



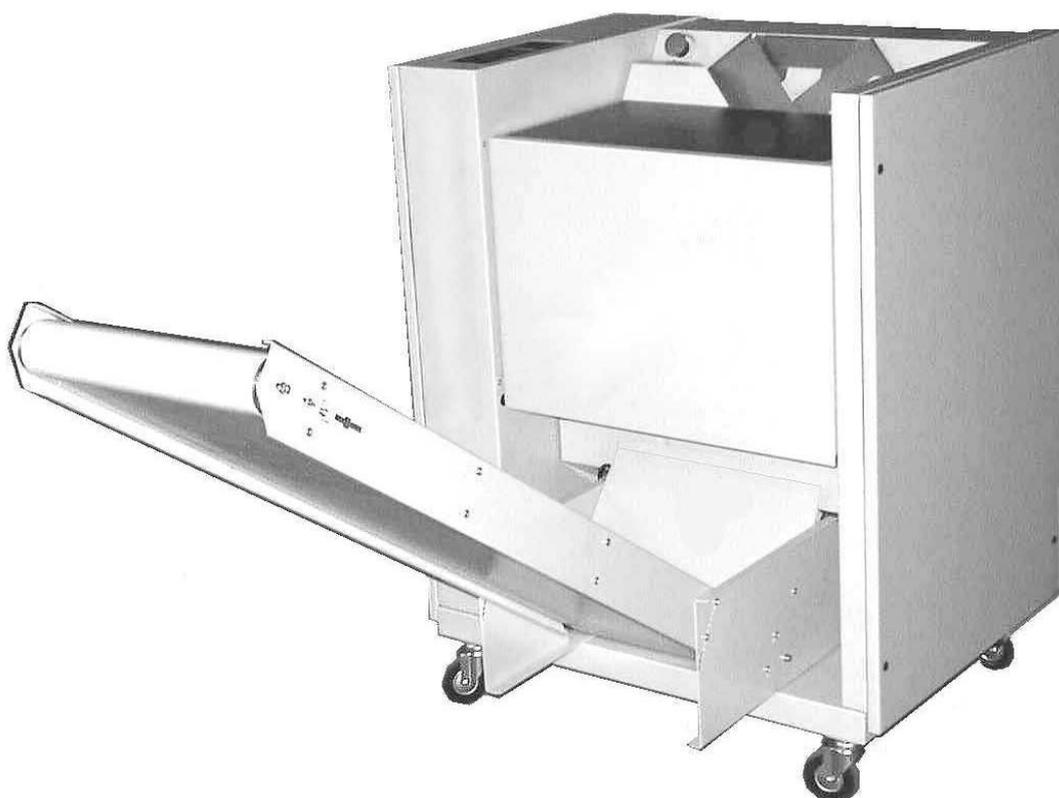
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# Mailbag Digit

## Spare parts catalogue

( Valid from serial number 663 dated 10.1999 up to 3102 dated 10.2011.  
With the exclusion of serial numbers 669/670/728 )



