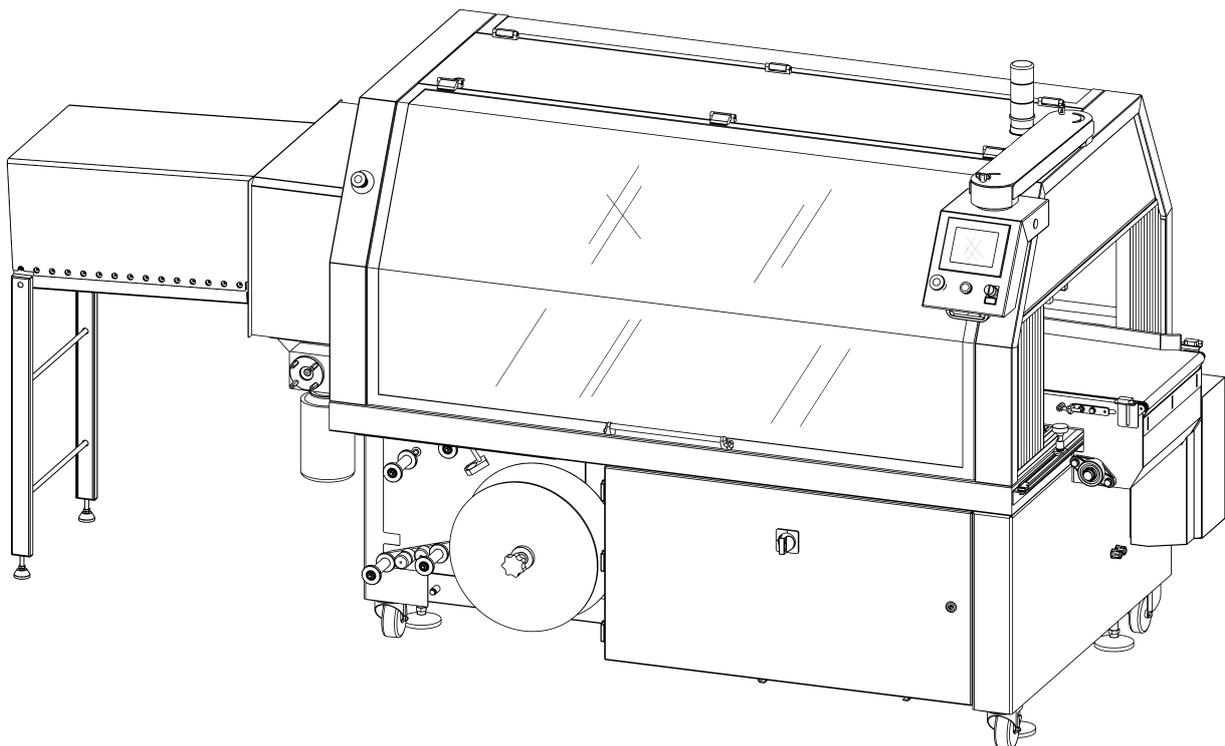# Pratika 56 MPE Reverse

(Machine code: **MF23BA64**, **MF23BA65** – Grey version)
(Machine code: **MF23IA64**, **MF23IA65** – Stainless steel version)

Spare parts catalogue

(Valid from serial number 1633 dated 09.2015 up to 1757 dated 04.2016)

REV. 01: Version with unwinder SB23B007.

