

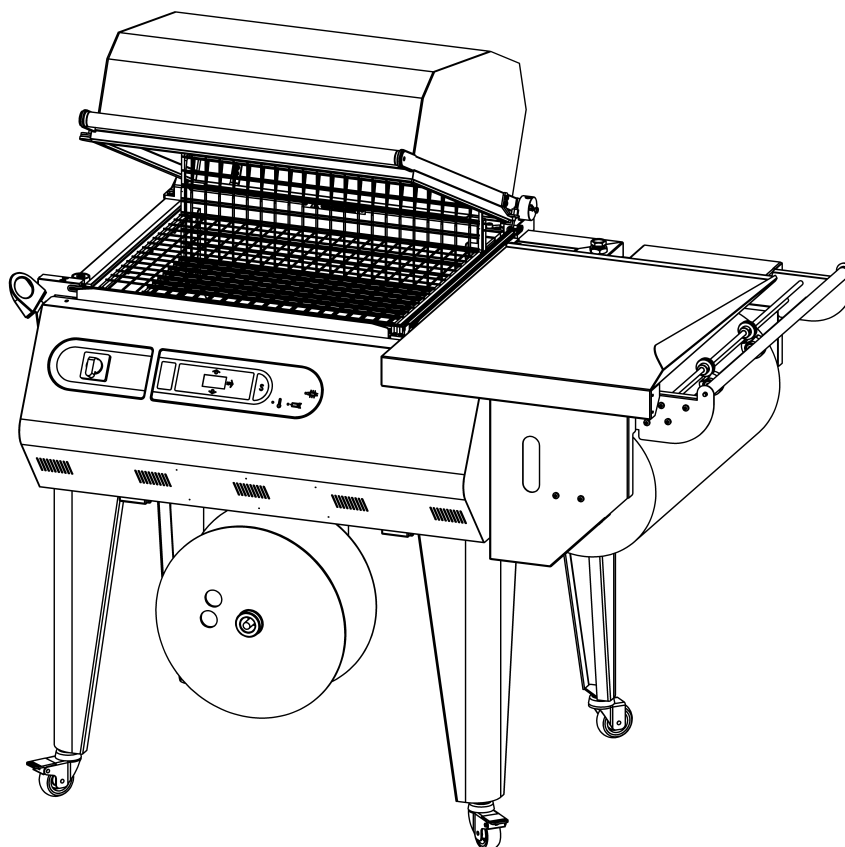


Minipack-torre S.p.A.
Via Provinciale, 54 - 24044 Dalmine (BG) - Italy
Tel. (035) 563525 – Fax (035) 564945
E-mail: info@minipack-torre.it
<http://www.minipack-torre.it>