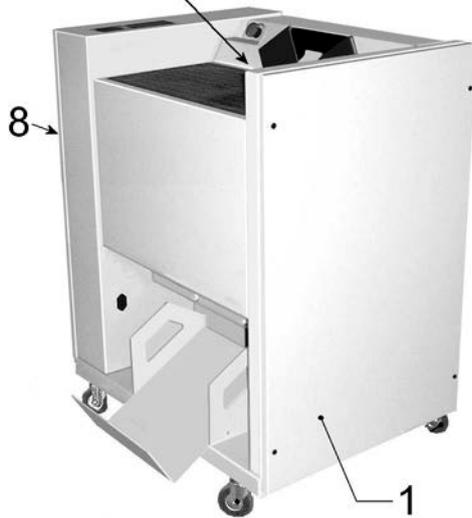
CAREFULLY READ THIS CATALOGUE BEFORE ORDERING ANY SPARE PART



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REV. 02  
Ed: 02.2017

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See drawing A



Vedi figura A  
See drawing A

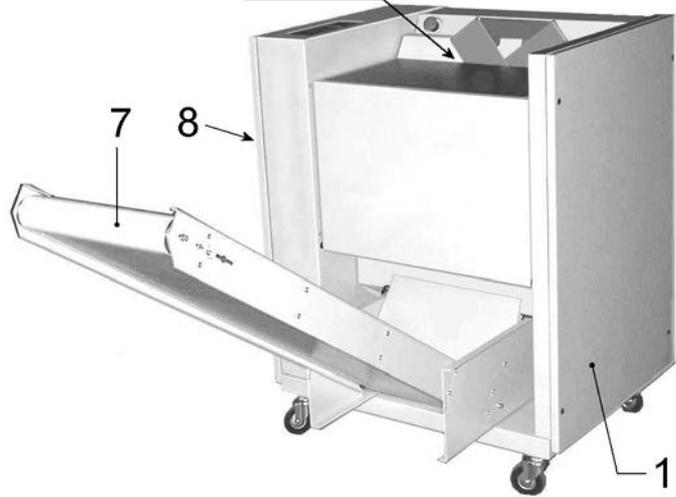
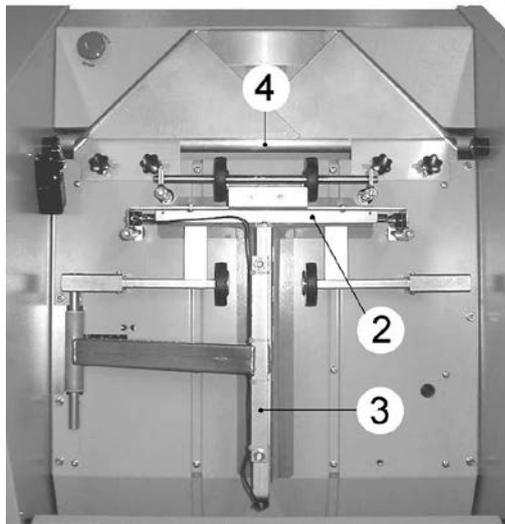


figura A / drawing A



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**drawing A**



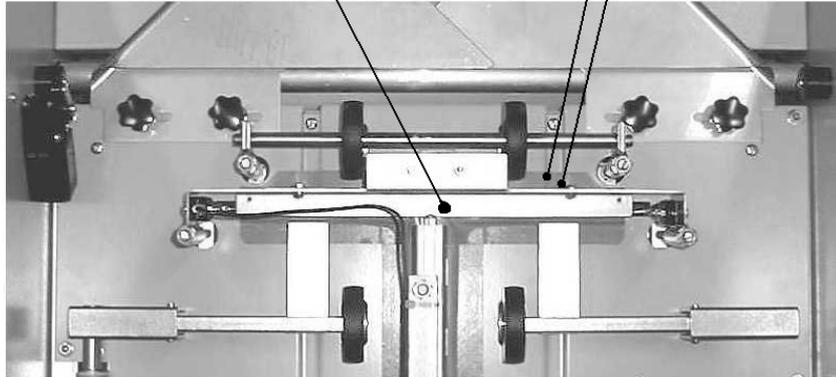
- KR990279** = SIDE CASE
- KR990289** = REEL HOLDER ROLLER
- KR990290** = MOTORIZED REEL HOLDER ROLLER
- KR990296** = FRONT CASE
- KR990331** = FILM UNWINDER COMMAND ROLLER KIT
- KR990349** = FILM GUIDE WHEEL
- KR990354** = PRODUCT BASKET
- FM770521** = WHEEL
- FM770522** = WHEEL WITH BRAKE