CAREFULLY READ THIS CATALOGUE BEFORE ORDERING ANY SPARE PART

CE

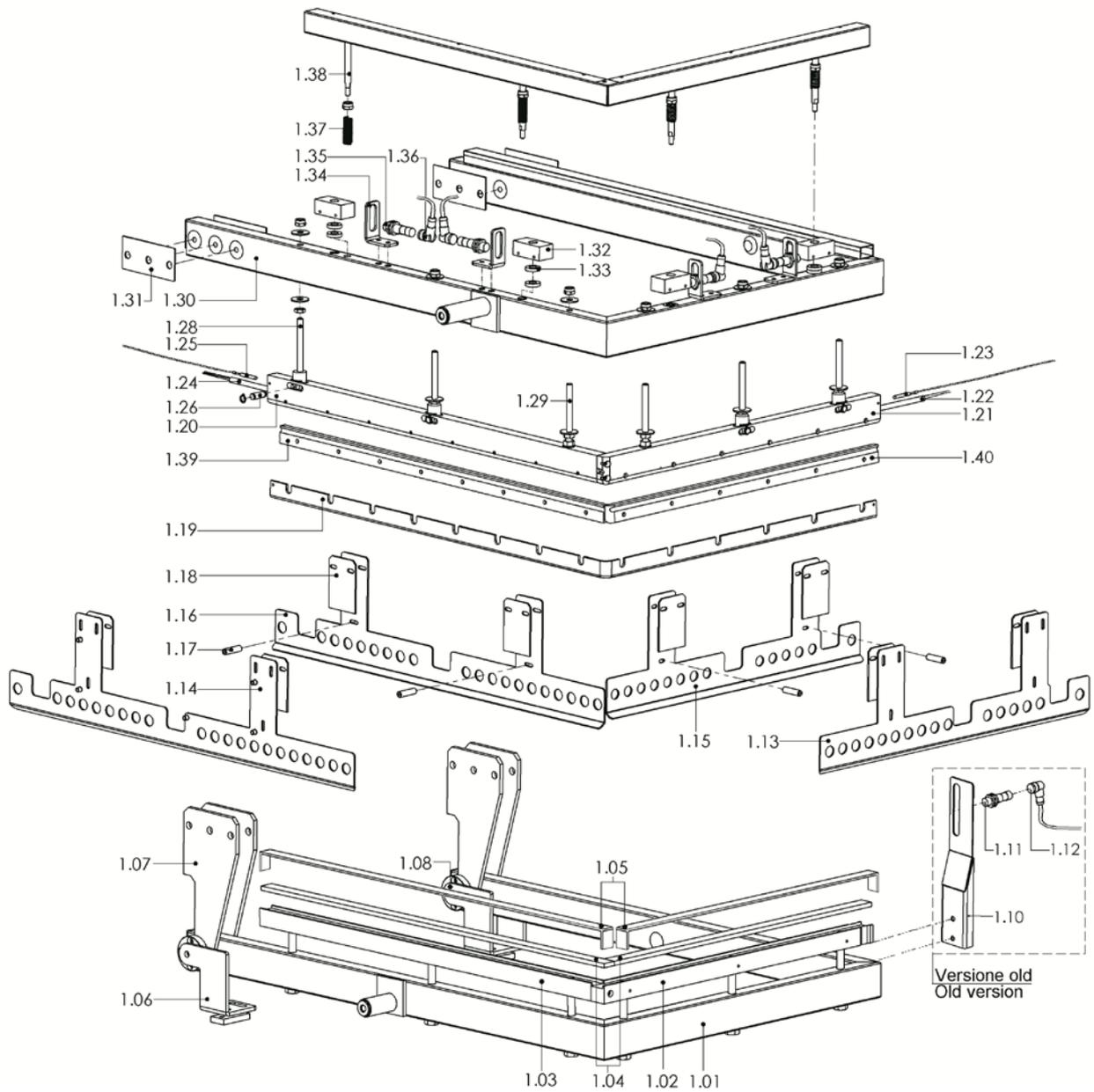DOC. N. FM112253
REV. 01
Ed: 04.2016

Pos.	Code	Description
1.01	FM300289	Lower frame
	FM300382	Lower frame
1.02	FM282069	Short contrast bar
1.03	FM282068	Long contrast bar
1.04	KR230002	Rubber 90 shore kit (long + short sealing bar)
1.05	KR210001	Teflon kit (long + short sealing bar)
1.06	FM282144	Right square
1.07	FM282052	Plate
1.08	FM282143	Left square
1.10	FM282150	Square
1.11	FE220175	Inductive sensor
1.12	FE220171	Connector
1.13	FM230057	Outside fender
	FM230131	Outside fender
1.14	FM230058	Outside fender
	FM230133	Outside fender
1.15	FM230050	Inside fender
	FM230130	Inside fender
1.16	FM230052	Inside fender
	FM230132	Inside fender
1.17	FM160252	Spacer
	FM160909	Spacer
1.18	FM282063	Separatore plate
1.19	FE385618	Sealing blade
1.20	FM282064	Long sealing bar plate
1.21	FM282066	Short sealing bar plate
1.22	FE380054	Short sealing bar heater
1.23	FE435002	Termocouple D.4X30 lg.600mm
1.24	FE380053	Long sealing bar heater
1.25	FE435001	Termocouple D.4X30 lg.1500mm
1.26	FM200152	Pin
	FM200420	Pin
1.28	FM851750	Tie rod
	FM851754	Tie rod
1.29	FM851751	Tie rod
	FM851755	Tie rod
1.30	FM300290	Upper frame
	FM300377	Upper frame
1.31	FM282050	Thickness
1.32	FM040097	Sensor bracket
1.33	FM350043	Rubber washer
1.34	FM290498	Sensor square
1.35	FE220175	Inductive sensor
1.36	FE220170	Connector
1.37	FM170108	Spring
1.38	FM200318	Screw
1.39	FM282065	Long sealing bar stop
1.40	FM282067	Short sealing bar stop

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Versione old
Old version

Pos.	Code	Description
2.01	FM300199	Lower frame
	FM300376	Lower frame
2.02	FM290179	Support
	FM291156	Support
2.03	FE220175	Inductive sensor
2.04	FE220171	Connector
2.05	FE220175	Inductive sensor
2.06	FM200215	Adjustment bar
	FM200426	Adjustment bar
2.07	FM260362	Pignon
	FM260406	Pignon
2.08	FM610201	Bearing
2.09	FM540040	Bush
2.10	FM860803	Ring nut
2.11	FM283584	Plate
	FM283734	Plate
2.12	KR230032	Chain kit
2.13	FE250057	Motor
2.14	FM010213	Shaft
	FM010303	Shaft
2.15	FM260094	Pignon
	FM260405	Pignon
