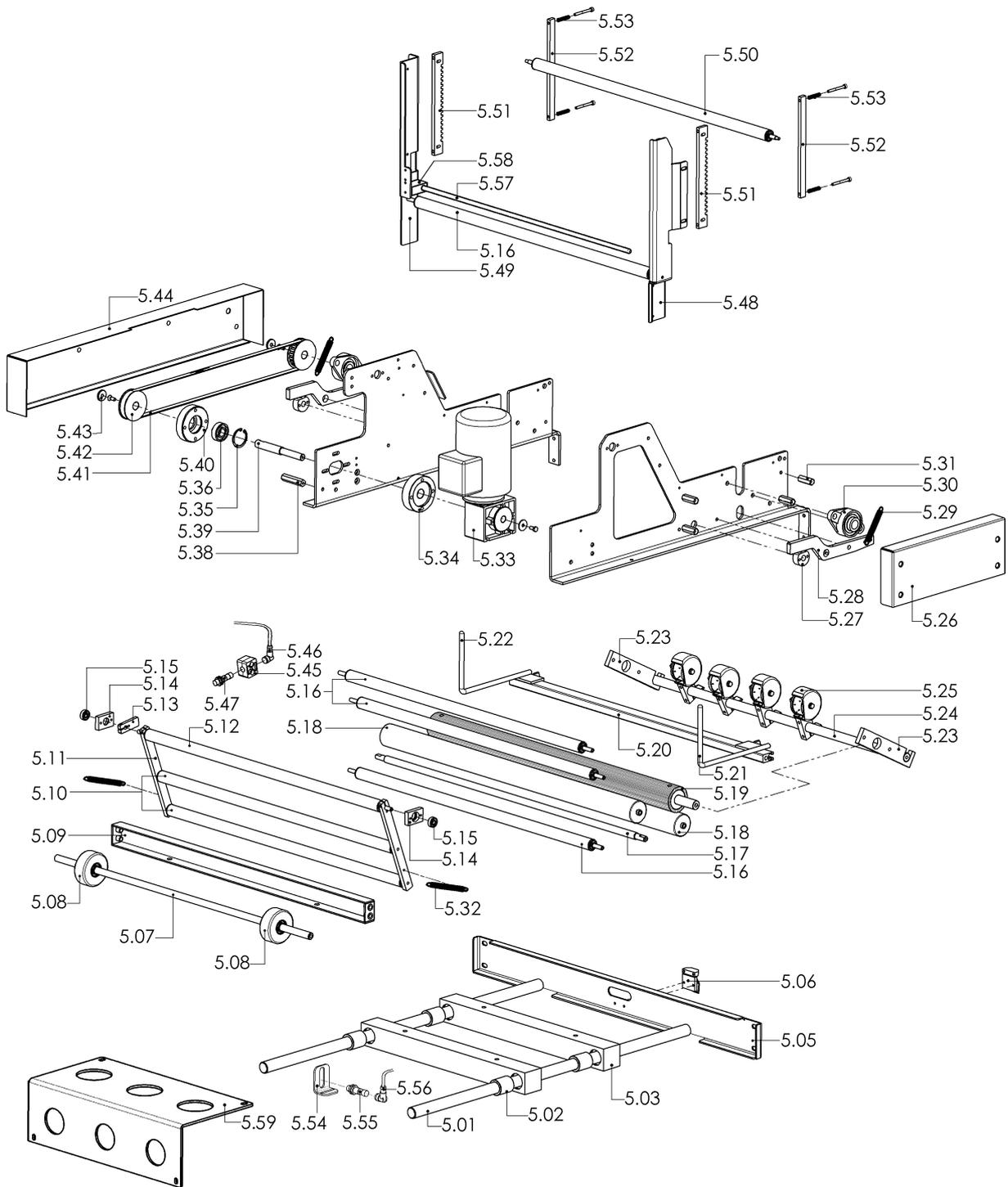
ROLL SUPPORT AND UNWINDER FILM GROUP

5.0

Pos.	Code	Description
5.01	FM030065	Rod
5.02	FM540111	Sleeve
5.03	FM300128	Crosspiece
5.05	FM300301 / FM300337	Crosspiece
5.06	KR210099	Closing latch kit
5.07	FM030066	Rod
5.08	KR230103	Unwinder wheel kit
5.09	FM300245 / FM300384	Crosspiece
5.10	KR230101	Rocker fixed roller kit
5.11	FM283545	Plate
5.12	KR230102	Rocker fulcrum roller kit
5.13	FM283546 / FM283724	Plate
5.14	FM290556	Support bearing
5.15	FM610024	Bearing
5.16	POK00439	Fixed roller pre-assembly
5.17	FM010196	Shaft
5.18	FM710357 / FM710381	Idle roller
5.19	FM250577	Rubber-coated roller
5.20	FM140207	Guide
5.21	FM140206	Guide
5.22	FM140208	Guide
5.23	FM283547	Plate
5.24	FM010201 / FM010302	Shaft
5.25	POK00670 / POK00673	Microperforator with 32 needles pre-assembly
5.26	FM095817 / FM091394	Unwinder carter
5.27	FM070033	Cam
5.28	FM283548	Lever
5.29	FM170186	Spring
5.30	FM610717	Flange support
5.31	FM160699 / FM160917	Case spacer
5.32	FM170198	Spring
5.33	FE250081	Gearmotor
5.34	FM290572	Gearmotor support
5.35	FM520064	Seeger
5.36	FM610025	Bearing
5.38	FM160698 / FM160913	Case spacer
5.39	FM010199 / FM010301	Motor shaft
5.40	FM120058	Flange
5.41	FM530007	Tooth belt
5.42	FM260358	Pulley
5.43	FM160336 / FM160904	Spacer
5.44	FM095818 / FM091395	Case
5.45	FM510114	Collar for blocking
5.46	FE220171	Connector
5.47	FE220175	Inductive sensor
5.48	FM290561 / FM291178	Supporto sinistro deviafilm
5.49	FM290560 / FM291177	Supporto destro deviafilm
5.50	POK00440	Fixed roller pre-assembly
5.51	FM283552 / FM283726	Plate
5.52	FM283551 / FM283725	Plate
5.53	FM170187	Spring
5.54	FM280572	Square
5.55	FE220175	Inductive sensor
5.56	FE220170	Connector
5.57	FM030109	Opening film rod
5.58	FM040435 / FM040506	Bracket
5.59	FM283626 / FM283717	Rear case