## Transversal sealing bar group

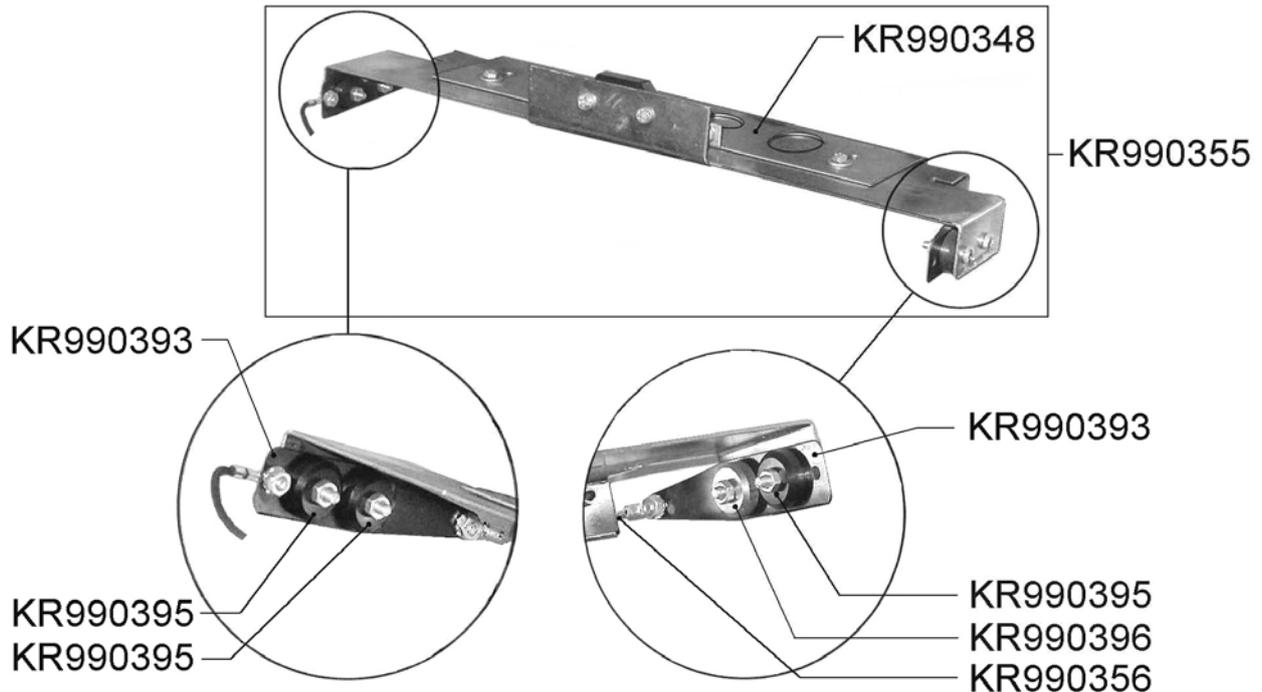
Scheme 2

Vedi figura A  
See drawing A

KR990310  
KR990378



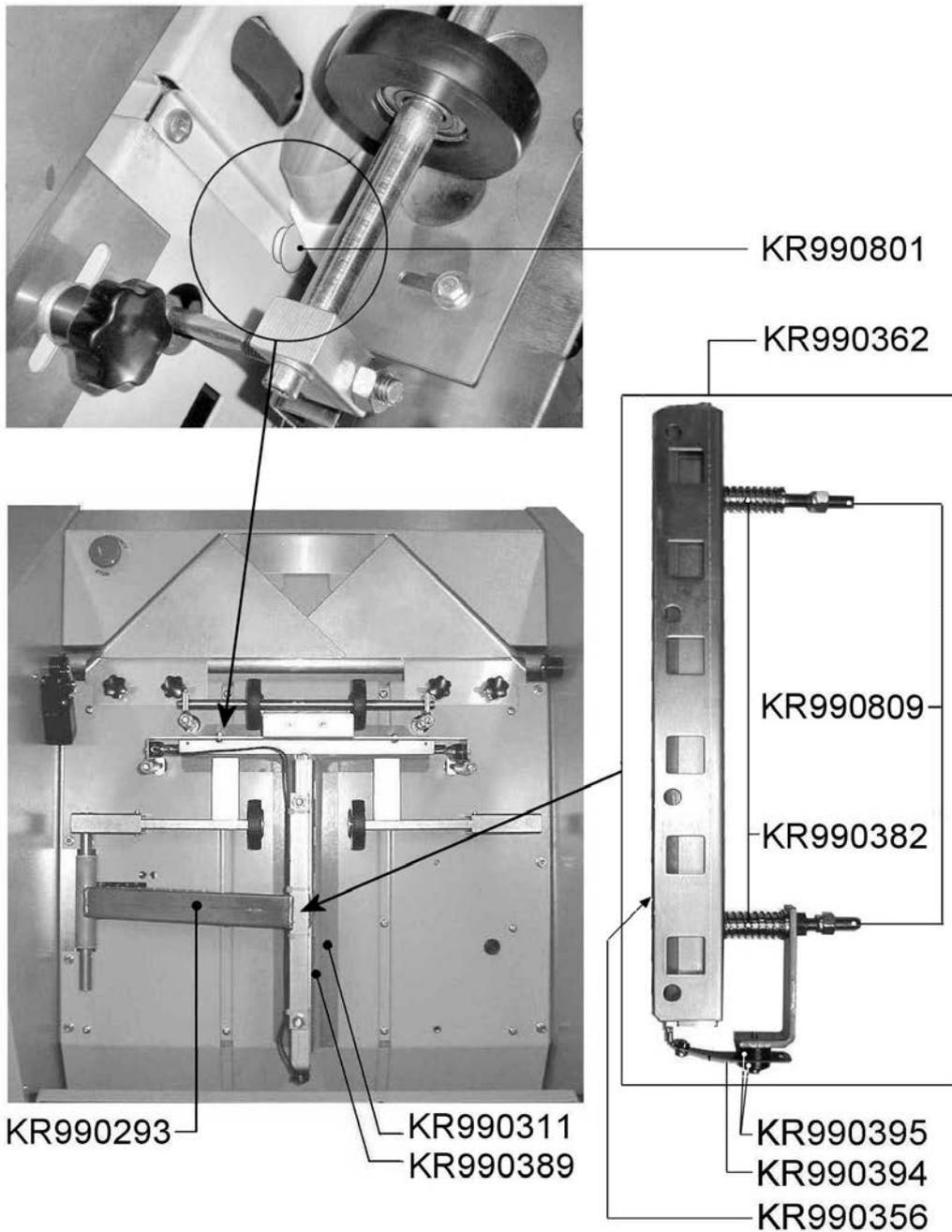
drawing A



- KR990310** = TEFLON FOR TRANSVERSAL SEALING BAR
- KR990348** = CARTER X BARRA SALDANTE TRASVERSALE + MOLLE / SPRINGS + TRANSVERSAL SEALING BAR TIMING CASE
- KR990355** = TRANSVERSAL SEALING BAR KIT
- KR990356** = TEFLON (N°1) + SEALING WIRE (N°2)
- KR990378** = RUBBER FOR TRANSVERSAL SEALING BAR
- KR990393** = TRANSVERSAL WIRE TENSIONING SPRING
- KR990395** = COUPLE OF INSULATORS
- KR990396** = CONTACT FOR SEALING BLADE