2.16	FM260048	Pignon
2.17	FM282139	Square
2.18	FE220175	Inductive sensor
2.19	FE220171	Connector
2.20	FM290181	Support
	FM291151	Support
2.21	FM160301	Washer for sensor readout
2.22	FM160300	Pin for sensor readout
	FM160911	Pin for sensor readout
2.23	FM620001	Nut
2.24	FM300305	Front support
	FM300378	Front support
2.25	FM300306	Rear support
	FM300379	Rear support
2.26	FM160751	Long bar
	FM160920	Long bar
2.27	FM160750	Short bar
	FM160919	Short bar
2.28	FM640116	Rod end M10 right
2.29	FM640117	Rod end M10 left
2.30	FM610723	Flange support
2.31	FM283614	Plate
2.32	FM060093	Right lever
	FM060108	Right lever
2.33	FM760003	Reduction gear
2.34	FM300198	Upper frame
	FM300375	Upper frame
2.35	FM010188	Shaft
2.36	FM160755	Spacer
2.37	FE240014	Brushless motor
2.38	FM060094	Left lever
	FM060109	Left lever
2.39	FM160455	Spacer
	FM160916	Spacer
2.40	FM283606	Plate
	FM283731	Plate
2.41	FM283605	Front plate
2.42	FM283610	Rear plate
2.43	FM290640	Sensor support
	FM291168	Sensor support
2.44	FE220175	Inductive sensor
2.45	FE220171	Connector
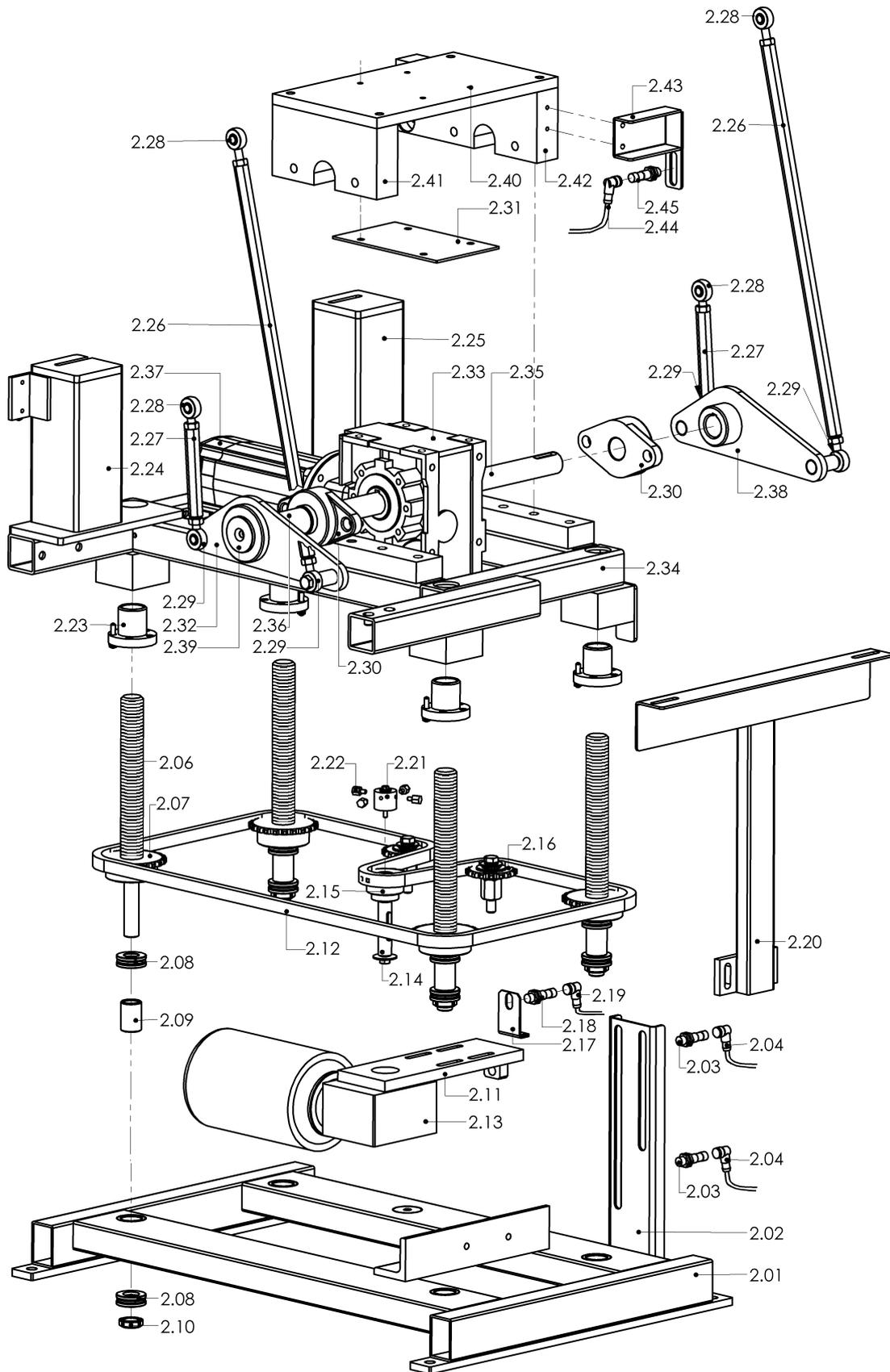
Pos.	Code	Description
3.01	FM290485	Support
3.02	FM283574	Plate
3.03	FM282140	Right square
	FM283722	Right square
3.04	FM290635	Roller support
	FM291167	Roller support
3.05	KR230018	Film transmission roller kit
	No code	Film transmission roller kit
3.06	FM200309	Film transmission pin
3.07	FM283580	Fairlead square
3.08	FM160343	Head for squarer
3.09	FM030224	Waste film guide rod
3.10	FM040131	Film waste rod bracket
3.11	FM510035	Handle
3.12	FM510075	Wing knob M6X16
3.17	FE250069	Gearmotor
3.18	FM120059	Flange
3.19	FM010211	Motor shaft
3.20	FM283010	Plate
	FM283723	Plate
3.21	FM290362	Support
	FM291171	Support
3.22	FM283009	Plate
3.23	FM200219	Lower pin
3.24	KR230021	Rollers kit
3.25	KR230022	Wheel kit
3.26	FM160713	Wheel
3.27	FM160336	Spacer
	FM160904	Spacer
3.28	FM010212	Idle shaft
3.29	FM060005	Lever
	FM060032	Lever
3.30	FM510034	Spheric handle
3.31	FM290373	Support
	FM291158	Support
3.32	FM170157	Spring
3.33	FM200216	Upper pin
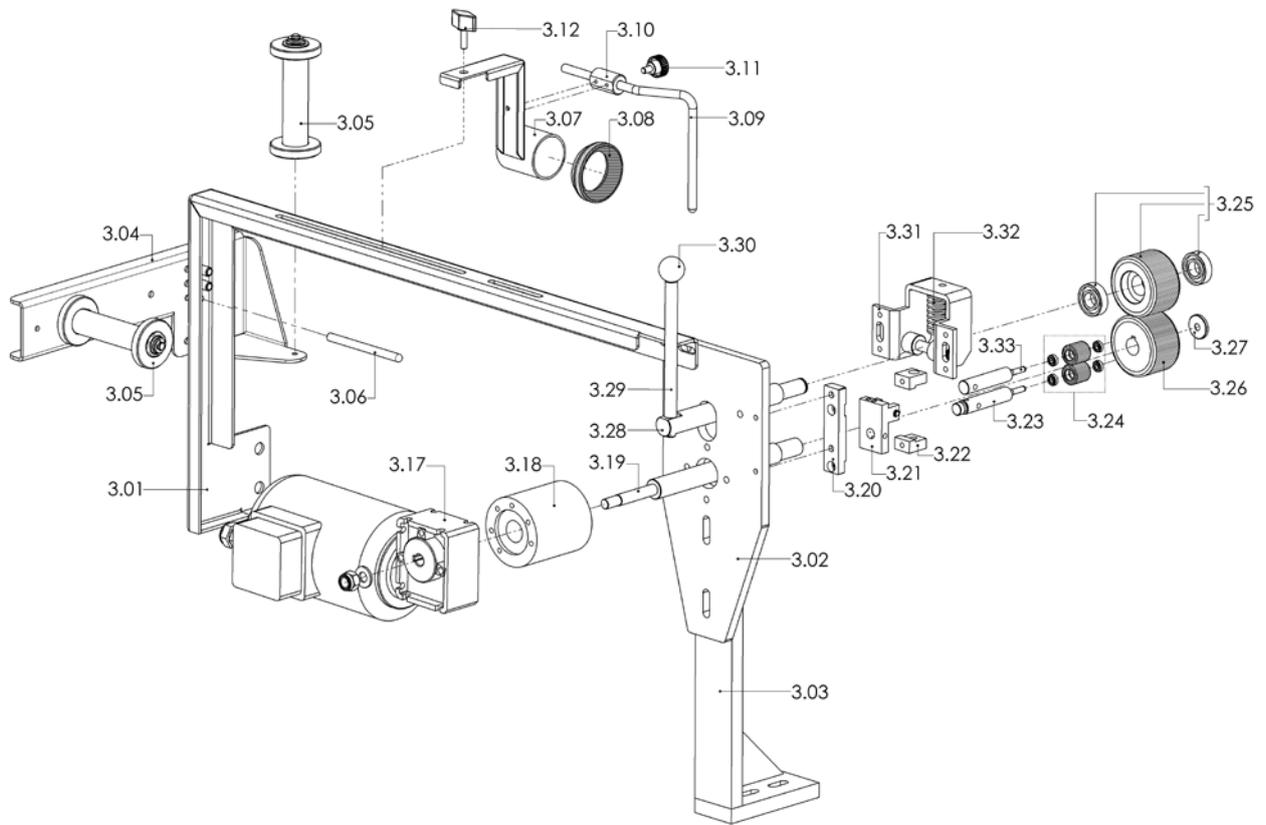
FILM SCRAP STATIONARY AND REWINDER GROUP