ROLL SUPPORT AND UNWINDER FILM GROUP

5.0



OUTFEED BELT GROUP (NT23B061/57 – NT23I061/57)

6.0

NT23B061: Outfeed belt with “kissing” (usato su/used on MF23BA64)
Valid up to s.n. 1872 dated 11.2016

NT23B057: Outfeed belt without “kissing” (usato su/used on MF23BA65)
Valid up to s.n. xxxx dated xx.2017

NT23I061: Outfeed belt with “kissing” – st. steel (usato su/used on MF23IA64) [redacted]
Valid up to s.n. 1886 dated 12.2016

NT23I057: Outfeed belt without “kissing” – st. steel (usato su/used on MF23IA65) [redacted]
Valid up to s.n. xxxx dated xx.2017

Note: The components highlighted in yellow are for the machine version with kissing belt only.

Pos.	Code	Description
6.01	FM095798 FM091385	Bed Bed
6.02	FM282296	Side
6.04	FM090678 FM091410	Coverage Coverage
6.05	FM250250	Rubber-coated roller
6.06	FM610715	Support
6.07	FM851847 FM851836	Screw Screw
6.08	FE250054	Torque arm
6.09	FE250053	Gearmotor
6.10	FM282059 FM283714	Square Square
6.11	FM851811 FM851828	Screw Screw
6.12	FM250251 FM250287	Transmission roller D.25 Lg.423 Transmission roller D.25 Lg.423
6.13	FM250248 FM250659	Transmission roller D.25 Lg.415 Transmission roller D.25 Lg.415
6.14	FM290760 6.14.01 FM290911 FM291258	Rollers support “Standard” rollers support “Inox” rollers support [redacted]
6.15	FM250249 FM250660	Transmission roller D.34 Lg.423 Transmission roller D.34 Lg.423
6.16	FM250252 FM250288	Transmission roller D.34 Lg.415 Transmission roller D.34 Lg.415
6.17	FM160250	Spacer
6.18	FM710359 FM710163	White belt Blue belt
6.19	FM290685 6.19.01 FM291169 FM290357 FM291259	Rollers support Rollers support “Standard” Rollers support “Inox” Rollers support [redacted]
6.20	FM510114	Collar for blocking
6.21	FE220171	Connector
6.22	FE220175	Sensor
6.23	FM283634	Crosspiece
6.24	FM283632	Plate
6.25	FM540100	Sleeve
6.26	FM030100	Rod
6.27	FE240060	Stepper motor
6.28	FM580209	Hood + joint
6.29	FM580206	Cylinder
6.30	FM096096	Case (optional)
6.31	FM096097	Case cover (optional)

OUTFEED BELT GROUP (NT23B061/57 – NT23I061/57)

6.0

NT23B061: Outfeed belt with “kissing” (usato su/used on MF23BA64)
Valid up to s.n. 1872 dated 11.2016

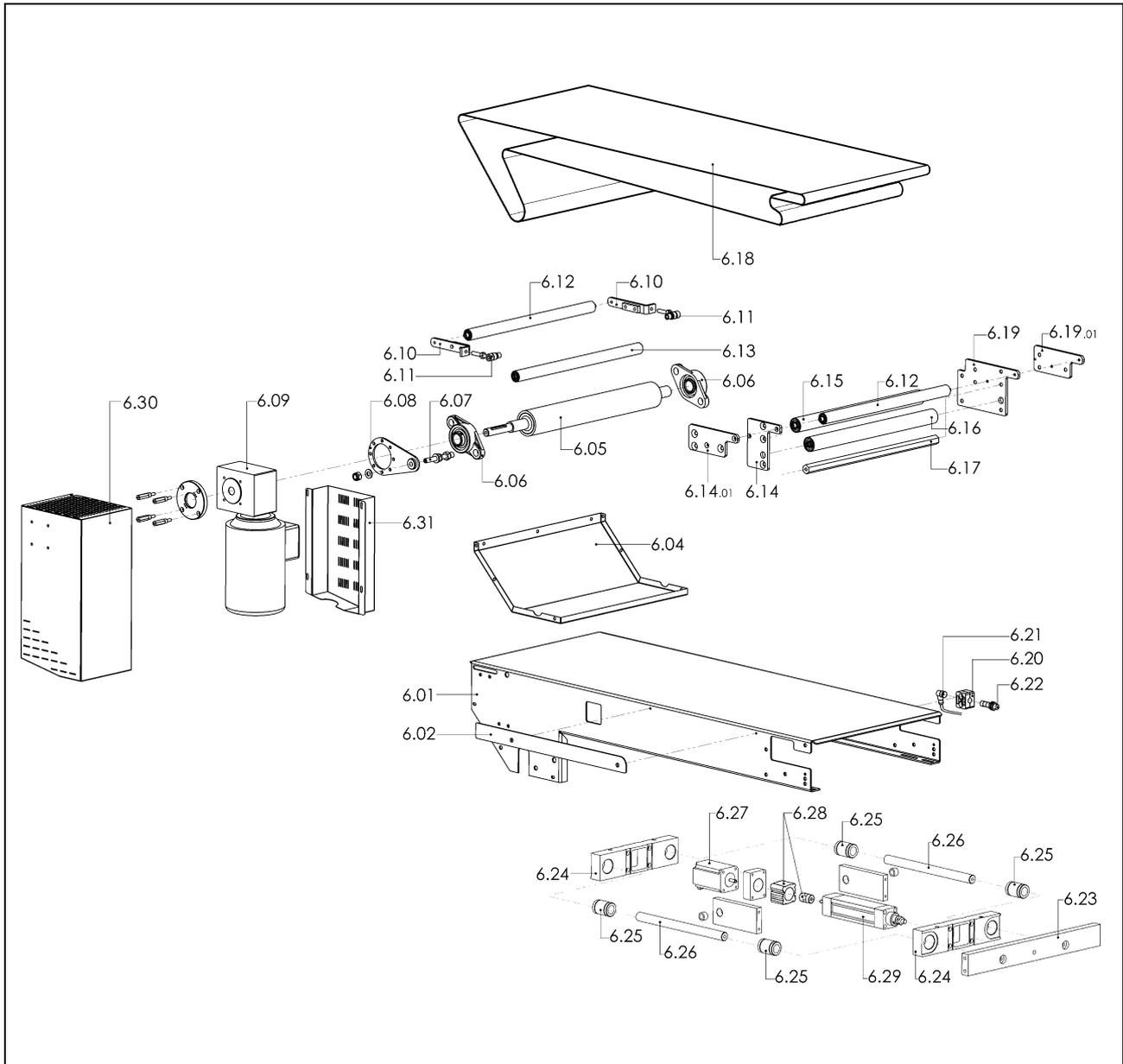
NT23B057: Outfeed belt without “kissing” (usato su/used on MF23BA65)
Valid up to s.n. xxxx dated xx.2017