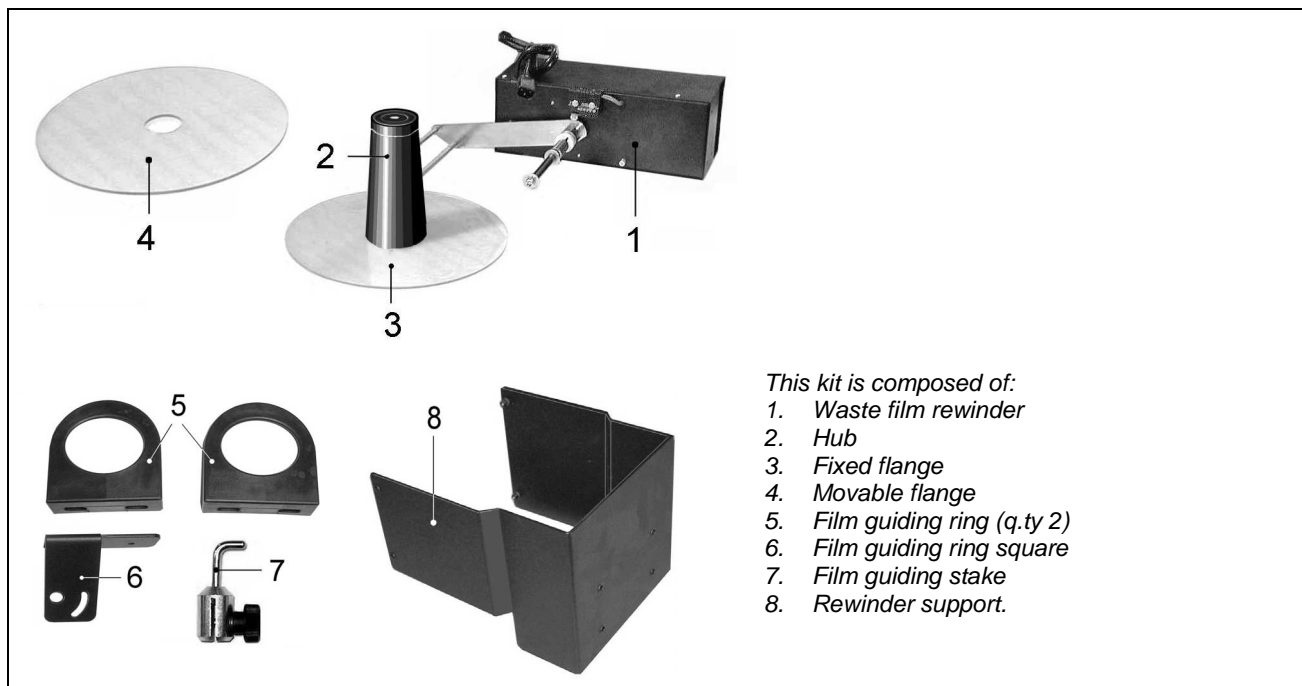


RP55

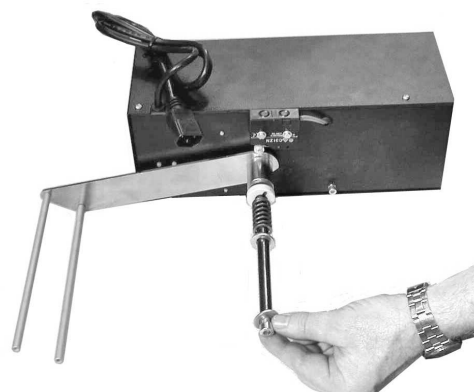
WASTE FILM REWINDER ASSEMBLY INSTRUCTIONS



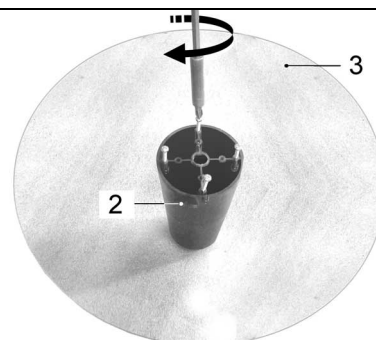
DOC. N. FM113104
REV. 0
ED. 05.2009



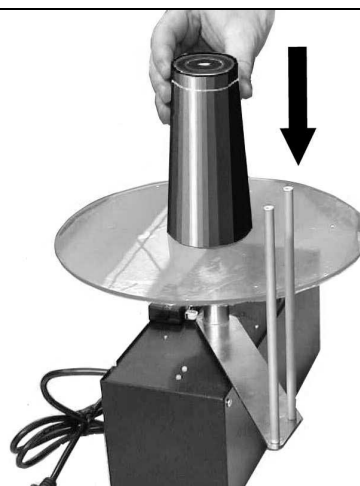
Loosen the screw and remove the 2 washers and the spring.



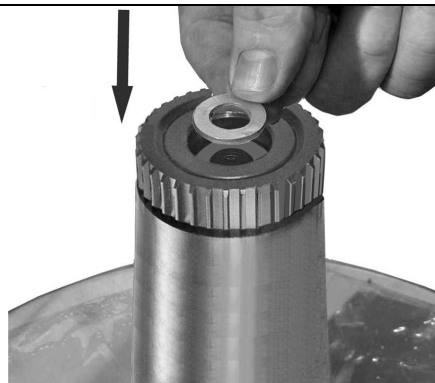
Fix the fixed flange (3) to the hub (2) using the 4 screws supplied.