## Longitudinal sealing bar group

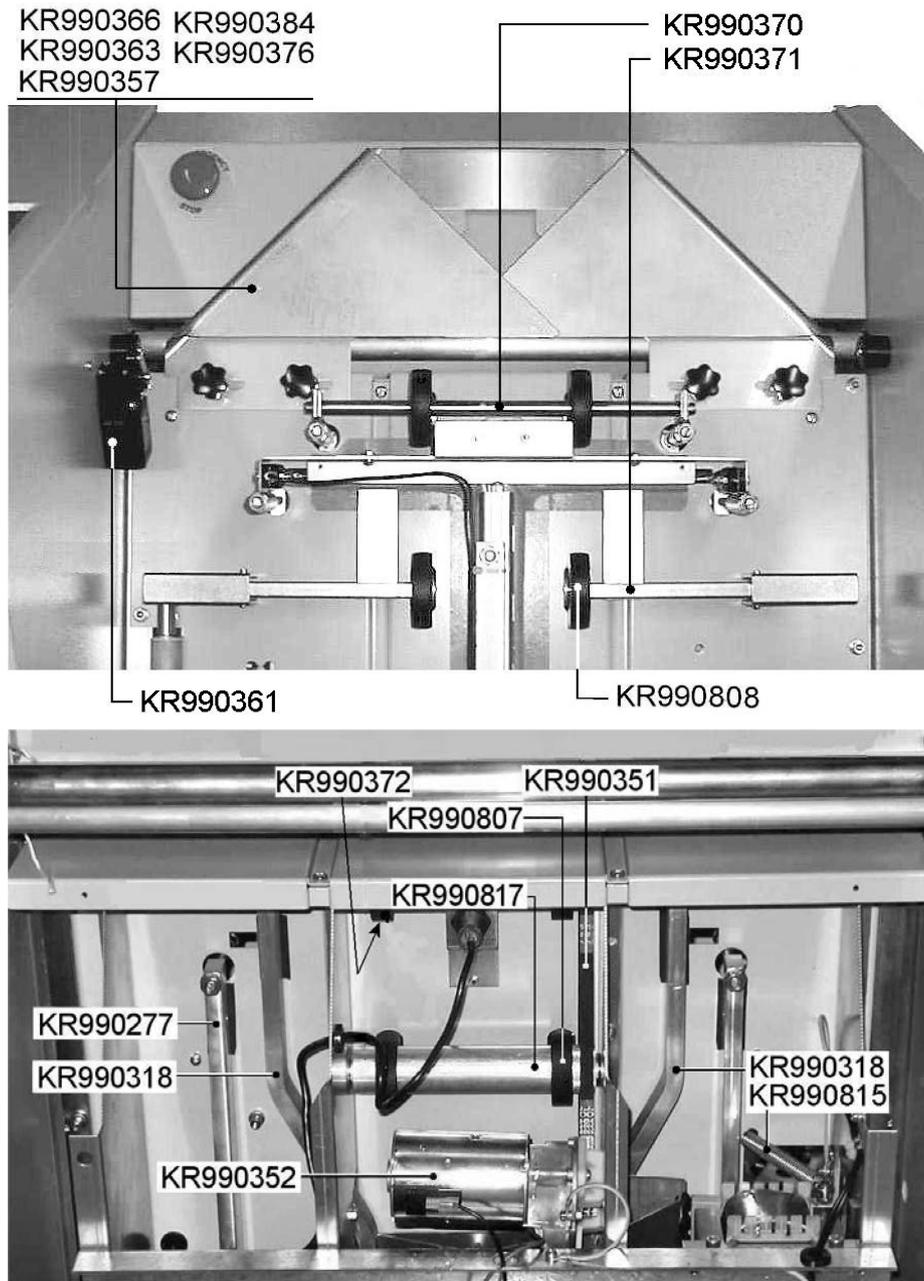
Scheme 3



- KR990293 = ARM FOR LONGITUDINAL SEALING BAR
- KR990311 = TEFLON FOR LONGITUDINAL SEALING BAR
- KR990356 = TEFLON (N°1) + SEALING WIRE (N°2)
- KR990362 = LONGITUDINAL SEALING BAR KIT
- KR990382 = KIT MOLLE / SPRINGS KIT
- KR990389 = RUBBER FOR LONGITUDINAL SEALING BAR
- KR990394 = LONGITUDINAL WIRE TENSIONING SPRING
- KR990395 = COUPLE OF INSULATORS
- KR990801 = CAP FOR LONGITUDINAL BAR
- KR990809 = COUPLE OF PIN

## Feed group

## Scheme 4

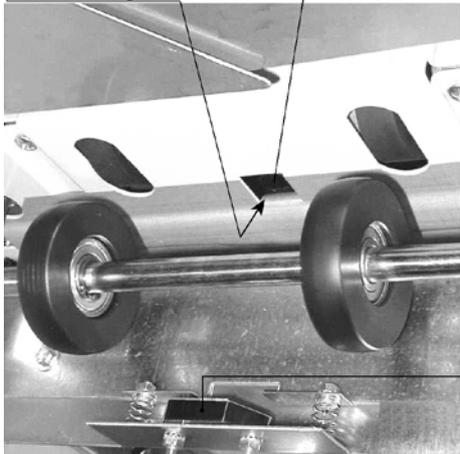


- KR990357 = 8mm FORMING BOX
- KR990363 = 12mm FORMING BOX
- KR990366 = 15mm FORMING BOX
- KR990376 = 140mm NARROW FORMING BOX
- KR990384 = 20mm FORMING BOX
- KR990277 = TRANSVERSAL SEALING ARM
- KR990318 = DRAGGING "S" ARM (LEFT+RIGHT)
- KR990351 = 220 XL037 TIMING BELT
- KR990352 = GEARMOTOR WITH FAN
- KR990361 = MICROSWITCH
- KR990370 = COUNTERPLATE WHEELS ON SHAFT
- KR990371 = COUNTERPLATE WHEEL WITH SUPPORT
- KR990372 = DRAGGING SHAFT WITH BUSHINGS
- KR990807 = RUBBER CONTRAST WHEEL D.50
- KR990808 = DRAGGING WHEEL WITH BEARING D.60
- KR990815 = TRANSVERSAL BAR SPRING
- KR990817 = CONTRAST WHEEL SHAFT