NT23I061: Outfeed belt with “kissing” – st. steel (usato su/used on MF23IA64)

Valid up to s.n. 1886 dated 12.2016

NT23I057: Outfeed belt without “kissing” – st. steel (usato su/used on MF23IA65)

Valid up to s.n. xxxx dated xx.2017



OUTFEED BELT GROUP (NT23B072/74 - NT23I072/74)

6.1

NT23B072: Outfeed belt with “kissing” (usato su/used on MF23BA64)

Valid from s.n. 1876 dated 12.2016

NT23B074: Outfeed belt without “kissing” (usato su/used on MF23BA65)

Valid from s.n. xxxx dated xx.2017

NT23I072: Outfeed belt with “kissing” – st. steel (usato su/used on MF23IA64)

Valid from s.n. 1911 dated 01.2017

NT23I074: Outfeed belt without “kissing” – st. steel (usato su/used on MF23IA65)

Valid from s.n. xxxx dated xx.2017

Note: The components highlighted in yellow are for the machine version with kissing belt only.

Pos.	Code	Description
6.01	FM095558 FM096559	Bed Bed
6.02	FM282296	Side
6.04	FM090678 FM091410	Coverage Coverage
6.05	FM250250	Rubber-coated roller
6.06	FM610715	Support
6.07	FM851847 FM851836	Screw Screw
6.08	FE250054	Torque arm
6.09	FE250053	Gearmotor
6.10	FM282059 FM283714	Square Square
6.11	FM851811 FM851828	Screw Screw
6.12	FM250251 FM250287	Transmission roller D.25 Lg.423 Transmission roller D.25 Lg.423
6.13	FM250248 FM250659	Transmission roller D.25 Lg.415 Transmission roller D.25 Lg.415
6.14	FM290760	Rollers support
6.14.01	FM290911 FM291258	“Standard” rollers support “Inox” rollers support
6.15	FM250249 FM250660	Transmission roller D.34 Lg.423 Transmission roller D.34 Lg.423
6.16	FM250252 FM250288	Transmission roller D.34 Lg.415 Transmission roller D.34 Lg.415
6.17	FM160250	Spacer
6.18	FM710359 FM710163	White belt Blue belt
6.19	FM290685 FM291169	Rollers support Rollers support
6.19.01	FM290357 FM291259	“Standard” Rollers support “Inox” / Rollers support
6.20	FM510114	Collar for blocking
6.21	FE220171	Connector
6.22	FE220175	Sensor
6.23	FM283746	Plate
6.24	FM291304	Support
6.25	FM540215	Bush
6.26	FM030261	Bar
6.27	FE240060	Stepper motor
6.28	FM580209	Hood + joint
6.29	FM580208	Cylinder
6.30	FM640113	Rod end M10x1,25
6.31	FM096096	Case (optional)
6.32	FM096097	Case cover (optional)

OUTFEED BELT GROUP (NT23B072/74 - NT23I072/74)