4.0

Pos.	Code	Description
4.01	FM090784	Rewinder case
	FM091407	Rewinder case
4.02	FM040112	Waste film guide bracket
4.03	FM060030	Lever
4.04	FM060083	Connecting rod
	FM060107	Connecting rod
4.05	FM120031	Disc for rod
	FM120047	Disc for rod
4.06	FM290600	Motor support
	FM291163	Motor support
4.07	FE250024	Gearmotor
4.08	FM096005	Film scrap carter
	FM091409	Film scrap carter
4.09	FM290097	Lower winder support
	FM291155	Lower winder support
4.10	FM160237	Rewinder pin
	FM160906	Rewinder pin
4.11	FM120028	Rear flange
4.12	FM160148	Spacer
	FM160905	Spacer
4.13	FM250112	Hub
4.14	FM120060	Flange
4.15	FM120061	Front flange
4.16	FM040096	Bracket
4.17	FM510115	Handwheel
4.18	FM610070	Bearing
4.19	FM120059	Flange
4.20	FE250065	Gearmotor
4.21	FM280570	Square
	FM283713	Square
4.22	FE220175	Inductive sensor
4.23	FE220171	Connector
4.24	FM060056	Lever
4.25	FM160360	Bracket
	FM160862	Bracket
4.26	KR230019	Film transmission roller kit
4.27	KR230020	Film transmission roller kit
	No code	Film transmission roller kit
4.28	FM283565	Photocell support
	FM283727	Photocell support
4.29	FE220183	Photocell
4.30	FE220171	Connector
4.31	FE220164	Reflex
4.32	FM283566	Reflex support
	FM283715	Reflex support
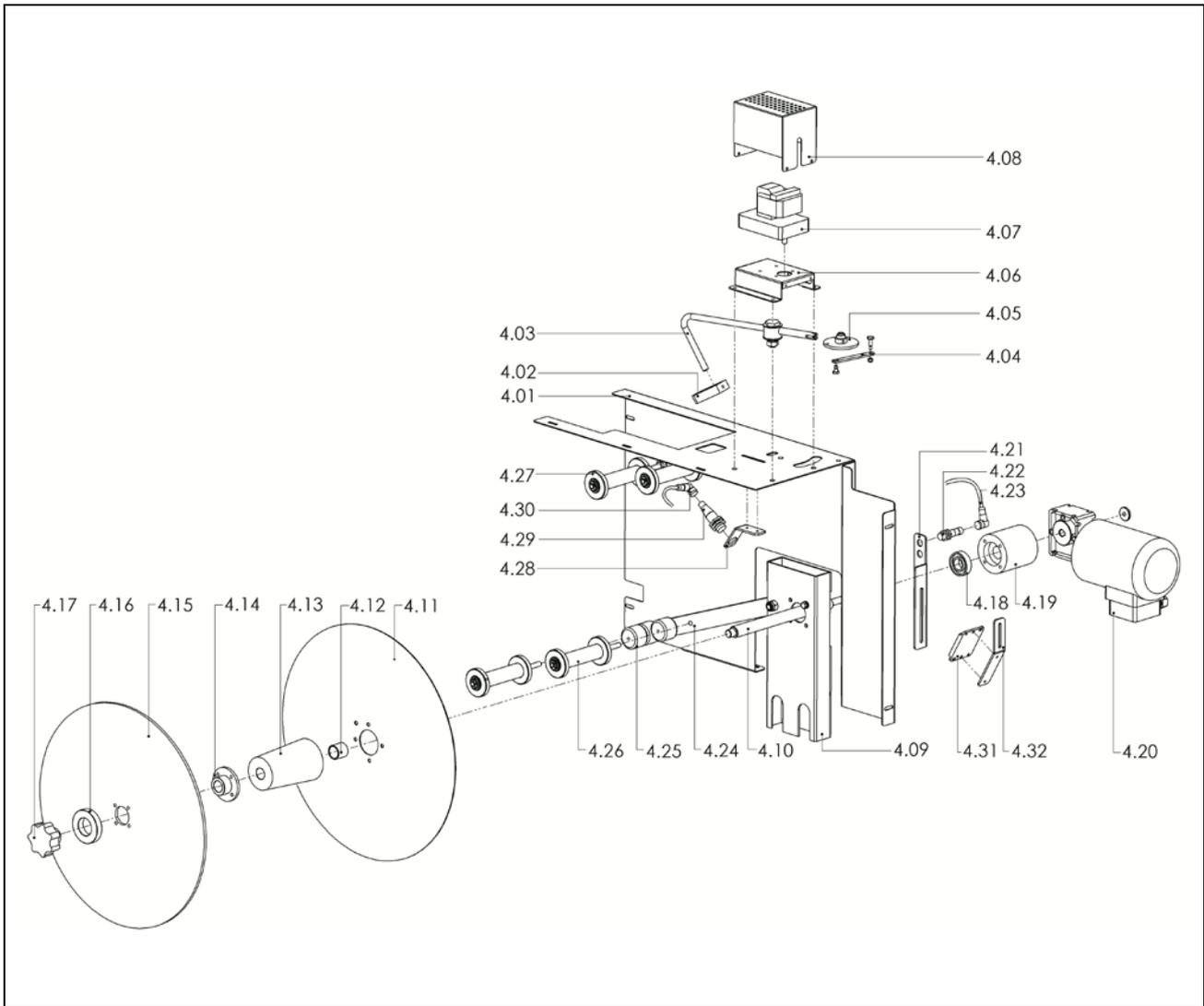
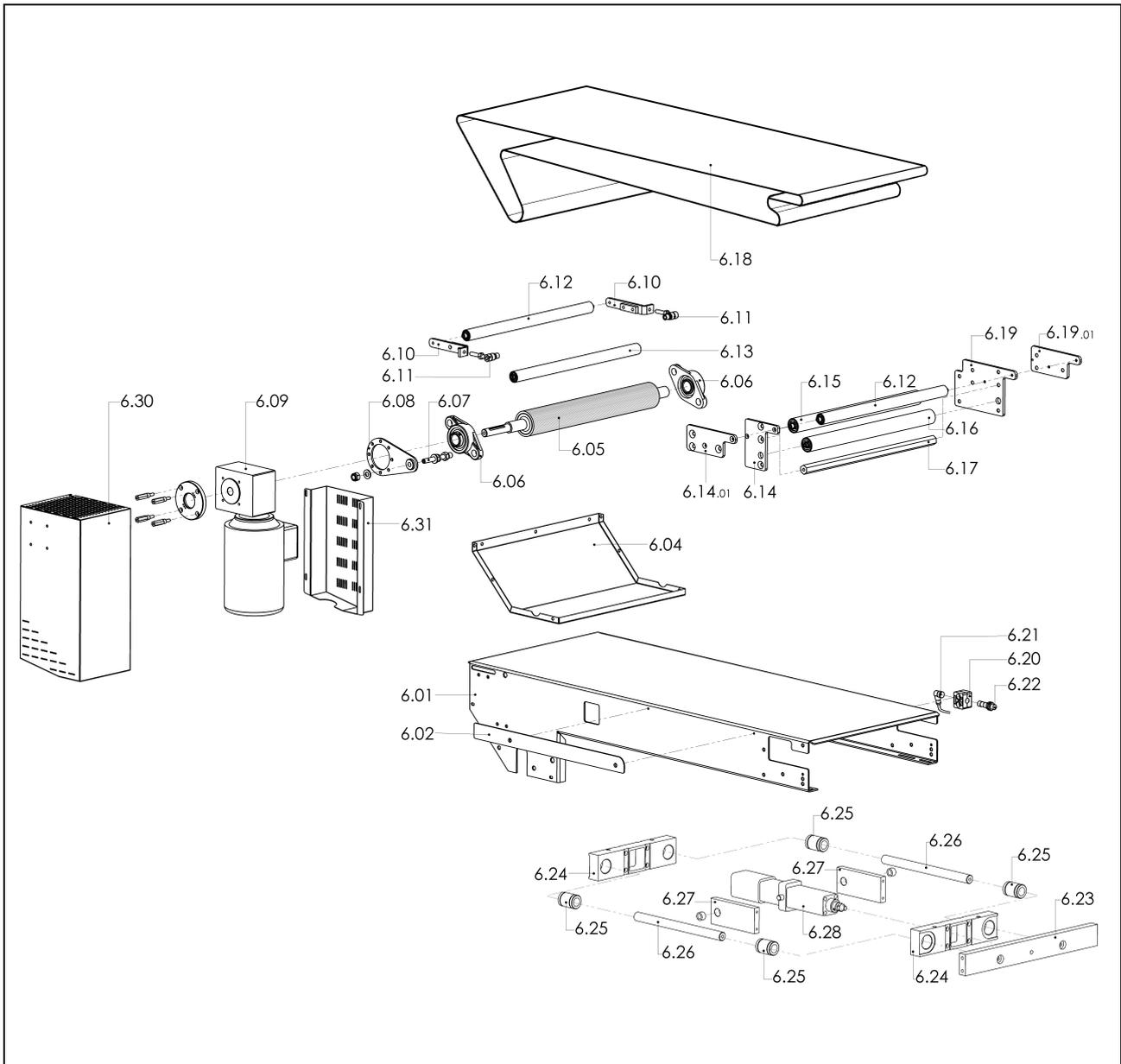| Pos.	Code	Description
5.01	FM030065	Rod
5.02	FM540111	Sleeve
5.03	FM300128	Crosspiece
5.05	FM300301	Crosspiece
	FM300337	Crosspiece
5.06	KR210099	Closing latch kit
5.07	FM030066	Rod
5.08	KR230103	Unwinder wheel kit
5.09	FM300245	Crosspiece
	FM300384	Crosspiece
5.10	KR230101	Rocker fixed roller kit
5.11	FM283545	Plate
5.12	KR230102	Rocker fulcrum roller kit
5.13	FM283546	Plate
	FM283724	Plate
5.14	FM290556	Support bearing
5.15	FM610024	Bearing
5.16	P0K00439	Fixed roller pre-assembly
5.18	FM710357	Idle roller
5.19	FM250577	Rubber-coated roller
5.20	FM140207	Guide
5.21	FM140206	Guide
5.22	FM140208	Guide
5.23	FM283547	Plate
5.24	FM010201	Shaft
	FM010302	Shaft
5.25	P0K00670	Microperforator with 32 needles pre-assembly
	P0K00673	Microperforator with 32 needles pre-assembly
5.26	FM095817	Unwinder carter
	FM091394	Unwinder carter
5.30	FM610717	Flange support
5.31	FM160699	Case spacer
	FM160917	Case spacer
5.32	FM170198	Spring
5.33	FE250081	Gearmotor
5.34	FM290572	Gearmotor support
5.35	FM520064	Seeger
5.36	FM610025	Bearing
5.38	FM160698	Case spacer
	FM160913	Case spacer
5.39	FM010199	Motor shaft
	FM010301	Motor shaft
5.40	FM120058	Flange
5.41	FM530007	Tooth belt
5.42	FM260358	Pulley
5.43	FM160336	Spacer
	FM160904	Spacer
5.44	FM095818	Case
	FM091395	Case
5.45	FM510114	Collar for blocking
5.46	FE220171	Connector
5.47	FE220175	Inductive sensor
5.48	FM290561	Supporto sinistro deviafilm
	FM291178	Supporto sinistro deviafilm
5.49	FM290560	Supporto destro deviafilm
	FM291177	Supporto destro deviafilm
5.50	P0K00440	Fixed roller pre-assembly
5.51	FM283552	Plate
	FM283726	Plate
5.52	FM283551	Plate
	FM283725	Plate
5.53	FM170187	Spring
5.54	FM280572	Square
5.55	FE220175	Inductive sensor
5.56	FE220170	Connector
5.57	FM030109	Opening film rod
5.58	FM040435	Bracket
	FM040506	Bracket
5.59	FM283626	Rear case
	FM283717	Rear case
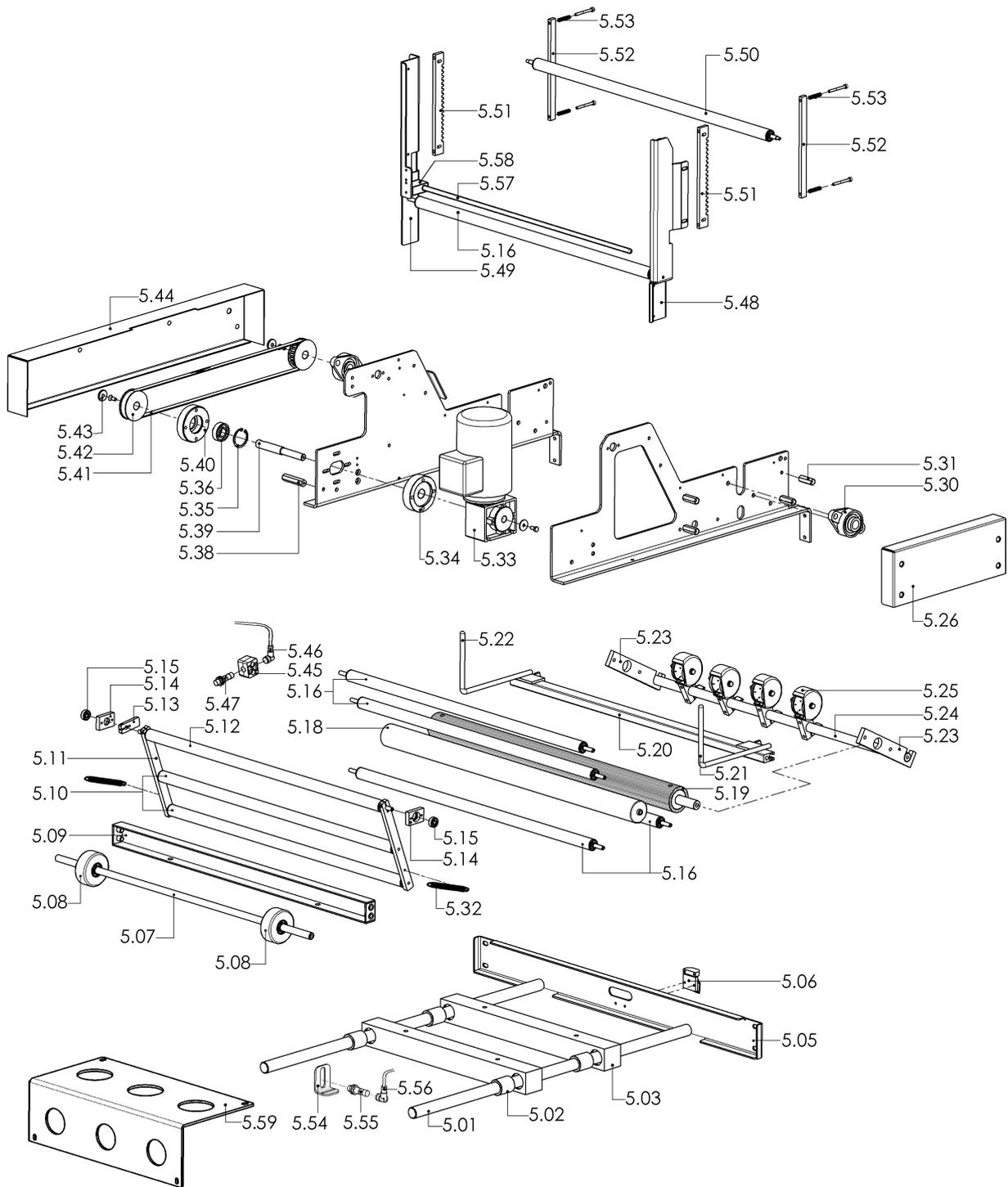
Note: The components highlighted in yellow are for the machine version with kissing belt only.