## Photocells group

## Scheme 5

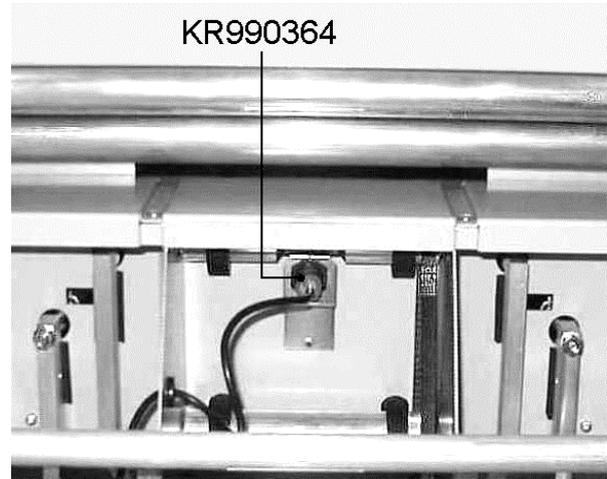
Vedi figura A  
See drawing A



KR990364

KR990368

drawing A

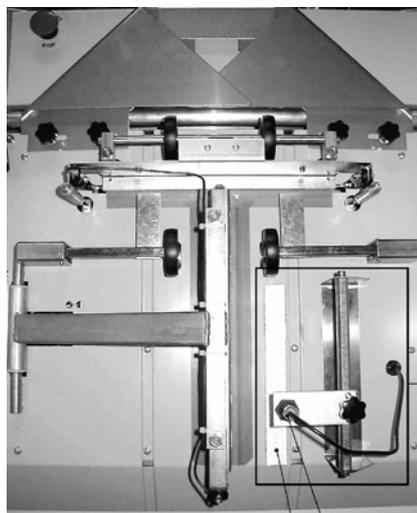


KR990364

**KR990364** = PHOTOCELL

**KR990368** = REFLECTOR FOR PHOTOCELL

## DOUBLE PHOTOCELL WITH PEDAL KIT (optional)



KR990338

KR990330