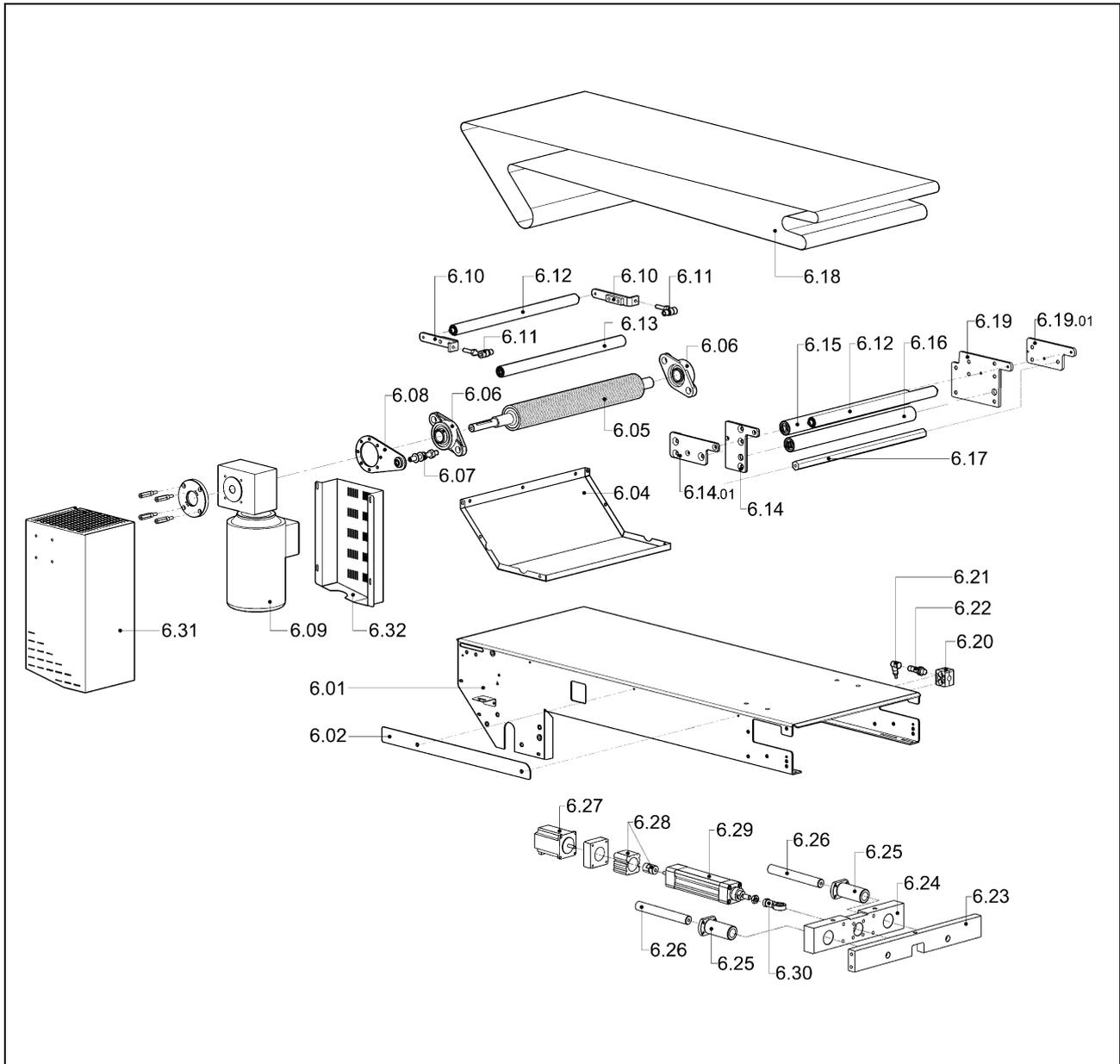
6.1

NT23B072: Outfeed belt with “kissing” (usato su/used on MF23BA64)
Valid from s.n. 1876 dated 12.2016

NT23B074: Outfeed belt without “kissing” (usato su/used on MF23BA65)
Valid from s.n. xxxx dated xx.2017

NT23I072: Outfeed belt with “kissing” – st. steel (usato su/used on MF23IA64)
Valid from s.n. 1911 dated 01.2017

NT23I074: Outfeed belt without “kissing” – st. steel (usato su/used on MF23IA65)
Valid from s.n. xxxx dated xx.2017



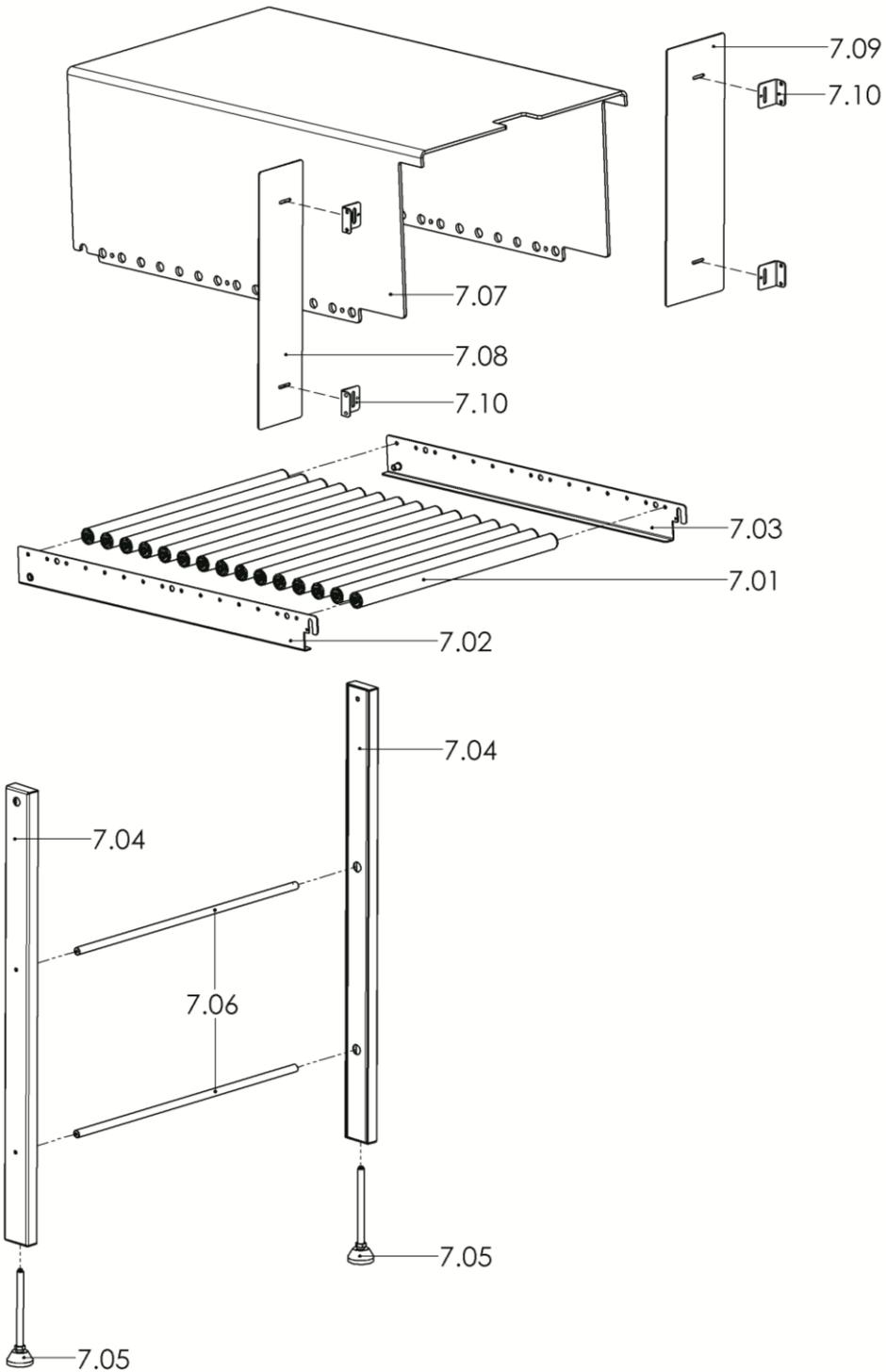
ROLLER PLATE GROUP (optional)**7.0**

Stainless steel not available

Pos.	Code	Description
7.01	P0K00489	Roller pre-assembly
7.02	FM095977	Right side
7.03	FM095978	Left side
7.04	FM095979	Support
7.05	FM510068	Foot
7.06	FM160434	Spacer
7.07	FM230516	Roller protection
7.08	FM096006	Front closure sheet steel
7.09	FM096007	Rear closure sheet steel
7.10	FM290609	Square