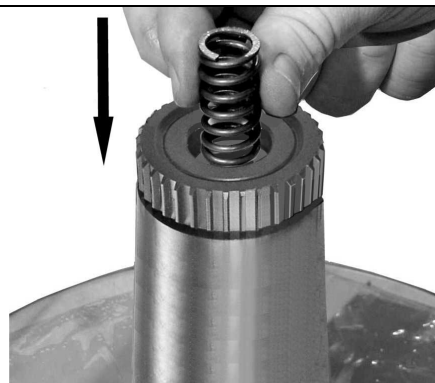
Place the hub with fixed flange on the rewinder shaft.



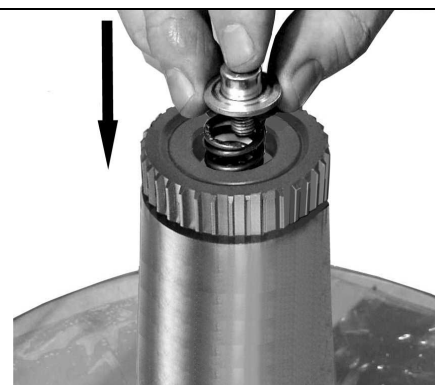
Insert one washer in the rewinder hub.



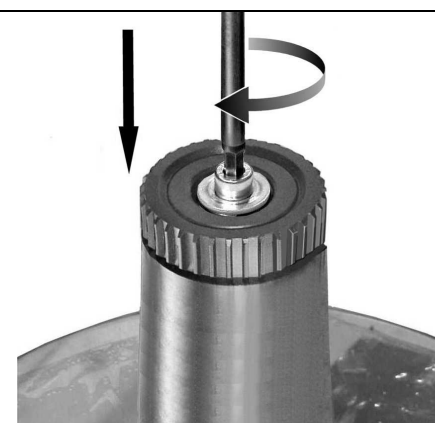
Insert the spring in the hub.



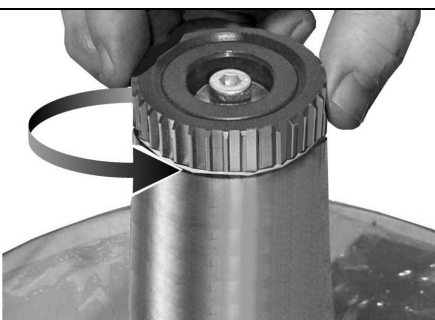
Insert the screw and the other washer in the hub.



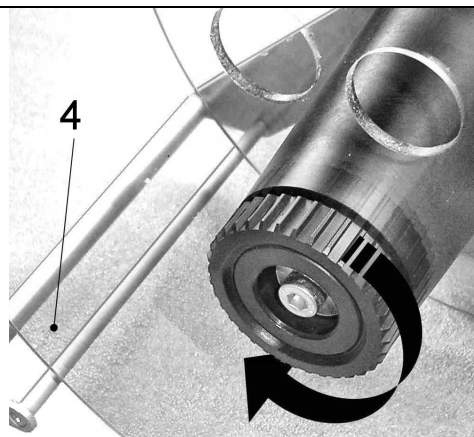
Fix the screw.



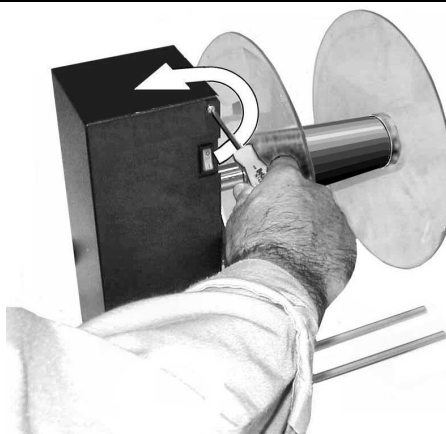
Loosen the ring nut.