Pos.	Code	Description
6.01	FM095798	Bed
	FM091385	Bed
6.02	FM282296	Side
6.04	FM090678	Conveyor coverage
	FM091410	Conveyor coverage
6.05	FM250250	Rubber-coated roller
6.06	FM610715	Support
6.07	FM851847	Screw
	FM851836	Screw
6.08	FE250054	Torque arm
6.09	FE250053	Gearmotor
6.10	FM282059	Square
	FM283714	Square
6.11	FM851811	Screw
	FM851828	Screw
6.12	FM250251	Transmission roller D.25 Lg.423
	FM250287	Transmission roller D.25 Lg.423
6.13	FM250248	Transmission roller D.25 Lg.415
	FM250659	Transmission roller D.25 Lg.415
6.14	FM290760	Rollers support
6.14.01	FM290911	"Standard" rollers support
	FM291258	"Inox" rollers support
6.15	FM250249	Transmission roller D.34 Lg.423
	FM250660	Transmission roller D.34 Lg.423
6.16	FM250252	Transmission roller D.34 Lg.415
	FM250288	Transmission roller D.34 Lg.415
6.17	FM160250	Spacer
6.18	FM710359	Conveyor
6.19	FM290685	Rollers support
	FM291169	Rollers support
6.19.01	FM290357	"Standard" Rollers support
	FM291259	"Inox" Rollers support
6.20	FM510114	Collar for blocking
6.21	FE220171	Connector
6.22	FE220175	Sensor
6.23	FM283634	Crosspiece
6.24	FM283632	Plate
6.25	FM540100	Sleeve
6.26	FM030100	Rod
6.27	FM283633	Plate
6.28	FM580206	Cylinder
6.30	FM096096	Case (optional)
6.31	FM096097	Case cover (optional)

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	ROLLER PLATE GROUP (optional)	**7.0**

Stainless steel not available

Pos.	Code	Description
7.01	P0K00489	Roller pre-assembly
7.02	FM095977	Right side
7.03	FM095978	Left side
7.04	FM095979	Support
7.05	FM510068	Foot
7.06	FM160434	Spacer
7.07	FM230516	Roller protection
7.08	FM096006	Front closure sheet steel
7.09	FM096007	Rear closure sheet steel
7.10	FM290609	Square