ROLLER PLATE GROUP (optional)

7.0



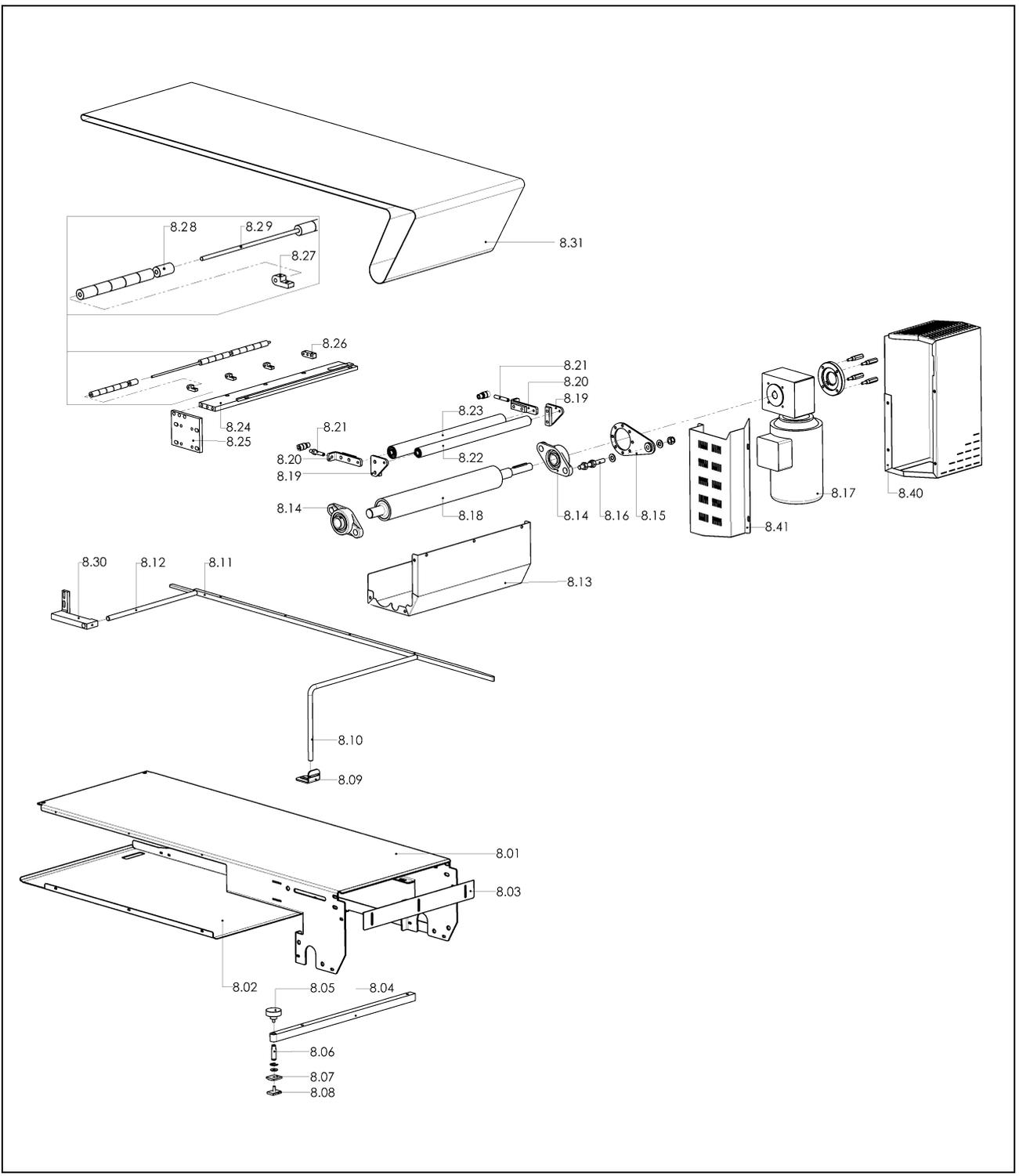
INFEED BELT GROUP

8.0

Pos.	Code	Description
8.01	FM096014 FM091397	Bed Bed
8.02	FM096003	Lower case
8.03	FM091308 FM091393	Sheet steel Sheet steel
8.04	FM283587 FM283730	Plate Plate
8.05	FM510048	Knob
8.06	FM200316	Pin
8.07	FM280319 FM283735	Upper plate Upper plate
8.08	FM280318 FM283719	Plate Plate
8.09	FM280572	Square
8.10	FM030221	Right support rod
8.11	FM030220	Product guide rod
8.12	FM030222	Left support rod
8.13	FM096002 FM091396	Case Case
8.14	FM610715	Support
8.15	FE250054	Torque arm
8.16	FM851847 FM851836	Screw Screw
8.17	FE250058	Gearmotor
8.18	FM250250	Rubber-coated roller
8.19	FM290603 FM291165	Transmission roller plate Transmission roller plate
8.20	FM290602 FM291164	Square Square
8.21	FM851811 FM851828	Screw Screw
8.22	FM250251 FM250287	Transmission roller d.25 lg.423 Transmission roller d.25 lg.423
8.23	FM250249 FM250660	Transmission roller d.34 lg.423 Transmission roller d.34 lg.423
8.24	FM290605	Support
8.25	FM283581 FM283716	Plate Plate
8.26	FM290606 FM291174	Rear support Rear support
8.27	FM040417 FM040505	Bracket Bracket
8.28	FM250614	Roller
8.29	FM030217 FM030255	Rod Rod
8.30	FM280573	Product guide support
8.31	FM710359 FM710163	White belt Blue belt
8.40	FM096094	Case (optional)
8.41	FM096095	Case cover (optional)