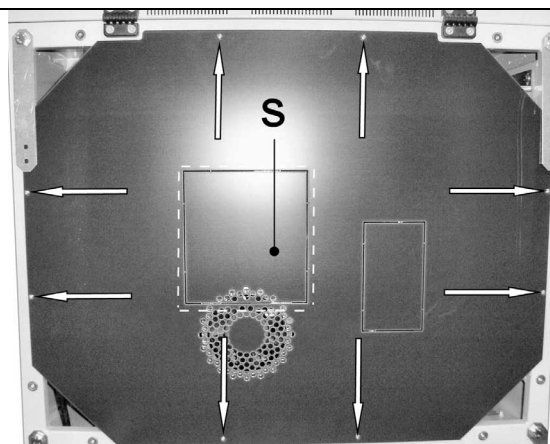
Insert the movable flange (4) on the hub and fix the ring nut.



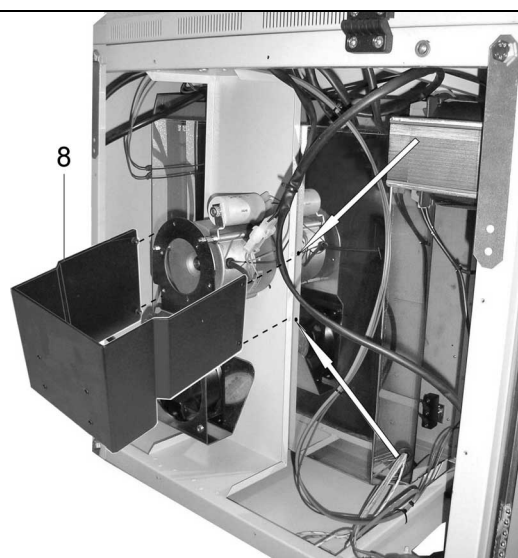
Disassemble the waste film rewinder case by loosening the 4 screws.



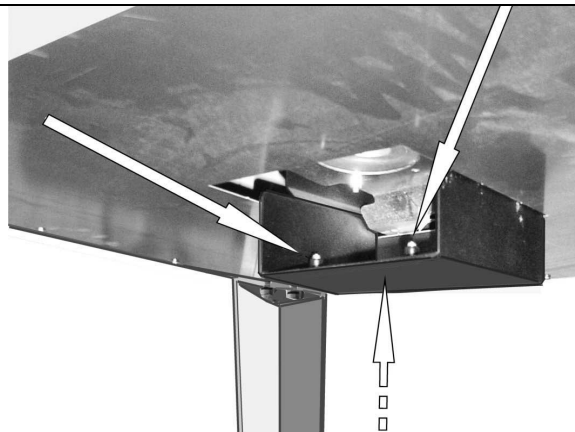
Position the machine, supporting it on one side so that you can remove the cover from the bottom, unscrewing the 8 fixing screws and detach the small square cover (S) using a tool (e.g. screw driver).



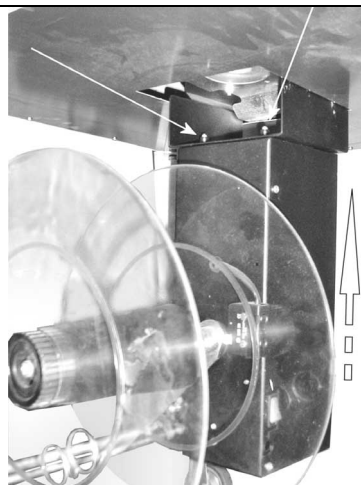
Fix support (8) to the cross member that supports the motor in the 4 holes indicated.



Replace the bottom cover.



Fix the rewinder to support (8) and then replace and fix the rewinder guard.



*Fix the square (6) and the film guiding ring (5) to the machine through existing holes.
Now position the stake (7) on the front safety protection fixing it by tightening the knob.
Fix the second film guiding ring (5) tightening it under the machine.*



Connect electrically the rewinder either on the back of the machine.