Stainless steel not available

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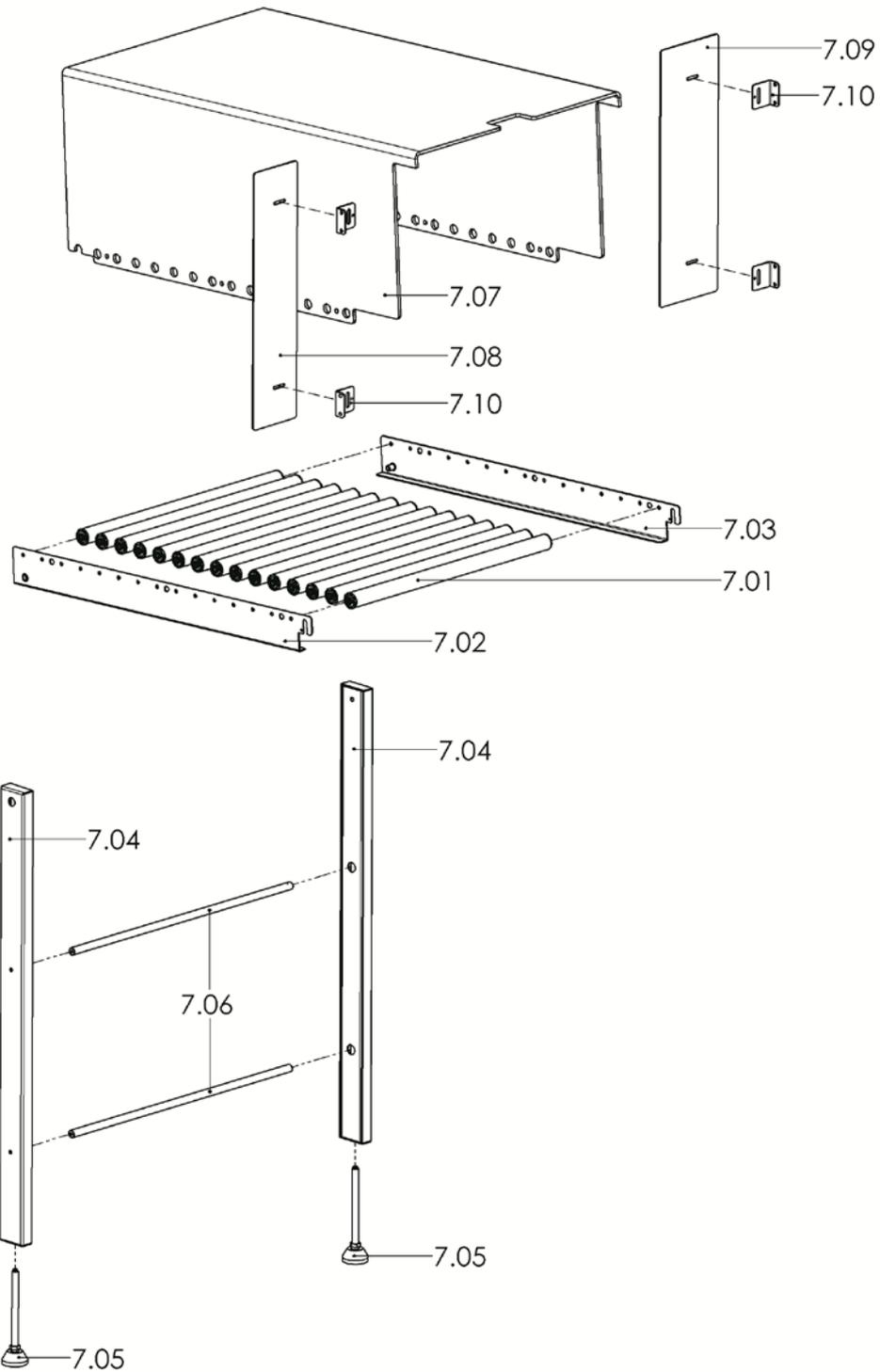
Pos.	Code	Description
8.01	FM096014	Bed
	FM091397	Bed
8.02	FM096003	Lower case
8.03	FM091308	Sheet steel
	FM091393	Sheet steel
8.04	FM283587	Plate
	FM283730	Plate
8.05	FM510048	Knob
8.06	FM200316	Pin
8.07	FM280319	Upper plate
	FM283735	Upper plate
8.08	FM280318	Plate
	FM283719	Plate
8.09	FM280572	Square
8.10	FM030221	Right support rod
8.11	FM030220	Product guide rod
8.12	FM030222	Left support rod
8.13	FM096002	Case
	FM091396	Case
8.14	FM610715	Support
8.15	FE250054	Torque arm
8.16	FM851847	Screw
	FM851836	Screw
8.17	FE250058	Gearmotor
8.18	FM250250	Rubber-coated roller
8.19	FM290603	Transmission roller plate
	FM291165	Transmission roller plate
8.20	FM290602	Square
	FM291164	Square
8.21	FM851811	Screw
	FM851828	Screw
8.22	FM250251	Transmission roller d.25 lg.423
	FM250287	Transmission roller d.25 lg.423
8.23	FM250249	Transmission roller d.34 lg.423
	FM250660	Transmission roller d.34 lg.423
8.24	FM290605	Support
8.25	FM283581	Plate
	FM283716	Plate
8.26	FM290606	Rear support
	FM291174	Rear support
8.27	FM040417	Bracket
	FM040505	Bracket
8.28	FM250614	Roller
8.29	FM030217	Rod
	FM030255	Rod
8.30	FM280573	Product guide support
8.31	FM710359	Conveyor
8.40	FM096094	Case (optional)
8.41	FM096095	Case cover (optional)
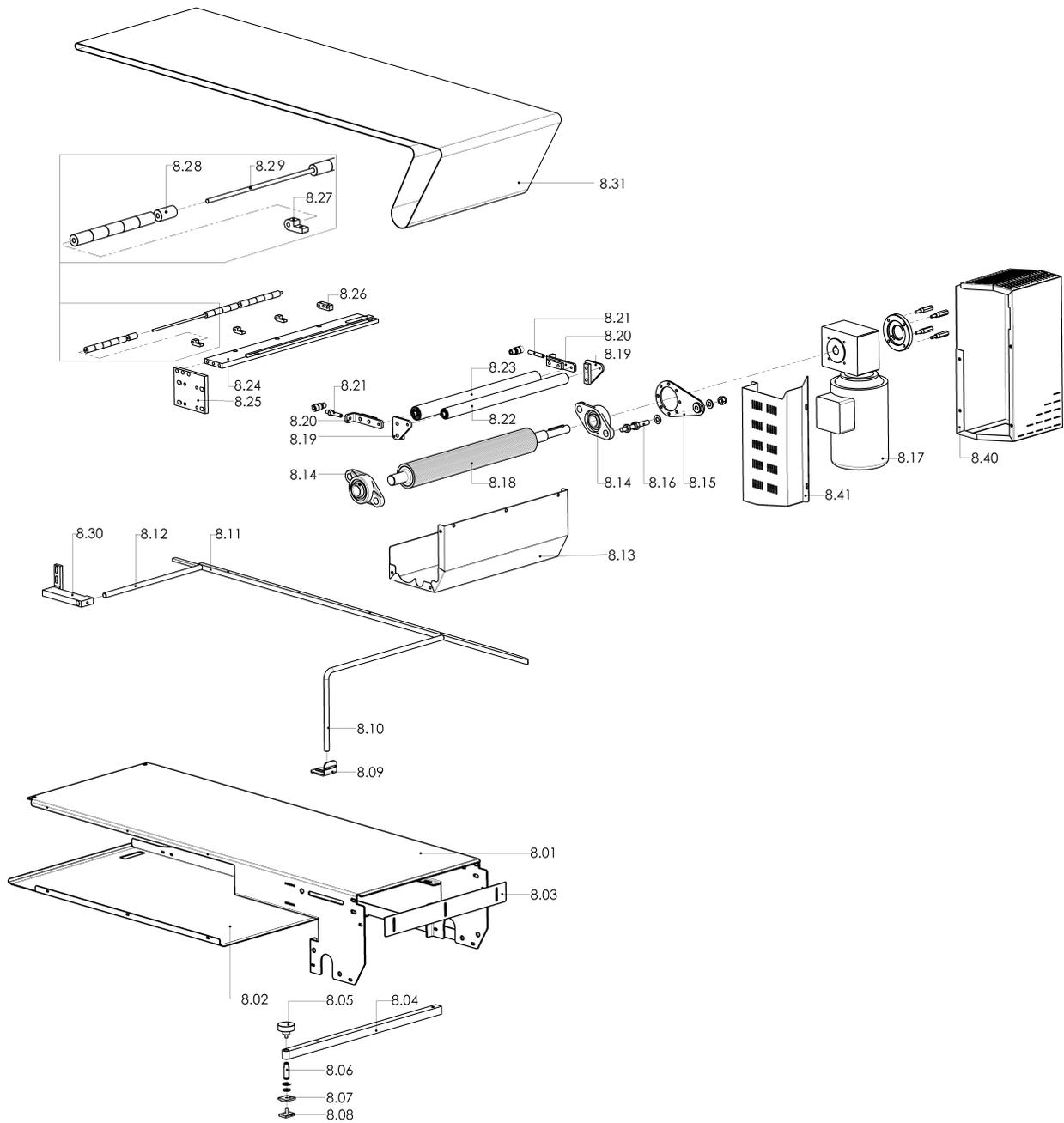
Pos.	Code	Description
9.01	FM096004	Sheet steel
	FM091386	Sheet steel
9.02	FM660011	Guide
9.02.01	FM660012	Guide
9.03	FM290599	Triangle support
	FM291173	Triangle support
9.04	FM282146	Opening film triangle
9.05	FM282105	Photocell square
9.06	FE220185	Photocell (transmitter)
9.07	FE220176	Connector
9.08	KR210077	Rods kit
9.09	FM030093	Rod
	FM030097	Rod
9.10	FM340128	Bush
9.11	FM530002	Toothed belt
9.12	FM260081	Driven pulley
	FM260091	Driven pulley
9.13	FM260082	Motorized pulley
	FM260092	Motorized pulley
9.14	FM540030	Bush
9.15	FM283558	Gearmotor plate
	FM283733	Gearmotor plate
9.16	FM010162	Gearmotor shaft
	FM010298	Gearmotor shaft
9.17	FE250056	Gearmotor
9.18	FM290589	Support
	FM291172	Support
9.19	FM160301	Washer for sensor readout
9.20	FM160300	Pin for Proximity readout
	FM160911	Pin for Proximity readout
9.21	FM282145	Proximity square
9.22	FE220175	Inductive sensor
9.23	FE220171	Connector
9.25	FM290681	Photocell support
9.27	FE220171	Connector
9.28	FM280567	Sensor square
9.29	FE220184	Photocell (receiver)
9.30	FE220173	Connector
9.31	FM283683	Corner
	FM283718	Corner
9.32	FE220175	Inductive sensor
9.33	FE220171	Connector
9.34	FM030029	Rod
9.35	FM040095	Rod bracket
9.36	FM300147	Triangle crosspiece
9.37	FM280565	Square
9.38	FM510020	Wing knob M6x30
9.40	FM290680	Photocell support
9.42	FE220171	Connector
9.43	FM030109	Rod
9.44	FM040210	Rod bracket
9.45	FM510035	Handwheel
9.46	FM220635	Rod guide
9.47	KR210083	Zero height kit
9.48	FE220190	Photocell kit (Valid from s.n. 1278 dated 02/2012)
9.48.01	… no code	Transmitter
9.48.02	… no code	Receiver