INFEED BELT GROUP

8.0



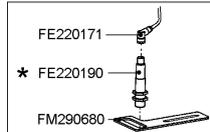
FILM OPENER GROUP

9.0

Pos.	Code	Description
9.01	FM096004 FM091386	Sheet steel Sheet steel
9.02	FM660011	Guide
9.02.01	FM660012	Guide
9.03	FM290599 FM291173	Triangle support Triangle support
9.04	FM282146	Opening film triangle
9.05	FM282105	Photocell square
9.06	FE220185	Photocell (transmitter)
9.07	FE220176	Connector
9.08	KR210077	Rods kit
9.09	FM030093 FM030097	Rod Rod
9.10	FM340128	Bush
9.11	FM530002	Toothed belt
9.12	FM260081 FM260091	Driven pulley Driven pulley
9.13	FM260082 FM260092	Motorized pulley Motorized pulley
9.14	FM540030	Bush
9.15	FM283558 FM283733	Gearmotor plate Gearmotor plate
9.16	FM010162 FM010298	Gearmotor shaft Gearmotor shaft
9.17	FE250056	Gearmotor
9.18	FM290589 FM291172	Support Support
9.19	FM160301	Washer for sensor readout
9.20	FM160300 FM160911	Pin for Proximity readout Pin for Proximity readout
9.21	FM282145	Proximity square
9.22	FE220175	Inductive sensor
9.23	FE220171	Connector
9.24	FM282130	Square
9.25	FM282078	Square
9.26	FE220184	Photocell (receiver)
9.27	FE220173	Connector
9.28	FM280567	Sensor square
9.29	FE220184	Photocell (receiver)
9.30	FE220173	Connector
9.31	FM283683 FM283718	Corner Corner
9.32	FE220175	Inductive sensor
9.33	FE220171	Connector
9.34	FM030029	Rod
9.35	FM040095	Rod bracket
9.36	FM300147	Triangle crosspiece
9.37	FM280565	Square
9.38	FM510203	Handle M6x30
9.39	FM280566	Square
9.40	FM282078	Square
9.41	FE220185	Photocell (transmitter)
9.42	FE220173	Connector
9.43	FM030109	Rod
9.44	FM040210	Rod bracket
9.45	FM510035	Handwheel
9.46	FM220635	Rod guide
9.47	KR210083	Zero height kit

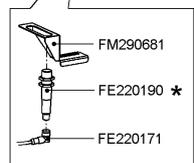
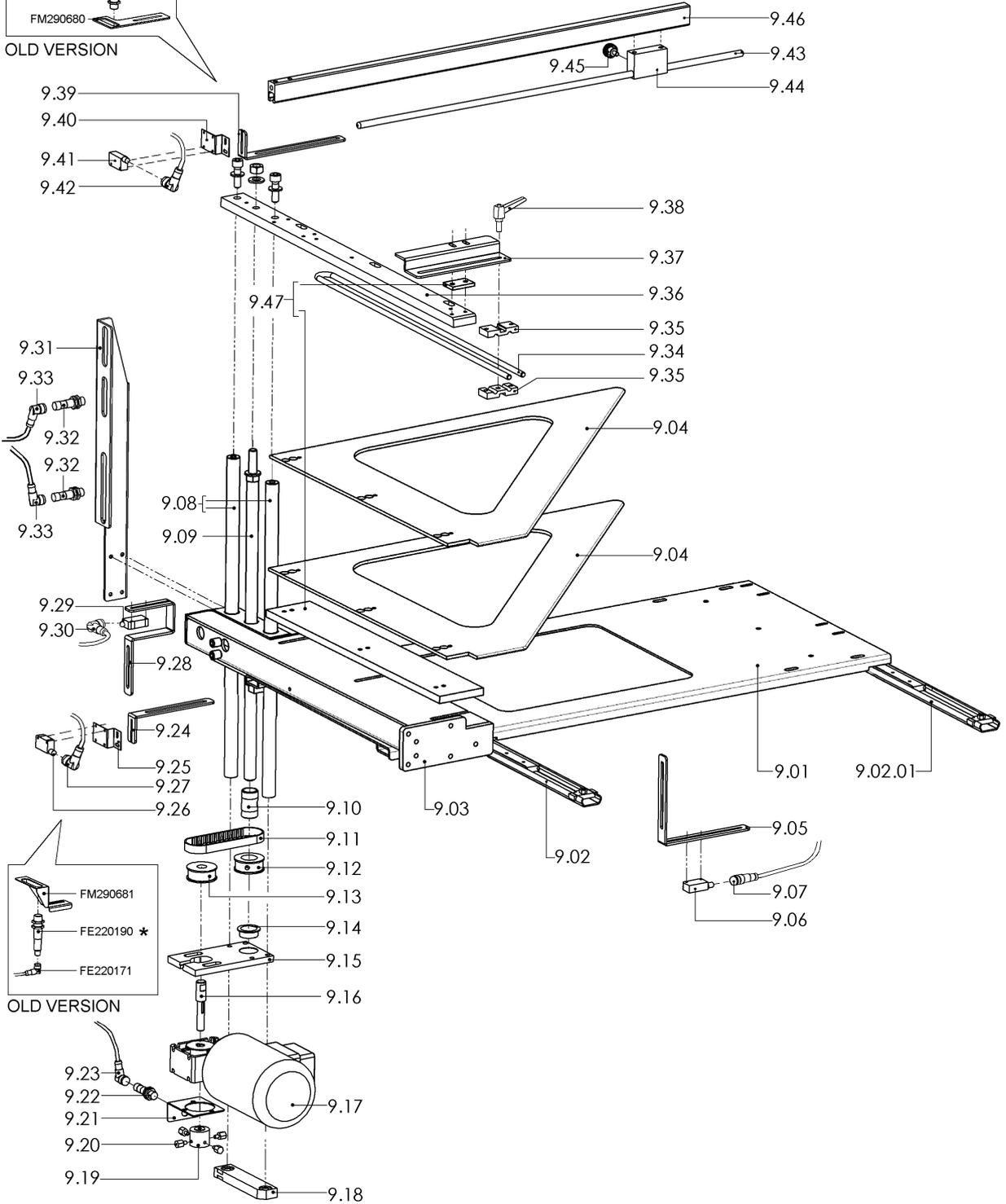
FILM OPENER GROUP