KR990364

KR990386



**KR990338** = DOUBLE PHOTOCELL WITH PEDAL KIT (OPTIONAL)

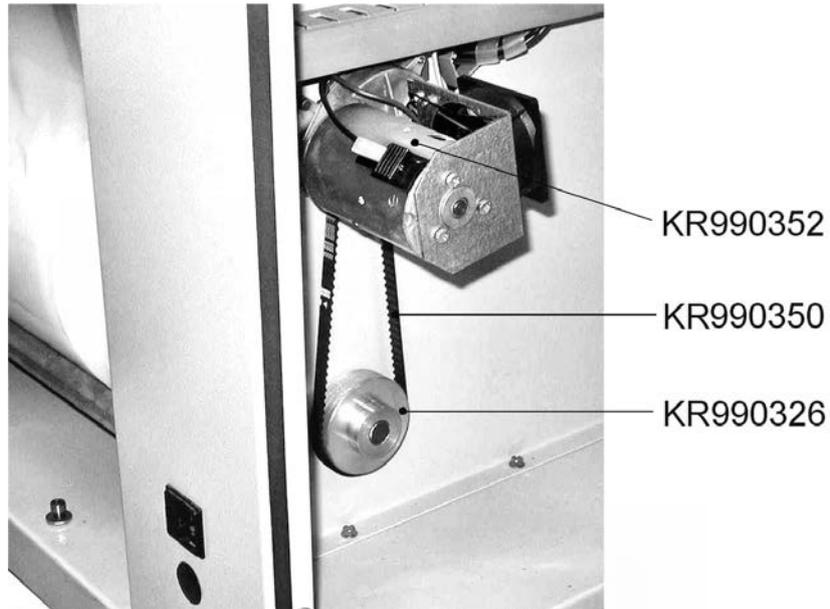
**KR990330** = PEDAL

**KR990364** = PHOTOCELL

**KR990386** = REFLECTOR FOR DOUBLE PHOTOCELL

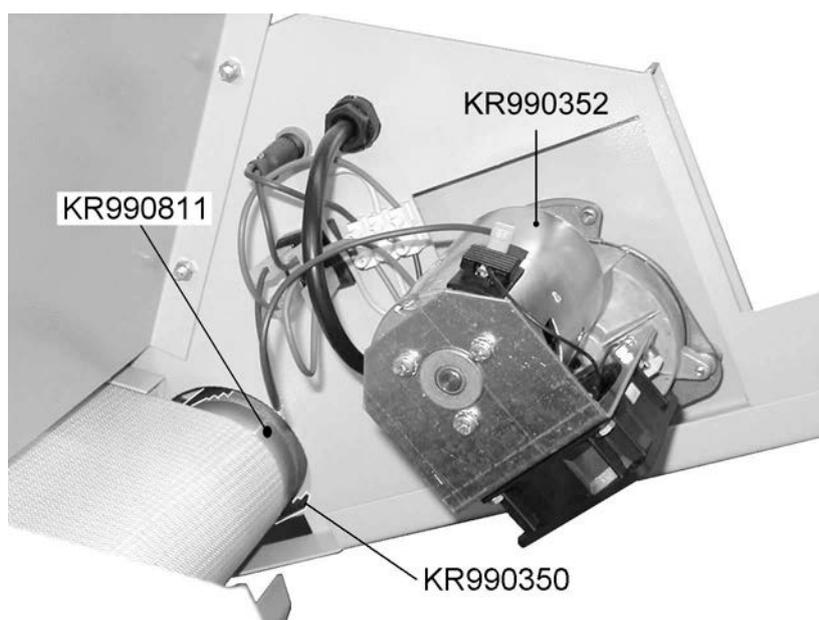
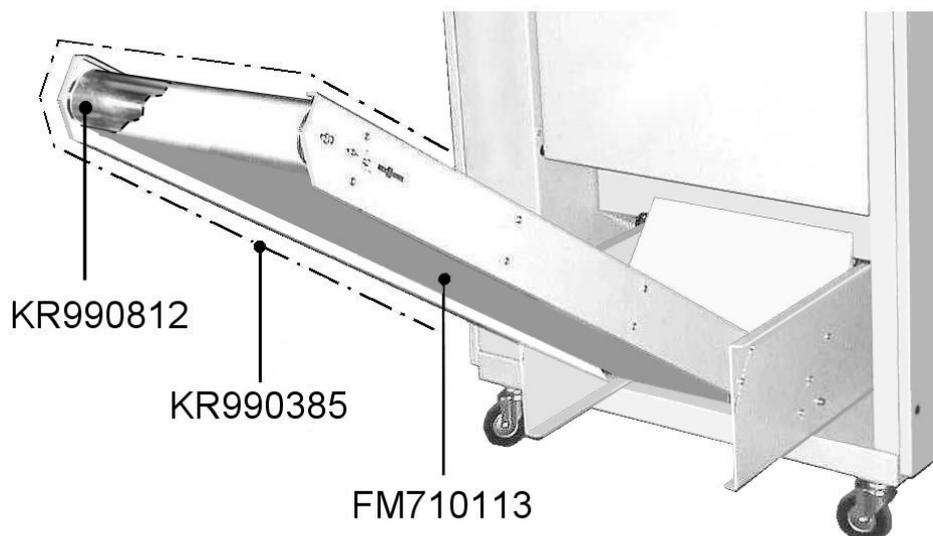
## Unwinder group