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	FILM OPENER GROUP (optional)	**9.1**

Stainless steel not available
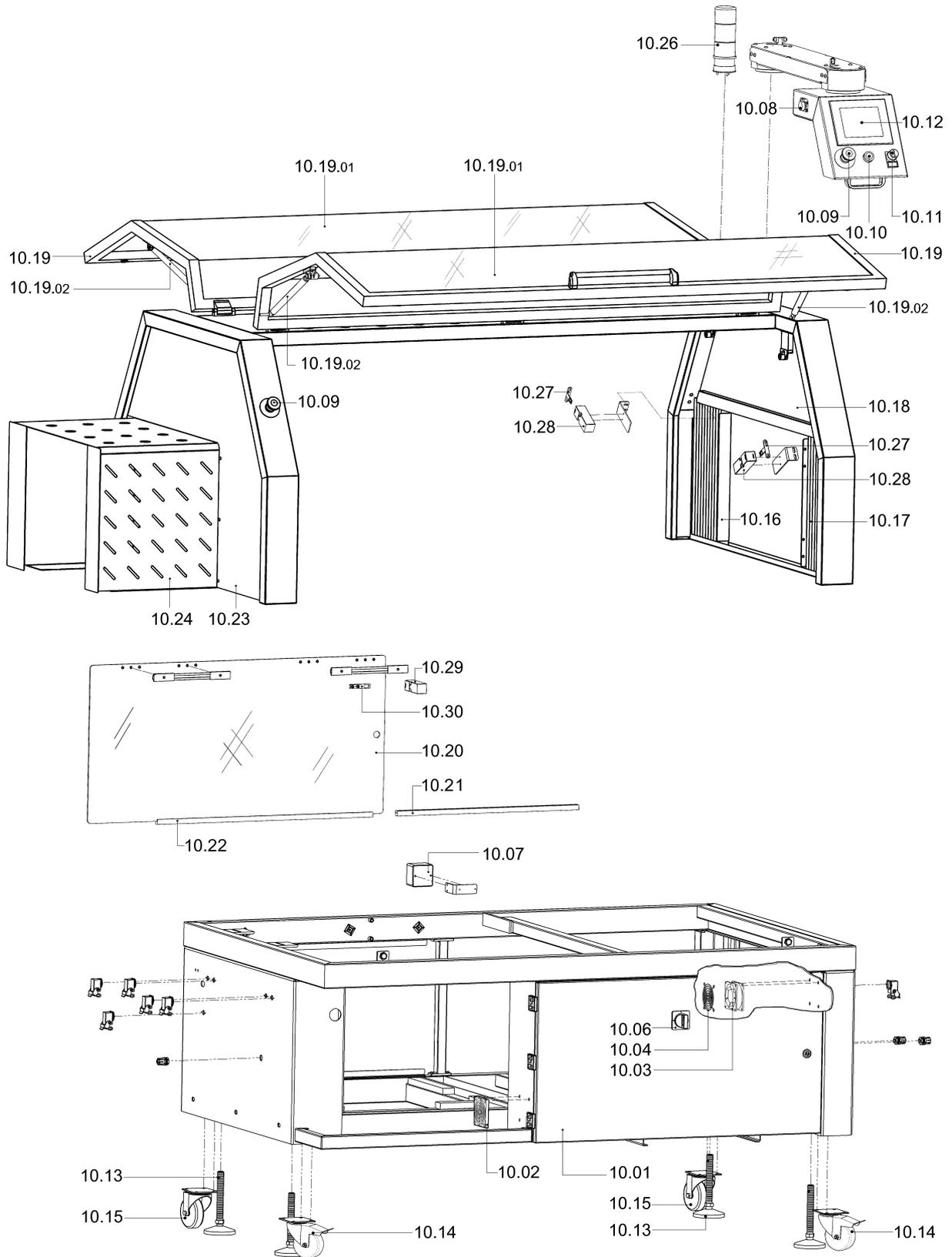
Pos.	Code	Description
9.1.01	P0K00538	Upper film-tighetening wheel kit
9.1.02	P0K00539	Lower film-tighetening wheel kit
9.1.03	KR230106	Frontal bar blowing kit