9.0



* FE220190: transmitter + receiver

OLD VERSION



OLD VERSION

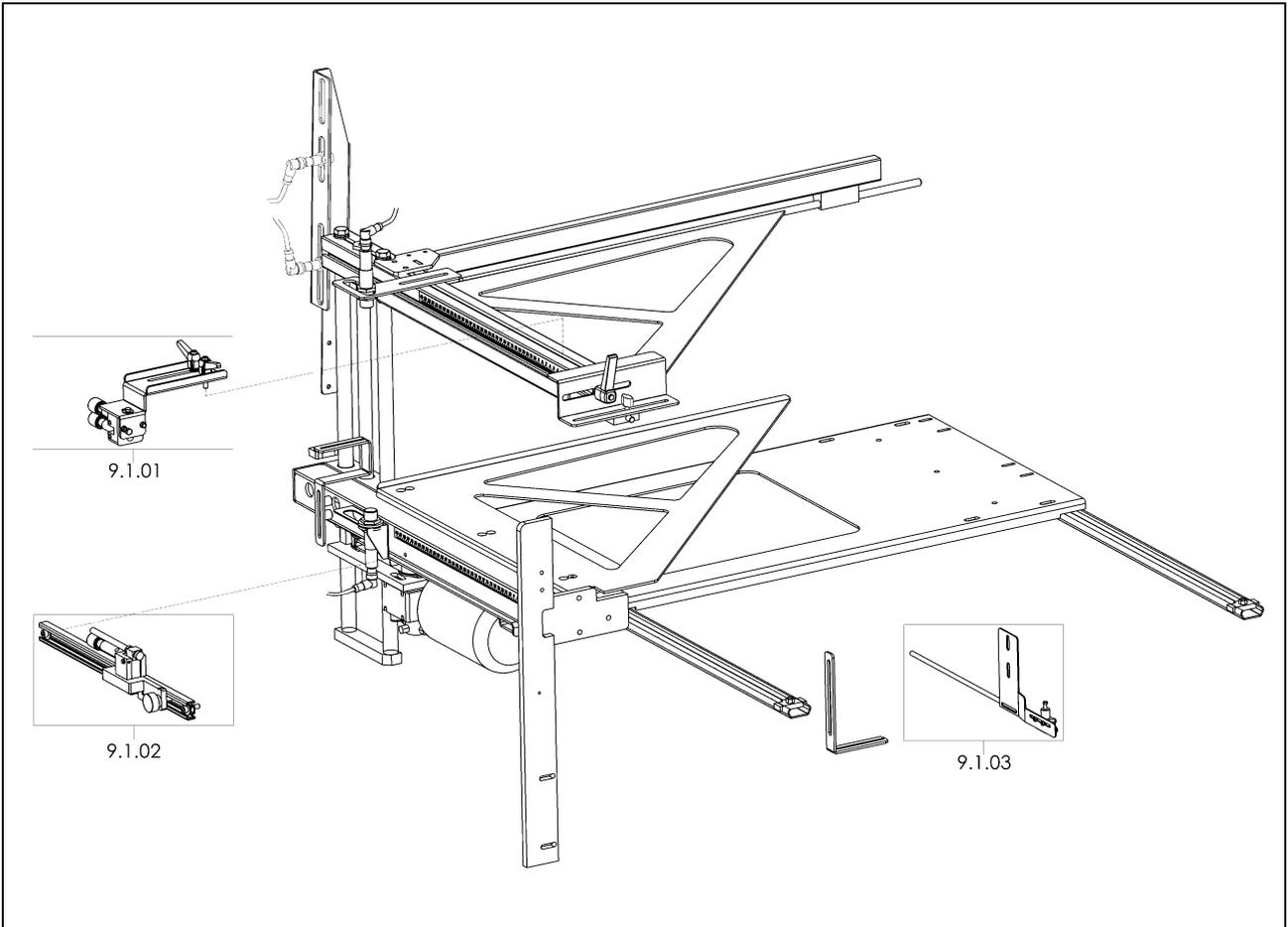
FILM OPENER GROUP (optional)**9.1**

Stainless steel not available

Pos.	Code	Description
9.1.01	P0K00538	Upper film-tightening wheel kit
9.1.02	P0K00539	Lower film-tightening wheel kit
9.1.03	KR230106	Frontal bar blowing kit

FILM OPENER GROUP (optional)