## Scheme 6



**KR990347** Valid at to serial number 1130 dated 02.2001.  
**KR990352** Valid from serial number 1131 dated 02.2001.

**KR990326** = PULLEY  
**KR990350** = 210 XL037 TIMING BELT  
**KR990352** = GEARMOTOR WITH FAN



**KR990347** Valid at to serial number 1130 dated 02.2001.

**KR990352** Valid from serial number 1131 dated 02.2001.

**KR990350** = 210 XL037 TIMING BELT

**KR990352** = GEARMOTOR WITH FAN

**KR990385** = LONG CONVEYOR BELT

**KR990811** = BELT ROLLER

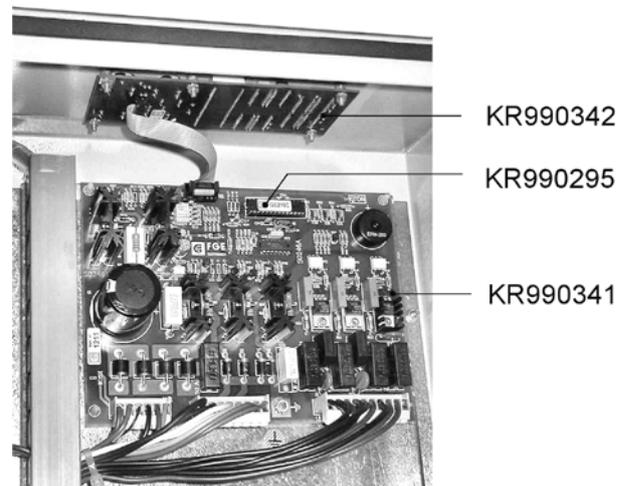
**KR990812** = TENSIONING ROLLER BELT

**FM710113** = BAND FOR CONVEYOR BELT



**drawing A**

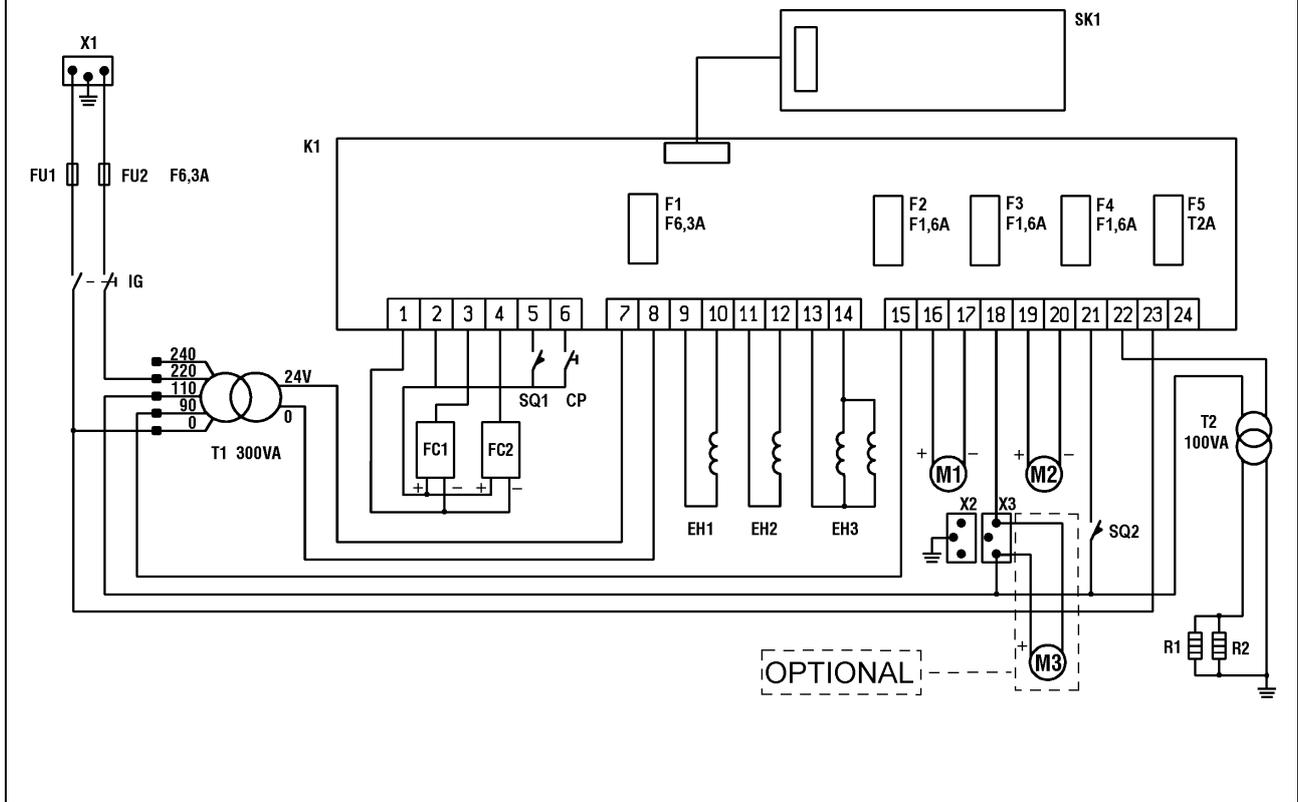
**drawing B**



- KR990295** = EPROM
- KR990336** = DISPLAY ADHESIVE LABEL
- KR990339** = 300VA TRANSFORMER
- KR990340** = 100VA TRANSFORMER
- KR990341** = POWER BOARD
- KR990342** = DISPLAY BOARD
- KR990344** = PLUG WITH FUSE HOLDER
- KR990345** = AUXILIARY PLUG
- KR990346** = UNWINDER MICROSWITCH
- KR990397** = MAIN SWITCH
- KR991923** = EMERGENCY PUSHBUTTON

# Wiring diagram

# Scheme 8.1



- IG** Main switch
- FU1** Fuse F6.3A
- FU2** Fuse F6.3A
- FC1** Transparent photocell
- FC2** Dull photocell
- SQ1** Door control switch
- SQ2** Unwinder control switch
- P** Transport belt plug
- CP** Pedal control
- M1** Dragging motor
- M2** Unwinder motor
- M3** Belt motor
- EH1** Longitudinal sealing electromagnet
- EH2** Dragger electromagnet
- EH3** Trasversal sealing electromagnet
- R1** Sealing heater
- R2** Sealing heater
- T1** Feeding trasformer
- T2** Sealing trasformer