Stainless steel not available

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9.1.02

9.1.03
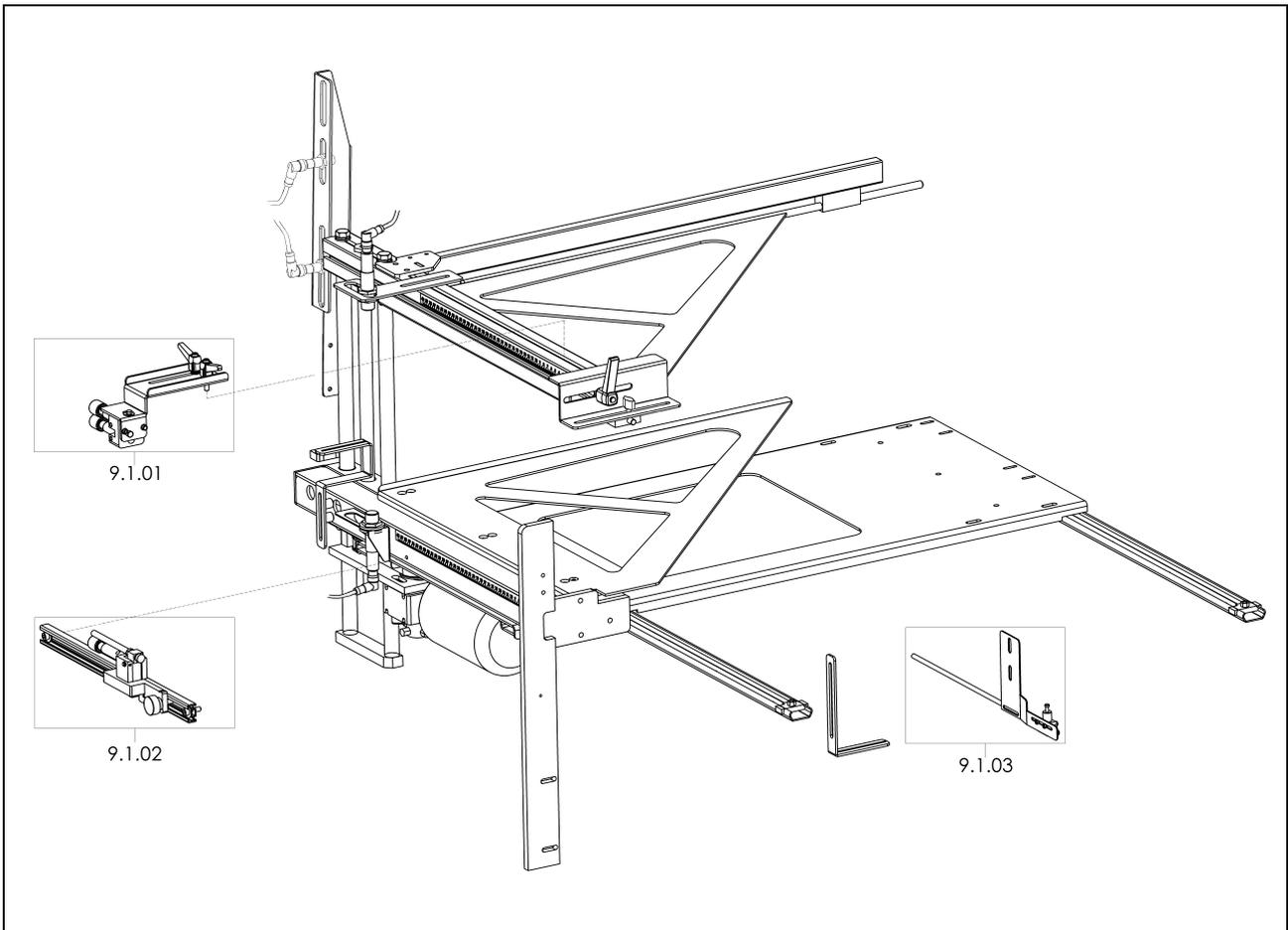
COVERAGE AND BODYWORK GROUP

10.0

Pos.	Code	Description
10.01	FM091306	Wiring system door
	FM091406	Wiring system door
10.02	FM720013	Filter
10.03	FE260036	Fan
10.04	FM095963	Fender
10.06	KR210091	Three-pole switch 20A kit (See the position Q1-Scheme 11.1)
10.07	FE340007	Push button panel
10.08	FE320700	USB port
10.09	FE340005	Emergency push-button
10.10	FE340004	Reset push-button
10.11	FE085006	"Bypass safety protections" selector
10.12	KR230040	Touch screen 5,7"
10.13	FM510017	Foot
10.14	FM770551	Wheel with brake
10.15	FM770550	Wheel
10.16	FM230556	Bellows
10.17	FM230514	Bellows
10.18	FM230555	Right side fender
10.19	FM300327	Frame with door
10.19.01	no code	Plexiglas
10.19.02	KR210087	Extender
10.20	FM230557	Rear fender
10.21	FM226011	Door guide
10.22	FM226012	Door guide
10.23	FM230554	Left side fender
10.24	FM096202	Case
	FM091404	Case
10.26	FE210043	Luminous column
10.27	FE220124	Drive
10.28	FE220122	Safety switch
10.29	FE220122	Safety switch
10.30	FE220123	Drive

Version with "kit" PLC TM258 (cod. FE122200)

Pos.	Code	Description
F0	FE290407	Fuse 10.3X38 AM 16A
F1	FE290400	Fuse 10.3X38 AM 1A
F2	FE290400	Fuse 10.3X38 AM 1A
F3	FE290403	Fuse 10.3X38 AM 6A
F4	FE290403	Fuse 10.3X38 AM 6A
F5	FE290401	Fuse 10.3X38 AM 2A
F6	FE290405	Fuse 10.3X38 AM 10A
F7	FE290407	Fuse 10.3X38 AM 16A
F8	FE290121	Fuse 5X20 T-2A
F9	FE290121	Fuse 5X20 T-2A
F10	FE290117	Fuse 5X20 T-1A
F11	FE290121	Fuse 5X20 T-2A
F12	FE290121	Fuse 5X20 T-2A
FQ1	FE190007	Thermal relay 1,6-2,5A
FQ2	FE190006	Thermal relay 1-1,7A
KA0	FE370100	Safety module
KA1	FE370020	Relay 12A 24VDC
KA2	FE370020	Relay 12A 24VDC
K0		
K0.1		
K0.2	KR230066	Base unit PLC TM258
K0.3		
K0.4		
K0.5		
K0.6	FE122102	2 inputs expansion mod.
K0.7	FE122107	Expansion mod.
Q1	KR210091	Three-pole switch 20A kit (See the position 10.6-Scheme 10.0)
QM0A	FE110308	Contactor LC1-D18BL
QM0B	FE110308	Contactor LC1-D18BL
QM1	FE110307	Contactor LC1-D09BL
QM2	FE110307	Contactor LC1-D09BL
QM3	FE110307	Contactor LC1-D09BL
QM4	FE110307	Contactor LC1-D09BL
QM5	FE110307	Contactor LC1-D09BL
QM6	FE110307	Contactor LC1-D09BL
QM7	FE370002	Relay 24VCC
QM8	FE110307	Contactor LC1-D09BL
QS1	FE370040	Relay 10A 4-32 V DC
QS2	FE370040	Relay 10A 4-32 V DC
T1	FE122041	100 240V-24V 5A 120W Infeed
TS1	KR230065	Inverter with board
TS2	KR230067	Brushless Drive
V0	FE330002	Antinoise filter
V1	FE330002	Antinoise filter

Version with "kit" PLC TM258 (cod. FE122200)