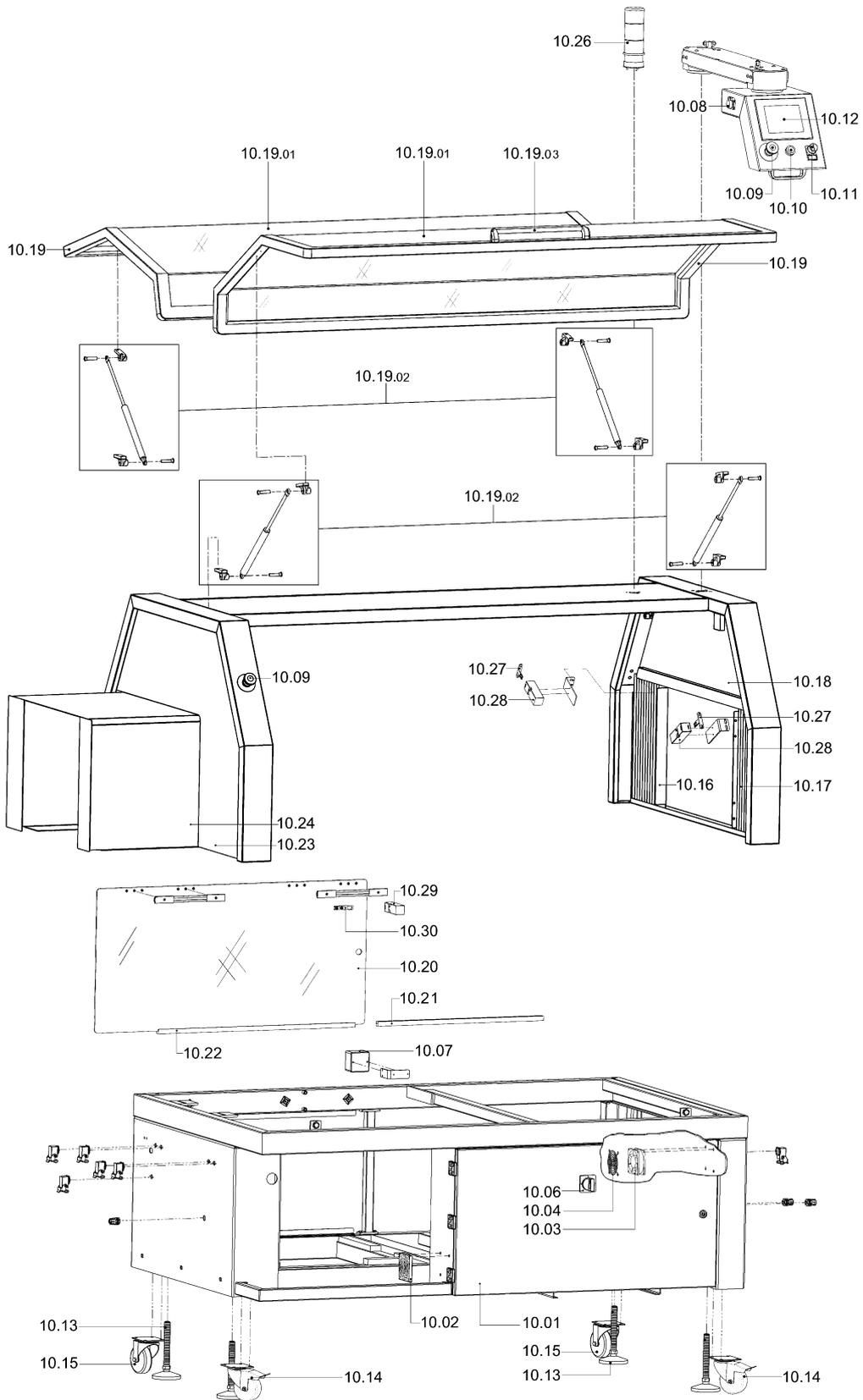
9.1



COVERAGE AND BODYWORK GROUP

10.0

Pos.	Code	Description
10.01	FM091306 FM091406	Wiring system door Wiring system door
10.02	FM720013	Filter
10.03	FE260036	Fan
10.04	FM095963	Fender
10.06	KR210091	Three-pole switch 20A kit (See the position Q1-Scheme 11.1)
10.07	FE340007	Push button panel
10.08	FE320712 FE320700 (old)	USB port USB port
10.09	FE340005	Emergency push-button
10.10	FE340004	Reset push-button
10.11	FE085006	"Bypass safety protections" selector
10.12	KR230040	Touch screen 5,7"
10.13	FM510017	Foot
10.14	FM770551	Wheel with brake
10.15	FM770550	Wheel
10.16	FM230556	Bellows
10.17	FM230514	Bellows
10.18	FM230555	Right side fender
10.19	FM300327	Frame with door
10.19.01	no code	Plexiglas
10.19.02	KR210108	2 gas springs kit
10.19.03	KR230023	Handle kit
10.20	FM230557	Rear fender
10.21	FM226011	Door guide
10.22	FM226012	Door guide
10.23	FM230554	Left side fender
10.24	FM096202 FM091404	Case Case
10.26	FE210043	Luminous column
10.27	FE220124	Drive
10.28	FE220122	Safety switch
10.29	FE220122	Safety switch
10.30	FE220123	Drive



WIRING SYSTEM GROUP

11.2

Note: The components highlighted in yellow are for the machine version with kissing belt only.

Pos.	Code	Description
F0	FE290407	Fuse 10.3X38 AM 16A
F1	FE290400	Fuse 10.3X38 AM 1A
F2	FE290400	Fuse 10.3X38 AM 1A
F3	FE290403	Fuse 10.3X38 AM 6A
F4	FE290403	Fuse 10.3X38 AM 6A
F5	FE290403	Fuse 10.3X38 AM 6A
F6	FE290405	Fuse 10.3X38 AM 10A
F7	FE290407	Fuse 10.3X38 AM 16A
F8	FE290121	Fuse 5X20 T-2A
F9	FE290121	Fuse 5X20 T-2A
F10	FE290117	Fuse 5X20 T-1A
F11	FE290121	Fuse 5X20 T-2A
F12	FE290121	Fuse 5X20 T-2A
F15	FE290401	Fuse 10.3X38 AM 2A
F16	FE290126	Fuse 5X20 T-6,3A
FQ1	FE190007	Thermal relay 1,6-2,5A
FQ2	FE190006	Thermal relay 1-1,7A
KA0	FE370100	Safety module
KA1	FE370020	Relay 12A 24VDC
KA2	FE370020	Relay 12A 24VDC
K0	KR230069	Base unit PLC M258 (valid from s.n. 1782)
K0.1		
K0.2		
K0.3		
K0.4		
K0.5	KR230066	Base unit PLC M258 (valid up to s.n. 1757)
K0.6	FE122112	2 inputs expansion mod. (valid from s.n. 1782)
	FE122102	2 inputs expansion mod. (valid up to s.n. 1757)
K0.7	FE122107	Expansion mod.
K0.7	FE122109	IN-OUT mod.
K1	FE122058	Switch ethernet
Q1	KR210091	Three-pole switch 20A kit (See the position 10.6-Scheme 10.0)
QM0A	FE110308	Contactor LC1-D18BL
QM0B	FE110308	Contactor LC1-D18BL
QM1	FE110307	Contactor LC1-D09BL
QM2	FE110307	Contactor LC1-D09BL
QM3	FE110307	Contactor LC1-D09BL
QM4	FE110307	Contactor LC1-D09BL
QM5	FE110307	Contactor LC1-D09BL
QM6	FE110307	Contactor LC1-D09BL
QM7	FE370002	Relay 24VCC
QM8	FE110307	Contactor LC1-D09BL
QS1	FE370040	Relay 10A 4-32 V DC
QS2	FE370040	Relay 10A 4-32 V DC
T1	FE122065	100 240V-24V 5A 120W Infeed
T2	FE122064	Infeed 48V-5A
TS1	KR230070	Inverter (valid from s.n. 1782)
	KR230065	Inverter with board (valid up to s.n. 1757)
TS2	KR230067	Brushless drive
TS3	KR230068	Stepping motor drive
V0	FE330002	Antinoise filter
V1	FE330002	Antinoise filter

